

Figure 7.11: Noise Propagation Modeling during Nighttime

594. The predicted noise level at the sensitive receptors will be increased at the locations where the baseline was monitored. During baseline study, the existing noise levels were recorded relatively higher due to operation of fertilizer factories, vehicle movement and other sources. However, the resultant noise levels of the sensitive receptors have been accounted collectively with predicted noise level and existing status in Table 7.18. Since, the baseline noise level was higher, the resultant noise may not be raised significantly during the operation period.

Table 7.18: Predicted noise level in different sensitive receptors in different scenarios

SI. No.	Location	Predicted Baseline Resultant Noise Level Noise level Leq(dBA) Leq(dBA) Leq (dBA)		Noise Level Noise leve		Resultant Noise level Leq (dBA)		Rece ptor s Type	20 Le	CR, 06 ∋q 3A)	20 Lo	C, 008 eq 3A)
		Day	Night	Day	Night	Day	Night	ECR 2005	Da y	Ni ght	D ay	Ni gh t
Recept or-1	SE corner of the Lagoon	38.3	35.8	62.4	56.8	62.4	56.8	Com.	70	60	70	70
Recept or-2	NE corner of the Lagoon	29.3	29.0	62.0	54.9	62	54.9	Com.	70	60	70	70
Recept or-3	NW corner of the Lagoon	31.4	29.9	63.4	58.7	63.4	58.7	Com.	70	60	70	70
Recept or-4	PUFFL colony school	31.4	31.3	48.1	42.7	48.1	42.7	Sil.	50	40	55	45
Recept or-5	PUFFL colony mosque	35.6	35.5	60.2	43.1	60.2	43.6	Sil.	50	40	55	45
Recept or-6	PUFFL colony main gate	37.6	37.5	55.6	46.8	55.6	47.3	Res.	55	45	55	45
Recept or-7	UFFL main gate	44.7	38.2	75.6	54.7	75.6	54.7	Ind.	75	70	70	70
Recept or-8	TGTDCL mosque	30.5	30.4	78.1	65.7	78.1	65.7	Com.	70	60	70	70
Recept or-9	GPS main gate	,	**	68.4	56.8	N	I/A	Com.	70	60	70	70
Recept or-10	PUFFL main gate	39.1	39.0	56.9	46.7	56.9	18.3	Ind.	75	70	70	70
Recept or-11	UFFL Training Institute	40.5	32.1	61.5	54.4	61.5	54.4	Ind.	75	70	70	70
Recept or-12	Officer's Club	43.5	37.1	60.8	52.7	60.8	52.7	Ind.	75	70	70	70
Recept or-13	UFFL school field	46.1	45.7	55.3	51.6	55.8	52.6	Ind.	75	70	70	70
Recept or-14	Nargana Purbo Para School	22.6	21.8	56.3	46.2	56.3	46.2	Sil.	50	40	55	45

Note: Cells with red colour exceed both IFC and national standards whereas orange colour exceed the national standard; SE- Southeast, NE- Northeast and NW- Northwest



<sup>\*\*</sup> Receptor-09 is located at GPS Main Gate, which is aerially about 1 km far away from the boundary of the GPUFP site. Noise level has been recorded at this receptor during baseline condition. According to the Sound Attenuation-Inverse Square Law, it is found that the generated noise from the GPUFP will be attenuated in course of distance and interference on its propagation path. Therefore, there will be limited or no impact at this Receptor-09 during the operation of GUFFP. For this reason, Receptor-09 was not considered during Noise level modelling to predict impact of noise at this Receptor location.

595. At some places, the resultant noise level might be exceeded the standard limit both of ECR, 2006 and IFC 2007. PUFFL colony areas are frequently affected by noise pollution recorded during baseline study. Therefore, the resultant noise level at those areas will be higher. However, the noise level beyond the project boundary will not increase significantly. Generation of impulse noise in short period of time especially during startup and shutdown may affect the community people for a short period of time. In general, persistence exposure to the high level of noise in plant can have adverse health impacts and can increase the level of stress to the susceptible receptors.

## 7.8.3 Impact on Ambient Air Quality

596. Ambient air quality in the study area will be impacted in the operation stage of the Project. Ambient air quality has been assessed during baseline study. Based on the sensitivity of the locations and impact potentiality, five sampling locations have been selected. However, the ground level concentration of air pollutants varies with the operation of sources, pollutant releasing rate, abnormalities of machine, stack height, atmospheric process, distance from the sources, land status etc. Emission rate from the sources will vary based operation stages and efficiency of pollution control technologies.

597. The proposed Project will produce 2,800 TPD of Granular Urea [CO (NH<sub>2</sub>)<sub>2</sub>], also known as carbamide or carbonyl diamide, is marketed as a solution or in solid form. Most urea solution produced is used in agricultural grade. Most solids are produced as granules, for use as fertilizer in the field. Emissions from urea manufacture are mainly ammonia and particulate matter (AP-42, USEPA). Formaldehyde and methanol, hazardous air pollutants, may be emitted if additives are used. As like present, natural gas (NG) will be used as primary fuel and raw materials for NH<sub>3</sub> production, which have negligible amount of Sulphur (S). Therefore, minuscule or insignificant release of SO<sub>2</sub> may release from the reformer. NOx and PM will be released during generation of electricity. Therefore, NH<sub>3</sub>, NOx and PM<sup>10</sup> has been considered as concerning pollutants of this Project.

## **Background Pollutant Concentration:**

598. Before operation of the proposed Project, it is necessary to establish a concrete baseline for understanding the status of the Project's airshed. Therefore, around five locations have been selected for ambient air quality monitoring in and around the Project site. In the baseline section, the ambient air quality has been presented for each of the locations. Air quality monitoring has been conducted continuously for 24hr at the sensitive receptor points. Table 7.19 shows the background concentrations of the concerning pollutants ( $NO_2$ ,  $NH_3$  and  $PM_{10}$ ).

NH3 PM 10 Coordinates NO<sub>2</sub> Sampling Northing µg/m3 **Point Easting** µg/m3 µg/m3 AQ-1 260876 2654976 35.2 34.8 126.4 42.4 108.2 119.4 AQ-2 260465 2655302 AQ3 259821 2654665 38.7 36.5 96.7 48.6 733 140.8 AQ-4 260387 2654930 173.5 260677 40.3 145.2 AQ-5 2654301 100 3480 150 (24 Hr) ECR 1997 and ECR 2005 (Annual) (Schdule-8)

Table 7.19: Pollutant concentration for 24hr averaging time

Sampling	Coo	rdinates	NO2	NH3	PM 10
Point	Northing	Easting	μg/m3	μg/m3	μg/m3
IFC, 2007			-	-	150 (24 Hr)

# Project Area:

599. The area of influence for air dispersion modeling has been considered 20 km around the project center point. In order to cover the airshed atmospheric dynamics, the modeling study has been integrated 40x40km grid for topographical change and weather variation. Included such a large area in the modeling study implies more stability. The geographic coordinates of the Project and emission sources are shown in Table 7.20.

**Table 7.20: Project Area and Emission Sources** 

N	lodel Domain	Easting (m)	Northing (m)
Project Center	UTM: Q46	260387.00	2654930.00
Project Area	North West Corner	260035.68	2655359.76
	North East Corner	260875.24	2655224.14
	South East Corner	261163.43	2654325.44
	South West Corner	260163.05	2654671.11
Boiler	Stack -1	260482.80	2654662.06
	Stack -2	260492.95	2654688.23
	Stack -3	260504.70	2654717.07
Reformer	Stack -1	260641.71	2654651.23
Granulation	Stack -1	260402.98	2654744.59
Power Plant	Stack -1	260430.30	2654624.44
	Stack -2	260447.89	2654618.78

600. For modeling purpose, a schematic drawing has been done over the layout plan. A 3D drawing of major structures and stack points has been shown in Figure 7.12.





Figure 7.12: 3D-Project major components of the proposed Project

## Ambient Sensitive Receptors (ASR):

601. Beside the location of maximum ground level concentration (GLC), a number of other points or grid have been ramified for projecting future concentration of pollution of different criteria pollutants. They are: A) Multi-Tier Grid Receptor and B) Discrete Receptors. Grid receptors are spaced based on the point of interest and discrete receptors are identified based on the location sensitivity.

#### **Nested Cartesian Grid Receptors**

602. Multi-tier Cartesian grids are nested into smaller size to capture more precise pollutant concentration after dispersion. The gridded receptors are placing based on the following spacing:

- 100 m spacing within 1000 m from the center of the Project
- 500 m spacing within 5 km from the center of the Project
- 1 km spacing within 10 km from the center of the Project.

## Discrete Receptors:

603. A number of important settings which are susceptible to air quality deterioration have been recorded around the proposed project area. Sensitive areas have been remarked as those places where people are staying for long time are noted as sensitive receptors. Based on the health effects of children and patients due to air pollution, primary school, heath complex, residential areas around the proposed Project area are included as discrete receptors. Figure 7.13 shows the discreet receptors around the proposed Project. The list of ambient sensitive receptors, their locations and details are given in Table 7.21.

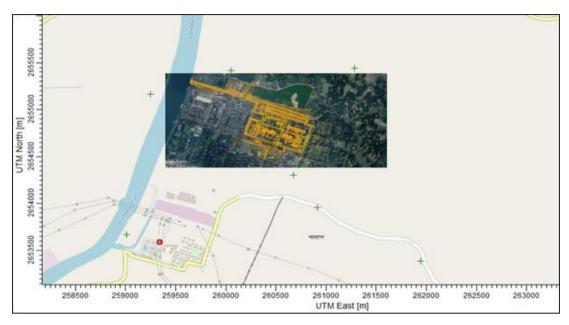


Figure 7.13: Discrete receptors (+) within 5 km around the project site

**Table 7.21: Details of Ambient Sensitive Receptors** 

SI No	Name of Sensitive Receptors	GPS Coordinates UTM:46Q		
		Latitude (E)	Longitude (N)	
1	School	259007.62	2653668.5	
2	School	261299.91	2654854.58	
3	School	260720.29	2654407.71	
4	UFFL Training Institute	259617.59	2654791.2	
5	BCIC Residential School	260907.71	2654562.28	
6	Ghorasal School	260104.99	2654556.98	
7	NE Community	261281.44	2655437.93	
8	NW Community	260050.89	2655417.54	
9	School (Others side of river)	259249.84	2655162	
10	Hospital (Polash)	260915.35	2653955.69	
11	Thana Health Complex (Polash)	261940.29	2653384.6	

## Emission from the Proposed Project:

604. The major sources of emissions are the stacks of boiler, reformer and granulation during the operation of the proposed Project. As a result, the stack emissions would constitute of mainly oxides of nitrogen (NOx), particulate matters ( $PM_{10}$ ), and ammonia ( $NH_3$ ). The stack and emission characteristics pertaining to the stacks are proposed by the feasibility study report. Particulate and fugitive emissions might arise from utility services, vents, process activities, grinding, DG set and vehicular movement which are assumed to be insignificant and limited within the Project boundary. During the operation phase, the major sources and emission characteristics are presented in Table 7.22.

Table 7.22: Emission from the Proposed Project

Sources of Emission	Unit	Boiler	Reformer	Granulation	Remark
Number of Stacks	No.	3	1	1	Proponent Supplied
Stack Height	m	35	30	55	Proponent Supplied
Stack Diameter	m	2.3	3.5	4	Proponent Supplied



Sources of Emission	Unit	Boiler	Reformer	Granulation	Remark
Flue Gas Temperature	K	456	453	319	Proponent Supplied
Emission rate of NOx	gm/s	6	19.8	-	Proponent Supplied
Emission rate of PM10	gm/s	2	-	11.7	Proponent Supplied
Emission rate of NH3	gm/s	-	-	35.2	Proponent Supplied
Flue gas velocity	m/s	21	14	25	Proponent Supplied

## Air Dispersion Modeling:

605. Regulatory agencies rely on dispersion model as part of their approval processes. The Department of Environment (DoE) in Bangladesh does not recommend any specific model for the impact assessment study. Therefore, this study has maintained the USEPA recommended air dispersion model that has been used for assessing the ambient maximum air pollution. The latest version of the USEPA regulatory model AERMOD 8.9.0 has been used to predict the NO<sub>2</sub>, PM<sub>10</sub> and NH<sub>3</sub> dispersion through the simulation of pollutants from major emission sources.

606. The Air Dispersion Modeling for prediction of maximum increment in Ground Level Concentration (GLC) of different air pollutants in the surrounding area due to the emission from stacks present in proposed Project during operation stage. This model is used extensively to assess pollution concentration and deposition from a wide variety of sources over the world. It is a steady-state plume model that incorporates air dispersion based on planetary boundary layer turbulence structure and scaling concepts, including treatment of both surface and elevated sources, and both simple and complex terrain. Given source characteristics, emissions, meteorology and averaging time, the model predicts maximum GLCs of various pollutants.

## Meteorological Parameters:

607. Meteorological data has been collected from the Dhaka Station of BMD. Wind speed, wind direction, precipitation, humidity and sunshine hour records have been described in the baseline chapter (Chapter 6). Hourly upper atmospheric data has been collected from LAKES Environment, Canada for the year of 2018. After using the AERMET software of AERMOD the Windrose diagram is shown in Figure 7.14.

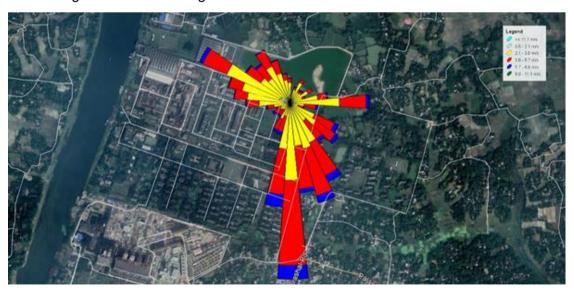


Figure 7.14: Yearly windrose diagram

## Modeling Procedure:

608. This mathematical model used for prediction of air quality impact in the study area in ISC-AERMOD View. It is the next generation air dispersion model, which incorporates planetary boundary layer concepts. The AERMOD is actually a modeling system with three separate components: AERMOD (AERMIC Dispersion Model), AERMAP (AERMOD Terrain Preprocessor), and AERMET (AERMOD Meteorological Preprocessor). Moreover, it has the ability to treat the vertical in homogeneity of the planetary boundary layer special treatment of surface releases, irregularly-shaped area sources, a plume model for the convective boundary layer, limitation of vertical mixing in the stable boundary layer, and fixing the reflecting surface at the stack base. Figure 7.15 shows the schematic layout of the project used for modeling purposes.

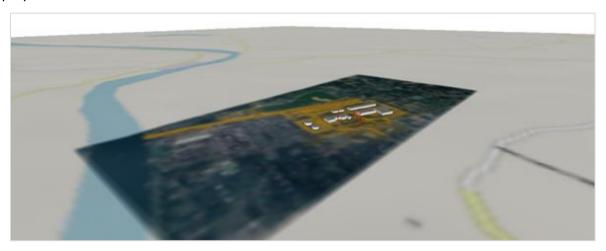


Figure 7.15: Schematic layout of the Project

609. The AERMAP is a terrain preprocessor designed to simplify and standardize the input of terrain data for the AERMOD. Output includes, for each receptor, location and height scale and elevations, used for the computation of airflow around hills. However, the following options have been employed to predict the ground level concentrations due to emissions from the proposed activity.

- Defining the area of interest (sensitive receptor) especially 5 km around the stacks for the projects
- Hourly micrometeorological data has been included
- Land use and all terrain dispersion parameters are considered
- Selection discrete and grid receptors based on the sensitivity and point of interest.
- Determination of the emission rates from the sources which is assumed to be maximum as constant during the entire period
- The predicted GLC concentration of the criteria pollutants have been added with the ambient measured pollutant concentration
- Checking the resultant maximum ambient air quality with respect to standard in the airshed and determining the project contribution.



## Modeling Results:

610. The predicted 24-hourly and annually maximum incremental Ground Level Concentration (GLC) along with isopleths plot of concentration for NOx, PM<sub>10</sub> and NH<sub>3</sub> in the study has been predicted sequentially.

# Oxides of Nitrogen (NOx)

611. Emission of NOx from the boiler stacks and reformer has been predicted for hourly and annual average time period. Highest concentration of NOx would reach to the ground level depending on the worst-case meteorological situation. The peak ground level concentration of NOx has been shown in Table 7.23.

Pollutant NOx	Concentration (µg/m³)			ordinates :46) (m)	ECR, 2005	IFC, 2007
	Avg. Time	Max. GLC	East	North	(µg/m³)	(µg/m³)
Project	1-hr	141.4	260687.00	2654730.00	-	200
Contribution	Annual	4.7	260487.00	2655130.00	100	40

**Table 7.23: Air Quality Modeling Data-NOx** 

612. The Project will contribute  $NO_2$  by 141.4  $\mu$ g/m³ for 1-Hr and 4.7 $\mu$ g/m³ for annually in the ambient environment. Therefore, only this project will not breach the standard limit of national and international standard. Figure 7.16 and Figure 7.17 show predicted 1hr  $NO_2$  and Annual NOx concentration respectively during operation of this Project only.

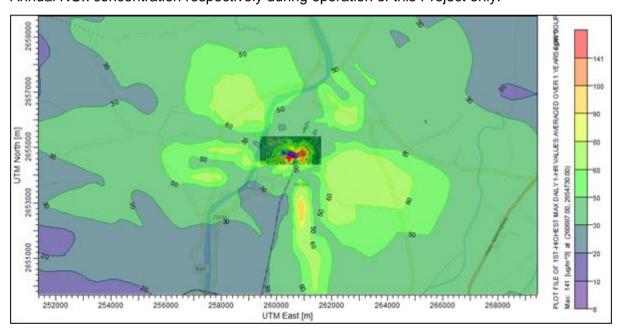


Figure 7.16: Predicted maximum GLC of NO<sub>2</sub> for 1-Hr



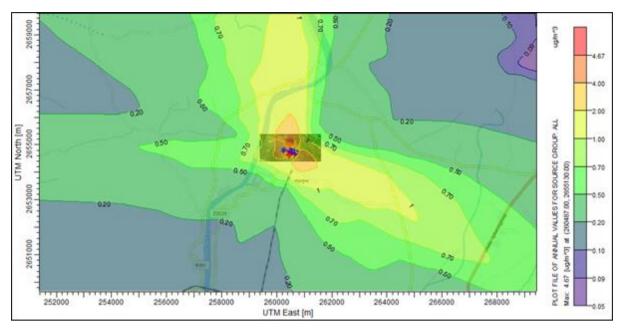


Figure 7.17: Predicted maximum GLC of NOx for annual

613. Five locations have been monitored during the baseline study. The baseline data was collected during the normal operation status of the UFFL and PUFFL. After modelling study, the predicted GLC of NO<sub>2</sub> at that the same monitoring locations for 24 hr have been presented in Table 7.24. Moreover, the worst case maximum GLC has also been shown in the same table. The resultant concentration at each of the monitoring location and the worst case status are predicted. However, the resultant concentration during operation of the proposed Project will not breach the national and international standard.

Table 7.24: Resultant GLC of NO<sub>2</sub> at the monitoring locations

Sampling Point	Measured NO <sub>2</sub> Concentration	Predicted NO <sub>2</sub> Concentration	Resultant NO <sub>2</sub> Concentration	ECR, 2005	IFC, 2007
Polit	24- Hr (µg/m3)	1 –Hr (µg/m3)	Max (µg/m3)	1-Hr (µg/m3)	1-Hr (µg/m3)
AQ-1	35.2	91.6	126.8		
AQ-2	42.4	49.4	91.8		200
AQ3	38.7	49.9	88.6		
AQ-4	48.6	46.4	95.0	-	200
AQ-5	40.3	46.9	87.2		
Max GLC	48.6	141.4	190.0		

Particulate Matter (PM<sub>10</sub>)

614. The particulate matters are also estimated during the baseline monitoring study. The highest concentration of  $PM_{10}$  for 24-hr has been predicted 7.8  $\mu g/m^3$  and annual averaging time has been predicted 1.8  $\mu g/m^3$  only for this Project. The maximum concentration of  $PM_{10}$  would only be found in the ground level for the worst-case meteorological situation. The predicted maximum GLC of  $PM_{10}$  for different averaging time period has been shown in Table 7.25.

Pollutant - PM <sub>10</sub>	Concentration (µg/m³)		GPS Coordinates (UTM:46)		ECR, 2005	IFC, 2007
	Avg. Time	Max. GLC	Е	N	(µg/m³)	(µg/m³)
Project	24-Hr	7.8	262887.00	2653430.00	150	150 (IT-1)
Contribution	Annual	1.8	260387.00	2655230.00	50	70 (IT-1)

615. Actually, this prediction reflects that the ambient  $PM_{10}$  concentration will not increase significantly due to use of natural gas as fuel and low emission of dust from granulation stack. However, it is expected that  $PM_{10}$  for 24hr and annual average may not cross the national standard limit. Therefore, only this project will not breach the standard limit for  $PM_{10}$  of national and international standards. Figure 7.18 and Figure 7.19 show predicted 24hr  $PM_{10}$  and Annual  $PM_{10}$  concentrations during operation of this Project only.

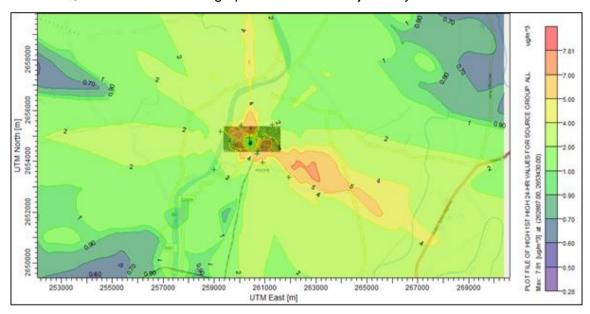


Figure 7.18: Predicted Maximum GLC of PM10 for 24-Hr

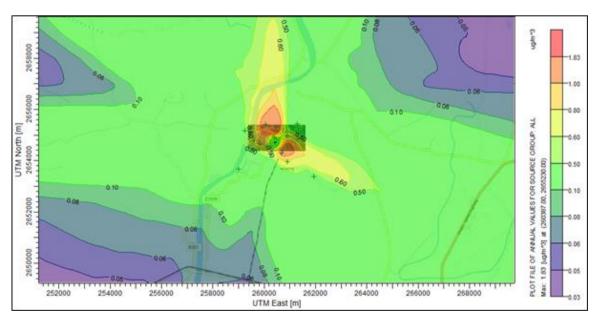


Figure 7.19: Predicted Maximum GLC of PM10 for Annual



616. Five sensitive locations have been monitored for  $PM_{10}$  concentration during the baseline study. The baseline data were collected during the normal operation status of the existing fertilizer factories. After modelling study, the predicted GLC of  $PM_{10}$  at the same monitoring locations for 24 hr have been presented in Table 7.26. Moreover, the worst case maximum GLC has also been shown in the same table. The resultant concentration at each of the monitoring locations and the status of worst cases is predicted. However, the resultant concentration during operation of the proposed Project will not breach the national and international standard.

Table 7.26: Resultant GLC of PM<sub>10</sub> at the monitoring locations

Sampling	Measured PM10	Predicted PM10	Resultant PM10	ECR,	IFC,
Point	Concentration	Concentration	Concentration	2005	2007
	24 –Hr (μg/m3)	24 –Hr (μg/m3)	24 Hr (µg/m3)	24Hr	24Hr
				(µg/m3)	(µg/m3)
AQ-1	126.4	4.0	130.4	150	150
AQ-2	119.4	7.3	126.7		
AQ3	96.7	5.0	101.7		
AQ-4	140.8	2.4	143.2		
AQ-5	145.2	5.7	150.9		
Max GLC	145.2	7.8	153.0		

Ammonia (NH<sub>3</sub>)

617. Granulation tower is the main source of NH<sub>3</sub> emission. The remaining sources like vents, duct leakage and fugitive emission of NH<sub>3</sub> have not been accounted in this modelling process. Implementation of ETP, closing the existing lagoon and operation of state-of-art machine will certainly reduce the NH<sub>3</sub> wastage which subsequently emit to the ambient environment. However, emission of NH<sub>3</sub> from the granulation stack has been predicted for 8-hourly and 24 hr averaging period. Highest concentration of NH<sub>3</sub> would reach to the ground level depending on the worst-case meteorological situation. The peak ground level concentration of NH<sub>3</sub> has been shown in Table 7.27.

Table 7.27: Air Quality Modeling Data-NH<sub>3</sub>

Pollutant SO <sub>2</sub>	Concentra	ation (µg/m³)	GPS Coordina	ECR, 1997	
	Avg. Time	Max. GLC	E	N	(µg/m³)
Project	8-Hr	46.4	262387.00	2653930.00	3480
Contribution	24 -Hr	19.2	262887.00	2653430.00	

618. During operation of the proposed Project,  $NH_3$  will be released from the granulation tower and disperse to the atmosphere. The maximum GLC of  $NH_3$  would be 46.4  $\mu$ g/m³ for 8-hr and 19.2  $\mu$ g/m³ for 24 Hr. Emission from the granulation stack will not contribute significantly to increase the maximum GLC. However, this project will never significantly increase the  $NH_3$  concentration to the adjacent environment. Figure 7.20 and Figure 7.21 show predicted 24hr  $NH_3$  concentration and Annual  $NH_3$  concentration during operation of the Project only.



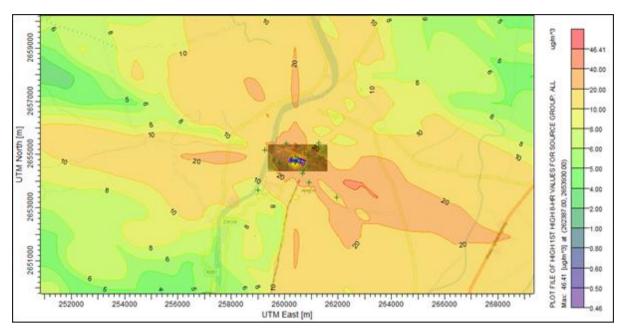


Figure 7.20: Predicted Maximum GLC of NH3 for 8-Hr

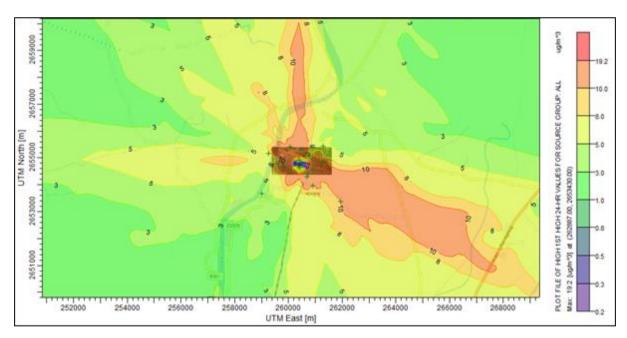


Figure 7.21: Predicted maximum GLC of NH3 for 24-Hr

619. Baseline NH<sub>3</sub> concentration has been monitored for 24hr at five locations based on the impact potentiality of NH<sub>3</sub> sources and sensitivity of the community. However, the baseline data were collected during the normal operation status of the fertilizer factories. After modelling study, the predicted GLC of NH<sub>3</sub> at the same monitoring locations have been predicted (Table 7.28) Moreover, the worst case maximum GLC of NH<sub>3</sub> has also been shown in the same table. The resultant concentration at each of the monitoring locations and the worst case status are predicted. However, the resultant concentration during operation of the proposed Project will not breach the national and international standard. Moreover, it will be reduced after shutting down the existing UFFL and PUFFL fertilizer factories.

Table 7.28: Predicted maximum GLC of NH<sub>3</sub> for annual

Sampling Point	Measured NH3 Concentration 24 –Hr (μg/m3)	Predicted NH3 Concentration 24 –Hr (µg/m3)	Resultant NH3 Concentration 24 Hr (µg/m3)	ECR, 1997 (µg/m3)
AQ-1	34.8	9.6	44.4	
AQ-2	108.2	18.2	126.4	
AQ3	36.5	12.6	49.1	3480
AQ-4	733	5.3	738.3	3400
AQ-5	173.5	13.2	186.7	
Max GLC	733	19.2	752.2	

# Modeling Results at ASR:

620. Eleven sensitive locations have been preselected as per the importance of the locations. During operation of the proposed Project, it will emit  $NO_2$ ,  $PM_{10}$  and  $NH_3$  at different sources. This pollutant will disperse to the adjacent ambient sensitive receptors (ASR). This Project contribute the maximum GLC at the sensitive receptors significantly. Table 7.29 shows the maximum GLC of  $NO_2$ ,  $PM_{10}$  and  $NH_3$  at the ASR for different averaging period.

Table 7.29: Maximum GLC of air pollutants emit from the proposed Urea Fertilizer Plant

SI	Name of Sensitive Receptors	NO <sub>2</sub> (μg/m3)		PM <sub>10</sub> (μg/m3)		NH₃ (μg/m3)	
No		1-hr	Annual	24-hr	Annual	8-hr	24-hr
1	School	24.4	0.4	1.6	0.2	8.5	3.9
2	School	57.4	1.4	4.7	0.6	26.7	11.6
3	School	48.2	2.8	5.9	1.2	36.4	13.6
4	BCIC Training Institute	37.2	1.4	3.8	0.8	23.7	9.7
5	BCIC residential School	90.6	3.0	6.0	1.2	31.0	13.9
6	Ghorasal School	72.7	2.4	4.5	0.7	21.5	9.2
7	NE Community	33.2	0.7	2.6	0.3	15.4	6.4
8	NW Community	35.3	2.2	4.9	1.3	32.6	12.5
9	School (Others side of river)	23.7	0.8	2.9	0.4	17.8	7.0
10	Hospital (Polash)	44.6	1.8	4.0	0.8	23.2	9.6
11	Thana Health Complex (Polash)	61.5	1.0	4.0	0.4	16.6	10.0



# 8. Mitigation of Impacts

#### 8.1 Preamble

621. The proposed Project is an environment friendly chemical complex by replacing the existing old-aged PUFFL and UFFL as described in Chapter 5. The Project will be constructed with state-of-art-technology and existing plants will be decommissioned and dismantled. Operation of the proposed Project and demolition of existing plant components require particular attention to harmonize the activities. Specific designs proposed in this Project are presented in the following sections.

# 8.2 Change in the project layout

622. It is proposed to consider the following temporary facilities during construction stage the project layout developed by the EPC Contractor:

- An on-site secured hazardous waste (asbestos cement sheet) disposal facility near the existing Jetty/lagoon;
- A storm water drainage system around the proposed Project and the hazardous waste disposal facility; and
- A temporary storage area for scrap materials of existing old structures after demolition in the northwest side of project site.

## 8.3 Mitigation Measures for Major Impacts

580. The following sections present the mitigation measures for the major impacts identified in Chapter 7 of the EIA report. Minor and some moderate impacts will be managed and mitigated using environmental code of practices (presented in Appendix 9.1) and Contractors' good practice.

## 8.3.1 Pre-Construction Stage (A)

# A1. Hazardous and non-hazardous waste generation<sup>21</sup>

Mitigation Measures: A large quantity of debris and rubbles amounting about 27,400 tons including 15 tons of asbestos cement sheet would be generated during dismantling and demolition of civil structures. Following measures should be taken for the management of hazardous and non-hazardous waste generation. The measures include: demolition waste (debris and rubbles) should be carried away by covered dump trucks to the landfill area; a confinement area should be developed for temporary storage of asbestos cement sheet and rods; auction of asbestos cement sheet and rods and carry away the sheets and rods by the Vendor; water spraying for dust suppression during demolition and debris hauling; asbestos containing waste material should be managed following Hazardous Waste and Ship Breaking Waste Management rules 2011 guideline and deposited with proper labeling and packaging; asbestos washed water should be collected in a suitable pit and release in the open

<sup>&</sup>lt;sup>21</sup> A denotes Pre-Construction Stage and A1 denotes the serial number of impact in Pre-Construction Phase.



environment with due treatment; and the labour contractor must follow the OHSAS 18000/18001 guidelines, etc.

## A6. Faunal habitat and biodiversity

623. *Mitigation Measures*: During vegetation clearance for site preparation following measures should be taken for protecting faunal habitat and dependent biodiversity. The measures include: land optimization during engineering design and vegetation clearance should be limited to as low as possible; wildlife pass should be created for their unscared scaping to nearby similar habitats; bush cover should be created around the fertilizer factory area and also outside the project site to create suitable habitat; night time activities should be limited to land preparation; use light on an "as and when needed" basis; direct lighting toward the ground on working areas, reducing the height of lighting to the extent possible and minimizing the number of lights required through strategic placement; follow lighting plans; halogen bulb/light can be used for its longevity, higher efficiency, cost reduction etc.

## A8. Terrestrial vegetation cover

624. Mitigation Measures: During vegetation clearance for site preparation following measures should be taken for reinstating as much as possible the previous nature of terrestrial vegetation cover. The measures are: following the tree felling guidelines of the DoE it needs to plant five trees for cut down of one tree; green belt should be developed with native plant species of different types for creating vegetation cover surrounding the Project site; plantation should be done around the playground, dormitory, roadside, etc. outside the project site under Corporate Social Responsibility (CSR). This will enhance the capacity to absorb more carbon from the atmosphere.

# A13. Employment generation

625. Enhancement Measures: The Project will generate employment opportunity for about 600 local skilled, semi-skilled and unskilled people during site preparation in addition to 400 employment during demolition period. For enhancing the benefit to the local people emphasis should be given on the followings: local people particularly the Project-affected Persons (PAPs) directly or indirectly should be given priority in employing workforces in different Project activities; labour wage should be fixed based on the labour market and commodity prices of the area; gender issue should be considered in employing labour; EPC Contractor should abide by the rules and regulations of BLA, 2006; ILO, 1998; EP-III and IFC PS-II; workforce should be trained up before starting the real work.

#### 8.3.2 Construction Stage (B)

#### **B11. Employment Generation**

626. Enhancement Measures: B11. The construction phase of the Project will generate employment opportunity for 4,000 people of different working levels and expertise. This beneficial impact may be enhanced by implementing following measures, such as local people particularly the Project-affected Persons (PAPs) directly or indirectly should be given priority in employing workforces in different Project activities; labour wage should be fixed based on the labour market and commodity prices of the area; gender issue should be considered in employing labour; EPC Contractor should abide by the rules and regulations of BLA, 2006; ILO, 1998; EP-III and IFC PS-II; workforce should be trained up before starting the real work.



# 8.3.3 Operation Stage (C)

## C3: Surface water availability

627. Mitigation Measures: Gross water intake will be about 0.567 m³/s and net water intake for the operation of the Project will be about 0.283 m³/s whereas lowest discharge of the Shitalakhya River is about 83 m³/s in dry season. On the other hand, the specific relative consumption of water (0.567 m³/s) in GPUFP is less with respect to production of urea in UFFL and PUFFL together by using 0.583 m³/s. The mitigation measures are: system loss during plant operation should be minimized as much as possible; regular O&M should be conducted; rainwater harvesting system should be installed in the factory level as per DPP provision; regular monitoring of dry season water flow should be ensured.

## C8. Fish mortality

628. Mitigation Measures: Water intake at the rate of 0.567 m³/s would generate velocity of about 0.51 m/s at (considering 24 m diameter of pipeline) inlet may cause entrainment of fish which cannot sustain the resultant velocity. The mitigation measures are: Maintaining minimum water velocity of 0.3 m/s during pre-monsoon and monsoon period avoiding the entrainment of fishes; Strainer with 6 mm mesh size should be placed before the intake of water; an additional reservoir should be constructed with regulated canal for conserving fish when dry down of the basin required; acoustic Air Bubble Curtain using perforated pipe should be installed as a deterrent system for fish in order to be avoiding from water intake point.





# 9. Environmental Management Plan

#### 9.1.1 Introduction

629. The Environmental Management Plan (EMP) includes several plans for implementing mitigation and enhancement measures, disaster management, spill response, hazardous materials management, emergency response, dust management, occupational health and safety, and Environmental Code of Practices. Generally, the impacts, which are minor or moderate, are to be mitigated by adopting Environmental Code of Practices (ECPs) and Contractor's good practices during project implementation. On the other hand, impacts and risks which are critical or major will be mitigated or prevented by adopting mitigation measures discussed in Chapter 7 and 8 along with specific plans discussed in this Chapter.

# 9.1.2 Objective of EMP

630. The basic objective of the EMP is to manage adverse impacts of project constructions and operation in a way, which minimizes the impacts on the Shitalakhya River (an ECA), the natural environment and people of the study area. The specific objectives of the EMP are to:

- Facilitate the implementation of the mitigation and enhancement measures identified during the present EIA to comply with regulatory requirements discussed earlier in the document;
- Maximize potential project benefits and control negative impacts;
- Draw responsibilities for project proponent, contractors, machinery suppliers consultants, and other members of the Project team for the environmental management of the Project;
- Maintain essential ecological process, preserving biodiversity and wildlife, where
  possible restoring and compensating degraded or fragmented natural resources,
  and livelihood improvement that rely on the Shitalakhya River;
- Make stakeholders aware about implications of the project activities, satiate their concerns and roles and responsibilities of respective quarters;
- Foster and facilitate informed decision making process; and
- Ensure sustainable development.

631. The EMP will be managed through a number of tasks and activities. One purpose of the EMP is to record the procedure and methodology for management of mitigation and enhancement measures identified for each negative and positive impacts of the Project, respectively. The management plan will clearly delineate the responsibility of various participants and stakeholders involved in planning, implementation, and operation of the Project.

## 9.1.3 Project Components and Various Categories of Mitigation Measures

632. There are five major components of the Project. These are: (i) Ammonia Plant; (ii) Urea Plant; (iii) Granulation Plant; (iv) Power Plant; and (v) Unloading at Plant Jetty. Details of the project components are given in Chapter 4 and Chapter 5.



## 9.1.4 Various Categories of Mitigation Measures

633. The EMP includes various categories of mitigation measures and plans: (i) general and non-site-specific measures in the form of environmental codes of practices (ECPs) presented in *Appendix 9.1* to address general construction and operation matters identified as moderate and minor in significance prior to mitigation in Table 7.4; (ii) project specific and to the extent possible, site-specific mitigation measures discussed in Chapter 7 and summarized in Table 7.4; (iii) Hazardous Materials Management and Spill Response Plan, and (iv) Construction Environmental Action Plan (CEAP) with site-specific and contract-specific management plans to be prepared by the contractor, which include pollution prevention, occupational health, safety and environment, and emergency response.

#### 9.2 Inclusion of EMP in Contract Documents

634. In order to make the Contractors fully aware of the implications of the EMP and responsible for ensuring compliance, technical specifications in the tender documents will include compliance with mitigation measures proposed in the EIA as well as WBG's General Environmental Health and Safety Guidelines. The Contractor must be made accountable through contract documents for the obligations regarding the environmental and social components of the project.

#### 9.3 Environmental Code of Practices

635. A set of environmental code of practices (ECPs) has been prepared for various environmental and social management aspects: ECP 1: Waste Management; ECP 2: Fuels and Hazardous Goods Management; ECP 3: Water Resources Management; ECP 4: Drainage Management; ECP 5: Soil Quality Management; ECP 6: Erosion and Sediment Control; ECP 7: Top Soil Management; ECP 8: Topography and Landscaping; ECP 9: Quarry Areas Development and Operation; ECP 10: Air Quality Management; ECP 11: Noise and Vibration Management; ECP 12: Protection of Flora; ECP 13: Protection of Fauna; ECP 14: Protection of Fisheries; ECP 15: Road Transport and Road Traffic Management; ECP 16: Construction Camp Management; ECP 17: Cultural and Religious Issues; ECP 18: Workers Health and Safety, and ECP 19: Construction and Operation Phase Security. The Contractors will be contractually obligated to comply with these ECPs, presented in *Appendix 9.1*.

636. The Contractors will prepare one Civil Structures Demolition/Demolition Action Plan based on terms and conditions and procedures provided in **Section 9.4.1** Demolition Plan and one Construction Environmental Action Plan to address pollution prevention, occupational health, safety and environment, and emergency response including the requirements of ECPs and EMP. These will be reviewed and approved by Owner's Engineer (OE), EHSU, and PIU before implementation of the construction works.

## 9.4 Environmental Management Plan during Demolition and Pre-construction

637. The project site is of about 45 hectares (110 acres) of land including old civil structures, 3,750 number of trees (sapling, juvenile and adult), grasses, bushes, warehouses, lagoon, etc. Built up area (Plinth area) of the civil structures are 59,204 sq. meter (Table 4.1 in Chapter 4) would be demolished by the project proponent using auction method as per Demarcation committee report (**Annex 4.1**). The type of infrastructures and the area of the structures are as follows:



- Buildings of an area approximately 1,87,404 sq. ft. (17,410 sq. m.),
- Semi-pucca tin-shed building (15 ton asbestos) of an area approximately 94,680 sq. ft. (8,796 sq. m.),
- RCC (brick chips) road of an area approximately 167,494 sq. ft (15,561 sq. m.),
- RCC (stone chips) road of an area approximately 1,680 sq. ft. (156 sq. m.),
- Carpeting road of an area approximately 86,550 sq. ft. (8,040 sq. m.),
- Boundary wall of an area approximately 44,343 sq. ft. (4,120 sq. m.),
- Tin-shed/asbestos/scrap yard/heavy vehicle of an area approximately 10,525 sq. ft. (977 sq. m.); and
- Titas infrastructure of an area approximately 44,587 sq. ft. (4,142 sq. m.)
- 638. The project site is largely covered by grasses and having different species of trees, shrubs and climbers. Among the trees, the major ones are timber trees followed by fruit and other trees. The major timber trees are: Shegun, Mahogoni, Raindee Koroi, Kanthal, Sirish, Koroi, etc. The fruit trees are: Bel, Supari, Khanthal, Narikel, Batabilebu, Aum, Kajubadam, Jam, Amloki. Trees fall in other category include Jhau, Kamini, Debdaru, Neem, Krishnochura, Bot, Daruchini, etc.
- 639. As per the demarcation committee's report all the structures in the proposed plant area will be dismantled within 35 days. The total construction wastes after demolition of the structures will generate approximately 27,400 tons as per estimation (Appendix 9.2). These construction debris will be removed within this time frame. The demolition of the civil and other structures should be implemented by following the procedures by the EPC contractor.

#### 9.4.1 Demolition Plan

# Demolition Procedures

- a) Demolition will be carried out by hand operated pneumatic jack hammer. Oxyacetylene torch may be used to cut the reinforcement. Mobile air compressor will be placed on the ground floor.
- b) Demolition should be started on the roof and proceed down floor by floor to the ground floor. The concrete of each structural element should be broken down gradually. The reinforcement should be left in place until the concrete is broken away and when its support is no longer need.
- c) The demolition of other structural element under the building should be executed according to the following:
  - i. Cantilevered slabs will be demolished by hand held jack or pneumatic hammer; prior to such demolition, the cantilevered slab should be supported and the area underneath it be protected according to the precautionary measures.
  - ii. The cantilevered beams will be demolished by hand held jack or pneumatic hammer; the cantilevered beam will not be demolished prior to demolition of slabs and walls which are supported by the cantilevered beams.
  - iii. Demolition of other slabs should be done sequentially and then interior beams and columns would be demolished.



## Precautionary Measures during Demolition

- a) There should be a provision of covered walk way along the entire length of each property boundary.
- b) The catch platform on top of the covered walkway should be placed underneath the balconies to support the cantilevered structures. Steel propping should be installed on all floors underneath the cantilevered slabs and beams. Steel propping will have a bearing capacity of 25kN, spaced at 1.2 m on center.
- c) Double row scaffold with nets and tarpaulin will be installed and will cover the external face of the building.
- d) Bamboo catchfans will be provided at vertical intervals of no more than 10 m.
- e) All existing utilities should be terminated. Sewer services and drainage connections will be disconnected and sealed off at the last manhole.
- f) Field Safety Gears for Personal Safety of the labors should be in place.
- g) Appropriate cloths (long pants, high visibility jacket), footwear, and gloves should be in place and used as required:
  - i. Eye and ear protection;
  - ii. Hardhat;
  - iii. Respiratory protection;
  - iv. Personal meds & Rx drugs;
  - v. Bottled water:
  - vi. Maps/ GPS device;
  - vii. Cell Phone:
  - viii. Sunscreen, insect repellant; and
  - ix. First aid kit

# Demolition Waste Management Plan

#### Debris handling

- i. Existing furniture, door frames, windows, piping and other building services will be removed before demolition. Any salvageable material will be sorted and removed separately.
- ii. Building debris will be conveyed through a 800mm x 800mm opening on the floor slabs. Openings shall not cut through structural support elements. Plastic chute will be initiated through the openings to convey the debris to the ground floor.
- iii. Demolition debris should be picked up on ground floor with bull dozer and carried away by dump trucks. Debris clearing and transportation should be scheduled to maintain the following conditions:
  - Debris accumulation on the first floor or above will not be higher than 100mm.
  - Debris accumulation on the ground floor will not exceed 1m.
  - No debris will be allowed to accumulate on the cantilevered structures.
- iv. Debris waste and other materials should not be thrown, tipped or shot down from a height where these are liable to cause injury to any person.



v. All the glass windows in the light well should be taken out or protected before using the light well for conveyance of debris in order to minimize any dangerous situation.

## Special site safety

- The existing staircase will be used as emergency route. The emergency route will be maintained throughout the demolition process. The route will be clear of obstruction at all time. Signs or markings will be installed to clearly identify the route.
- Fire extinguisher or firefighting equipments will be placed in a visible location, adjacent to the staircase, on each floor.
- All flammable materials will be stored in a safe location.

#### **Dust and Noise**

- Water spraying will be applied to suppress the dust generated during the demolition operation and debris hauling.
- Super silenced type air compressor will be used during demolition. Demolition works will not be performed within the restricted hours and day.

# Training

- All site personnel will go through a training program to understand the project and site safety requirements. The training program will be conducted by a competent trainer. The training program will include the following:
- An induction course at the beginning of the job to circulate information on the proposed method and required safety measures to perform the work,
- Daily safety meetings to maintain and reinforce the safety concept.

#### Typhoon (Emergency Bell)

• In the case when Typhoon signal is hoisted, the contractor will inspect all scaffolding, protective screen, and externally exposed temporary work and strengthen any loose connections. After the typhoon, all scaffoldings, protective screens and externally exposed temporary works will be inspected and confirmed to be safe by the competent and experienced person.

#### Maintenance and inspection

- All the precautionary measures, covered walkway, catch platforms, catchfans and temporary supports will be checked by the representatives of PD of the Project, BCIC on a weekly basis and the contractor on a daily basis any accumulation of building debris on the catchfans and catch platforms should be removed. Any deficiency will be repaired when found necessary. The inspection and repair report records will be provided to the PD of the Project, BCIC.
- The contractor will identify and rectify any unsafe conditions such as partially demolished structural elements and damaged temporary supports before leaving the job site each day.

# **Emergency Plan**

- Emergency telephone numbers will be clearly displayed in a selected locations. In the event of any emergency or accident, the contractor will notify the Police and Fire services Department for assistance. The Contractor will also notify the BCIC.
- At the initial warning of the typhoon or a major storm event, the following will be performed:



- Contractor will secure all scaffold, screen, temporary supports and loose elements on site. The scaffold will be taken down to the prevailing top level of the building.
- All flammable materials will be removed or secured in a safe location.
- No unstable and/or partially demolished structural elements will be left on site. If this is unavoidable, the unstable structure will be braced and secured.

#### **Environmental Precautions**

640. The general requirements to minimize environmental impacts from construction sites should also be applied to demolition processes. The following sections contain some of the measures to be adopted:

## Air Pollution

641. Concrete breaking, handling of debris and hauling process are main sources of dust from building demolition. Dust mitigation measures complying with the Air Pollution Control Regulations should be adopted to minimize dust emissions. Burning of waste shall not be allowed. Diesel fumes generated by equipment during demolition works should be subject to the control of the Air Pollution Regulations.

#### Noise

642. Noise pollution arising from the demolition works including, but not limited to, the use of specified powered mechanical equipment (SPME), powered mechanical equipment (PME), such as pneumatic breakers, excavators and generators, etc. scaffolding, erection of temporary works, loading and transportation of debris, etc. affects the site. Silent type PME should be used to reduce noise impact as much as practicable. Demolition activity should not be performed within the restricted hours as established by EPC Contractor and approved by PD, BCIC.

#### Water

643. The discharge of wastewater from demolition should be treated to the standards as stipulated in the Draft Environmental Conservation Rules 2017 before discharge. EPC contractor should maintain proper control of temporary water supply and an effective temporary drainage system.

## Hazardous Material

- 644. In case of removal of asbestos containing material is needed, an Asbestos Investigation Report (AIR) should be submitted to PD, BCIC by EPC contractor. Otherwise all the asbestos (about 15 tons) should be buried in the project area. An Asbestos Abatement Plan (AAP) should be submitted to the Proponent at least 60 days before the asbestos abatement work commences. The asbestos abatement works should be carried out in accordance with the Hazardous Waste and Ship breaking Waste Management Rules 2011 provided by Ministry of Forest and Environment.
- 645. Other materials such as LPG cylinders in domestic flats. Toxic and corrosive chemicals and any other hazardous materials have to be identified and properly handled and removed prior to the commencement of the demolition of the buildings. The Environmental Protection Department should be consulted if in case of doubt about the waste classification.

#### Post Demolition

646. The site should be reestablished to eliminate any potential hazard to the public. The following measures should be considered:



- The site will be levelled and cleared of debris after completion of the demolition.
   Adequate drainage (temporary) should be provided before implementation of construction works.
- In the case of no immediate redevelopment, the site boundary will be completely enclosed to prevent public access.
- For storing the dismantled infrastructure components, spacious scrap site will be required of temporarily stack or sold out to the relevant vendors.
- Damage to pavement, footpath and other elements within the right of way will be repaired to its original condition prior to the completion of the demolition project.

## 9.4.2 Green Belt Development Plan

647. Greenbelt development policies are important components of ecosystem based infrastructure development. To maintain ecosystem function in any built-up areas require open space for proper development of greenbelt. The proposed fertilizer industry is located in an ECA where ecosystem needs proper care. A large number (Approximately 3,750) of small to big-sized trees (mostly sapling and juvenile trees) will be harvested during site preparation which may cause significant deterioration of floral and faunal habitat quality (for details impacts please see Chapter 7). Here, greenbelt development in the project site can play a significant role in reducing and mitigating the deleterious impact. There are usually different kinds of animals and plants in the greenbelt that can improve the atmospheric environment, effectively reduce traffic and industry noise, provide habitat of a wild animal protection area, increase biodiversity, store carbon and so on.

648. Proper implementation of greenbelt area requires information on available space for plantations. Satellite image analysis and field work observation found that there were open spaces available in three different landuses class such as Built-up Areas, Agricultural land and River bank areas. In the agricultural land corridors, 1m buffer strip plantation can be developed using various fruit species. An ecotone zone width of 10m buffer can be developed along both sides of the river bank with large and medium canopy tree species. To increase green space along the built-up areas boundary, 4m buffer plantation can be developed with mixed species plantation. An overview of space available for greenbelt development is mentioned in Figure 9.1. Image analysis shows that approximately 42 ha of land is available in the project bounding area where 1,05,000 individual plants can be planted. This will cost approximately USD 44,379 or Tk. 37,50,000 (Bangladeshi Currency)(Table 9.1). Based on the identified risk and impact, several management plans related to greenbelt are outlined here:

- Development of plantation buffer surrounding the Built-up Areas, Agricultural land and River areas. Locally grown tree species (both wood and fruit tree species) such as Mahogoni (Swietenia mahagoni), Koroi (Albizia saman), Nageswar (Mesua ferrea), Mango (Mangifera indica), Jackfruit (Artocarpus heterophyllus) should be given priority for plantation. This will enhance the capacity to absorb more carbon from the atmosphere as well as increase habitat area for the wildlife.
- Plantation seedling/sapling should be of good quality. To ensure good quality and cheaper price seedlings, forest department nursery can be considered.
- 2x2 m spacing should be maintained between seedling/sapling so that each individual species have enough space to grow.
- Need to initiate plantation activities outside the project component area such as surrounding the play ground, dormitory lounge and grass land available within the project



component area. This will enhance the capacity to absorb more carbon from the atmosphere. Local species with multi-layer canopy species should be given priority.

 Need to create bush cover surrounding the fertilizer industry area to increase habitat area for the wildlife.

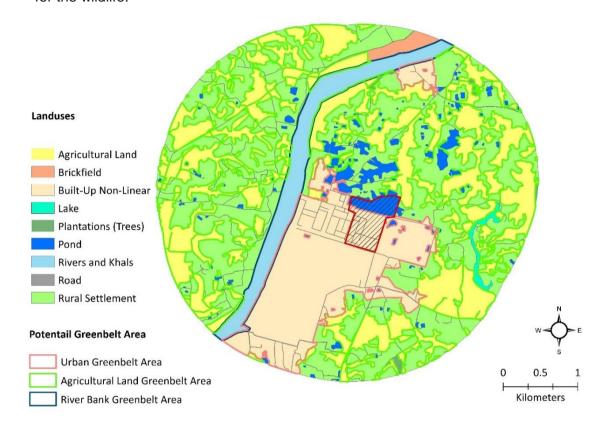


Figure 9.1: Potential Greenbelt Area in the Project bounding site

Table 9.1: Total Cost involves for Greenbelt development activities

Landuse Considered for Greenbelt Development	Plantation Buffer Area (m)	Total Potential Greenbelt Area	Total Seedlings/ha (Considering 2x2 m spacing)	Total Seedlings	Total Cost (USD) [Each seedling Average 0.36 USD regardless of species difference] <sup>22</sup>
Built-up Areas	4 m	13 ha	2500/ha	32,500	11,538
Agricultural land	1 m	18 ha	2500/ha	45,000	15,976
River Levee	10 m	11 ha	2500/ha	27,500	9,763
Labor Cost for plantation (10 person) [355 USD/Person/6 month]					7,101
	•		Total=	1,05,000	44,379

<sup>&</sup>lt;sup>22</sup> This cost is included in the EMP cost estimation in Section 9.7.



#### 9.4.3 Fisheries Resource

## Fish Mortality Management

- 649. Water intake velocity would be responsible for fish mortality through entraining small sized fishes from the river. For this, maximum 0.3 m/s water velocity should be maintained during the pre-monsoon and monsoon period to mitigate this mortality to some extent. Moreover, double layer strainer should be installed; outer strainer of Strainer with 6-8 mm mesh size should be placed before the intake of water. In addition to these, an additional reservoir should be constructed with regulated canal for conserving fish when dry down of the basin is required. Furthermore, different fish deterrent system could be installed in order to building an environmental barrier for fishes from water intake points. Among the different systems, Acoustic Air Bubble Curtain and Underwater Strobe Lights could be used to protect fish from water intake induced mortality. These technologies are briefly discussed below:
- 650. **Acoustic Air Bubble Curtains:** Bubble curtains have been used for many years to protect fish from the effects of pressure waves created by explosions from underwater construction (Keevin & Hempen 1997). This system can be deployed in much the same way as a standard air bubble curtain, but its effectiveness as a fish barrier is potentially enhanced by the addition of a sound signal. Bubble curtains are walls of bubbles rising from a bottom-resting bubbler manifold (perforated pipe) supplied with compressed air. When used with sound at an effective frequency, bubble curtains can contain and amplify sounds that repel some species of fish (Kuznetsov 1971; Hocutt 1980). The effectiveness of an acoustic air bubble curtain depends on several factors, including flow, background noise, and source interactions. Taylor et al. (2005) reported that an acoustic air bubble curtain was 95% effective at holding back bighead carp when tested in a raceway. Overall, little work has been done with bubble barriers relative to other sensory deterrent systems.
- 651. **Underwater Strobe Lights:** Strobe lights are a widely used type of lighting for fish control. Strobe lights produce flashes of light at rapid rates, depending on the target species and scale of the waterbody and light installation. Small scale systems can consist of an individual cylindrical strobe light (0.16 m length by 0.04 m diameter). Both systems have been shown to alter fish movements in both experimental and field settings for a variety of fish species.
- 652. The main operating constraints in implementing sensory deterrent systems include flow field conditions, environmental and physical conditions at study sites, cost, scale, and site-specific characteristics. Due to the varying width and depth of a natural stream or river, such a deterrent barrier would need to cover a much wider cross section than just the main river channel; otherwise, may bypass the barrier during high flow conditions. Frequent repair or replacement of underwater equipment for sensory deterrent barriers in channels is anticipated, due to the harsh environment, debris, shifting sand bank and boat traffic.

#### 9.4.4 Rain Water Harvesting Plan

653. Rainwater harvesting is one of the feasible options for fresh water sources in any area of Bangladeshand recently a large number of initiatives were undertaken to promote and install rain water harvesting systems. These systems are also equally useful in other fresh water 'starved' areas like big cities, hilly areas, arsenic affected areas etc. Dhaka WASA (1998) has shown that rain water can be harvested from the roof areas and used for household use, especially for non-drinking purposes like bathing, washing of clothes, flushing toilets, floor



washing etc. It is also found that rain water can be successfully and effectively harvested and used in acute water shortage areas of Dhaka city. Rooftop rainwater harvesting (RTRWH) is the most common technique of rainwater harvesting (RWH) for domestic consumption. In rural areas, this is most often done at small-scale. It is a simple, low-cost technique that requires minimum specific expertise or knowledge and offers many benefits.

654. Rainwater is collected on the roof top and transported with gutters to a storage reservoir, where it provides water at the point of consumption or can be used for recharging a well or the aquifer. Rainwater harvesting can supplement water sources when they become scarce or are of low quality like brackish groundwater or polluted surface water in the rainy season. However, rainwater quality may be affected by air pollution, animal or bird droppings, insects, dirt and organic matter. Therefore regular maintenance (cleaning, repairs, etc.) as well as a treatment before water consumption (e.g. filtration or/and disinfection) are very important. UNICEF (2010), showed that such systems can also be built for large communities. Some study also observed that in severely scarce areas harvested rain water can be used for drinking and cooking leaving other household uses like washing clothes, bathing etc. instead of normal pond water. In a study in the coastal areas indicated that a 6 m² rooftop catchment is able to harvest enough rain water for a family of four. Potential of these systems to be operated commercially.

655. The rainfall pattern over the year plays a key role in determining whether RWH can compete with other water supply systems. Tropical climates with short (one to four month) dry seasons and multiple high-intensity rainstorms provide the most suitable conditions for water harvesting. In addition, rainwater harvesting may also be valuable in wet tropical climates (e.g. Bangladesh), where the water quality of surface water may vary greatly throughout the year. As a general rule, rainfall should be over 50 mm/month for at least half a year or 300 mm/year (unless other sources are extremely scarce) to make RWH environmentally feasible (HATUM & WORM 2006).

656. It is observed from Figure 6.18 in Chapter 6 that the average monthly rainfall during monsoon (June-September) season from 1980-2017 is 332 mm/month. The variance in the maximum rainfall during monsoon season is 836 mm/month to 552 mm/month, whereas the variance in the minimum rainfall is 136 mm/month to 59 mm/month. This quantity of rainfall deemed sufficient for installation of Rainwater Harvesting System.

#### Benefits of using rain water:

- Users can maintain and control themselves their systems without the need to rely on other members of the community;
- Local people can easily be trained to build RWH systems themselves. This reduces costs and encourages more participation, ownership and sustainability at community level;
- Rainwater is better than other available or traditional sources (groundwater may be unusable due to fluoride, salinity or arsenic);
- Costs for buying water and time to extract from the city water supply can be saved;
- Not affected by local geology or topography'
- Almost all roofing material is acceptable for collecting water for household purposes;



- It will greatly help to reduce ground water extraction and drawdown effect;
- The main advantages of a rainwater system are that the quality of rainwater is comparatively good, it is independent and therefore suitable for scattered settlement and the owners/users can construct and maintain the system.

# 9.5 Mitigation Plan

657. The mitigation plan presented in Table 9.2 which includes various actions, defines responsibilities for implementation, supervision and timing of each actions.



Table 9.2: Mitigation plan

VECs/Issues	Environmental	Mitigation Measures	Institutional Responsibilities	
	Impacts	Wildyadon Weasules	Implementation	Supervision
Demolition and Pre-	-Construction Phase (A)			
Hazardous and non-hazardous	A1. Generation of approximately 27,400 tons of	<ul> <li>Demolition waste (dbris and rubbles) should be carried away by covered dump trucks to the landfill area.</li> </ul>		Owner's Engineer (OE) and Project
waste generation	debris including 15 tons of asbestos cement sheet might create burden on the	<ul> <li>A confinement area should be developed for temporary storage of asbestos cement sheet and rods.</li> </ul>		Implementation Unit (PIU)-BCIC
	create burden on the environment.	<ul> <li>Auction of asbestos cement sheet and rods and take away the sheets and rods by the Vendor.</li> </ul>		
		<ul> <li>Water spraying for dust suppression during demolition and debris hauling.</li> </ul>	Contractor	
		<ul> <li>Asbestos containing waste material should be managed following Hazardous Waste and Ship Breaking Waste Management rules 2011 guideline and deposited with proper labeling and packaging.</li> </ul>		
		<ul> <li>Asbestos washed water should be collected in a scientific pit and release in the open environment with due treatment.</li> </ul>		
		The labour contractor must follow the OHSAS 18000/18001 guidelines.		
Ambient air quality	A2. Emission of particulate matte may deteriorate	<ul> <li>Carry out regular dust suppression system at the work site and vehicle movement path;</li> </ul>		
	ambient air quality.	<ul> <li>Introducing vehicular speed limit for controlling dust dispersion.</li> </ul>		
		<ul> <li>Ensure using of modern and fuel efficient machinery to avoid incomplete combustion of fuel.</li> </ul>	Contractor	OE and PIU- BCIC
		<ul> <li>Work site should be surrounded by the gunny sack/tarpaulin/net for safety issue as well as for controlling flying of dust.</li> </ul>		
Ambient Noise Level	A3. Dismantling, demolition, transportation and handling activities may generate noise	<ul> <li>Use of modern and low noise generating bulldozer for dismantling of civil structures.</li> </ul>	Contractor	OE and PIU- BCIC



VECs/Issues	Environmental	Mitigation Measures	Institutional Responsibilities	
V LC3/155ue5	Impacts	Wildyation Weasures	Implementation	Supervision
	and increase the ambient noise level.	Construction of boundary wall around the Project site.		
		<ul> <li>Use low noise generating equipment and process in different activities.</li> </ul>		
		Reduce impulse noise and whistle of vehicles.		
		Introduce speed limit in and around the Project site.		
Landuse	A4. Modification of ecologically dominant	<ul> <li>Land optimization should be done during engineering design and vegetation clearance should be limited to as low as possible.</li> </ul>		
	existing industrial landuse to core industrial landuse.	<ul> <li>Plantation program should be provisioned as per Forest Department and DoE's Guidelines in the open spaces as per plot layout plan.</li> </ul>	Contractor	OE and PIU- BCIC
Waterway traffic	A5. Dredging activities in the waterways may create	<ul> <li>Dredging should be started after obtaining permission from the competent authority.</li> </ul>	Contractor	BIWTA and OE- BCIC
	congestion or lead to accidents or disturbance to	A complete Dredging Survey should be conducted.		
	fishermen.	<ul> <li>Notification to communities and river users prior to initiation of dredging.</li> </ul>		
		<ul> <li>Installation of buoys in the area to alert river vessels passing the dredging site.</li> </ul>		
		<ul> <li>A complete dredging plan should be disseminated to the river users.</li> </ul>		
Faunal habitat and biodiversity	A6. Existing habitats and	Avoid killing of wildlife during vegetation clearance.		
2.ourvoidity	animals would be affected during the site preparation activity.	<ul> <li>Wildlife pass should be created for their unscared scaping to nearby similar habitat.</li> </ul>		OE and PIU-
		<ul> <li>Land optimization during engineering design and vegetation clearance should be limited to as low as possible.</li> </ul>	Contractor	BCIC
		<ul> <li>Bush cover should be created around the Project area and also outside the project site to create suitable habitat.</li> </ul>		



VECs/Issues	Environmental	Mitigation Magazina	Institutional Responsibilities		
	Impacts	Mitigation Measures	Implementation	Supervision	
Terrestrial Vegetation Cover	A8. Loss of vegetation coverage in specific areas of the Project site	<ul> <li>Vegetation clearance should be limited to Project Layout area.</li> <li>Green belt should be developed with native plants for creating vegetation cover surrounding the Project area.</li> <li>Plantation should be done around the playground, dormitory, roadside, etc. outside the project site under Corporate Social Responsibility (CSR). This will also enhance the capacity to absorb more carbon from the atmosphere.</li> </ul>	Contractor	OE and PIU- BCIC	
Fish habitat	A9. Benthic fish habitat would be damaged temporarily due to removal of dredged activity.	<ul> <li>Dredging activity should avoid the breeding period (June-August) of fish;</li> <li>Survey should be done before selecting the dredging alignment for avoiding important area of interest from fishery point of view.</li> <li>River users should be aware of dredging activity before starting dredging.</li> </ul>	Contractor	BIWTA and OE- BCIC	
Food chain	A10. Loosened contaminated bed materials may pose threat to the intervened natural environment (e.g., release of heavy metals into aquatic environment and may enter into the food chain through bio magnification.	<ul> <li>Bed materials should be tested in the laboratory to determine toxicity levels before dredging and disposal.</li> <li>If there is any possibility of heavy metals in the dredged materials, dredging action in the concerned alignment and disposal in the wetland should be avoided for limiting contamination.</li> </ul>	Contractor	BIWTA and PIU-BCIC	
Employment generation	A11. Creation of direct and indirect jobs (400+) because of hiring staff from the region for demolition activities.	<ul> <li>Local people particularly the Project-affected Persons (PAPs) directly or indirectly should be given priority in employing workforces in different Project activities.</li> <li>Labour wage should be fixed based on the labour market and commodity prices of the area.</li> <li>Gender issue should be considered in employing labour.</li> <li>EPC Contractor should abide by the rules and regulations of BLA, 2006; ILO, 1998; EP-III and IFC PS-II.</li> </ul>	Contractor	OE and PIU- BCIC	



VECs/Issues	Environmental	Mitigation Magazina	Institutional Responsibilities		
VECS/ISSUES	Impacts	Mitigation Measures	Implementation	Supervision	
Occupational health and safety	A12. Injuries leading to casualty or death may be caused from the demolition activities. Besides, congested living of workers in possible small spaces may cause the break out of contagious disease.	<ul> <li>Ensure rigorous standards for occupational health and safety are in place.</li> <li>Establish Occupational Health and Safety (OHS) procedures taking into account the inherent risks for this type of project</li> <li>Occupational Health and Safety (OHS) Plan to be implemented based on ECP 13: Workers Health and Safety and World Bank Group's Environment, health and Safety (EHS) Guidelines.</li> <li>Contractor should establish a labor grievance mechanism and documenting its use for complaints.</li> <li>EPC Contractor should abide by the rules and regulations of BLA, 2006; ILO, 1998; EP-III and IFC PS-II.</li> <li>Contractor should also follow relevant IFC Performance Standard (PS) like PS-3 on Resource Efficiency and Pollution Prevention</li> </ul>	Contractor	EHSU/OE-BCIC	
Employment generation	A13. Creation of direct and indirect jobs (600+) because of hiring staff from the region for site preparation activities.	<ul> <li>and PS-4 on Community Health, Safety, and Security</li> <li>Local people particularly the Project-affected Persons (PAPs) directly or indirectly should be given priority in employing workforces in different Project activities.</li> <li>Labour wage should be fixed based on the labour market and commodity prices of the area.</li> <li>Gender issue should be considered in employing labour.</li> <li>EPC Contractor should abide by the rules and regulations of BLA, 2006; ILO, 1998; EP-III and IFC PS-II.</li> </ul>	Contractor	OE and PIU- BCIC	
Occupational health and safety	A14. Transportation of construction materials may have different types safety issue including safety from increased traffic, accidents, flying of sand and dust from the carriers, etc.	<ul> <li>Schedule of deliveries of material/ equipment should be fixed during off-peak hours.</li> <li>Depute flagman for traffic control.</li> <li>Arrange for signal light at night.</li> <li>Effective traffic management plan by contractor</li> </ul>	Contractor	OE and PIU- BCIC	



VECs/Issues	Environmental	Mitigation Measures	Institutional Responsibilities	
V EC3/135U65	Impacts	Willigation Weasures	Implementation	Supervision
		<ul> <li>Local routes will be kept free for use as much as possible.If unavoidable, alternative routes will be identified in consultation with the local community.</li> </ul>		
Construction Phase				1
Ambient air quality	B1. Ambient air quality might be deteriorated due to emission of particulate matter from construction works.	<ul> <li>Carry out regular dust suppression system at the work site and vehicle movement path;</li> <li>Introducing vehicular speed limit for controlling dust dispersion.</li> <li>Ensure using of modern and fuel efficient machinery to avoid incomplete combustion of fuel.</li> <li>Work site should be surrounded by the gunny sack/tarpaulin/net for safety issue as well as for controlling flying of dust.</li> </ul>	EPC Contractor	OE and PIU-BCIC
Ambient Noise Level	B2. Noise emissions resulting from the use of machinery and equipment and vehicle circulation.	<ul> <li>Use modern, low noise generating equipment and process, reduce impulse noise and whistle of vehicles</li> <li>Noise hood should be used where applicable.</li> <li>Noise generating equipment and machinery should be provided with silencer.</li> </ul>	EPC Contractor	EHSU/OE-BCIC
Ground Water Level	B3. Crisis of household level availability of groundwater through hand tube well.	<ul> <li>The EPC contractor should ensure use of surface water avoiding groundwater withdrawal.</li> <li>The proponent should encourage and facilitate introduction of Rainwater Harvesting System (RHS) as a substitute for other local users of GW as part of CSR.</li> <li>Monitoring should be considered as one of the important components during ground water extraction.</li> <li>Water supply system should be leakage proof.</li> </ul>	EPC Contractor	EHSU/OE-BCIC
Consumptive water requirement (for drinking, washing, bathing, etc.)	B4. Potable water requirement of about 275 m³ of water per day during construction. This may create	<ul> <li>It is suggested to avoid abstraction of ground water for non-potable and other uses in the labor camp</li> <li>It is recommended to continue with Reverse Osmosis (RO) Plant throughout the Project period.</li> </ul>	EPC Contractor	EHSU/OE-BCIC



VECs/Issues	Environmental	Mitigation Measures	Institutional Responsibilities		
V L C 3/13 5 U C 3	Impacts	Wildyadon Weasures	Implementation	Supervision	
	extra pressure on the already existing groundwater source.	Effective and efficient use of water should be ensured.			
	oxiding groundwater course.	Reuse of water with due treatment in suitable water use area.			
		Sludge collection sump should be built.			
Sewage/ solid waste management facilities	B5. Generation of about 2,400 m³ of sewage/ organic solid waste and generation of	■ The tentatively required dimension of sewage/organic solid waste tank should be 1,750 m³ capacity of organic solid waste in three years.			
	solid waste (kitchen waste) of about 1,500 kg/day for about	<ul> <li>The tank should be septic tank for better absorption of liquid by the soil.</li> </ul>			
	5,530 workers and Project officials) to be generated from the official dorms and labour camp.	<ul> <li>Maintain hygienic condition of the water closet (WC) for the next person's use.</li> </ul>	EPC Contractor	EHSU/OE-BCIC	
		<ul> <li>Dismantling of septic tank should be done with proper care and release gases arrested in the tank carefully for avoiding casualty.</li> </ul>			
		<ul> <li>Proper sanitation should be maintained according to environmental standards.</li> </ul>			
Drainage congestion	B6. Drainage congestion may be happened	<ul> <li>A well engineering designed and modern drainage system should be introduced.</li> </ul>	EPC Contractor	EHSU/PIU- BCIC	
		Regular Maintenance of the drainage network should be ensured.			
		Clearing of drainage network should be done regularly.			
Soil, air and water	B7. Solid and liquid waste may be affected by disposal of unplanned solid and liquid waste	■ Implement ECP 1 Waste Management.			
quality		<ul> <li>Siting of fuel and hazardous material storage sites, including refueling facilities, batching plants and construction yards are to be located inside the flood embankments.</li> </ul>	ED0.0 4 4	EHSU/PIU- BCIC	
		<ul> <li>Hazardous waste will be disposed of following environment friendly manner by designated contractors.</li> </ul>	EPC Contractor		
		<ul> <li>Good housekeeping will be adopted to reduce generation of construction wastes and the potential water pollution.</li> </ul>			



VECs/Issues	Environmental	Mitigation Measures	Institutional Responsibilities		
V LO3/135UE3	Impacts	wildyadon measures	Implementation	Supervision	
Species of conservation significance	B8. Overpressure and sound from pile driving activities may harm riverine animals.	<ul> <li>Pile driving should be completed using Best Management.</li> <li>Conferring with appropriate organizations to determine the preferred timing and methods of the pile driving.</li> </ul>	EPC Contractor	EHSU/PIU- BCIC	
In-water noise level	B9. Noise from in-water construction along with pile driving generates intense underwater sound pressure waves that will adversely affect riverine organisms including vocalization and behavior of fish, dolphins and other animals.	<ul> <li>In case of pre-cast pile driving activities following measures will be applicable:</li> <li>Use of vibratory hammers instead of impact hammers</li> <li>Monitoring of underwater noise levels and use of underwater air bubble curtains, metal or fabric sleeves to surround the piles to reduce noise levels if required.</li> <li>Hydro Sound Damper consists of fishing nets with small balloon filled with gas and foam - tuned to resonant frequencies fixed to it. It can be applied in different ways.</li> <li>Setting up cofferdam which consists of a rigid steel tube surrounding the pile. Once the pile is stabbed into the cofferdam, the water is pumped out.</li> <li>Conduct pile driving during low tides in intertidal and shallow subtidal areas.</li> <li>Implement seasonal restrictions when necessary to avoid construction-related impacts to habitat during species' critical life history stages (e.g., spawning and egg development periods).</li> <li>Reduce sound pressure impacts during pile installation by using wood or concrete piles, rather than hollow steel piles which produce intense, sharp spikes of sound that are more damaging to fish and dolphins having air cavities.</li> <li>Underwater noise during piling activities could be carried out with a hydrophone sensor which is normally placed in a water column at least 1 metre deep, with the sensor located at a depth of 0.5 metre above bottom of the water column. 'Reference sound levels from pile driving normally are reported at a fixed distance of 10 meters'.</li> </ul>	EPC Contractor	EHSU/PIU- BCIC	



VECs/Issues	Environmental	Mitigation Magaziros	Institutional Responsibilities		
VECS/ISSUES	Impacts	Mitigation Measures	Implementation	Supervision	
Species of conservation significance	B10. Risk of dolphin collision with construction vessels in the river.	<ul> <li>Restrict the speed of vessels.</li> <li>Restrict boat movement within safe distance around the construction site if river width permits. Avoid areas where Dolphins are known to congregate (particularly the river pool areas and scouring sites).</li> </ul>	EPC Contractor	EHSU/PIU- BCIC	
Employment generation	B11. Generation of employment will be maximum 4,000 people of different working levels and expertise.	<ul> <li>Local people particularly the Project-affected Persons (PAPs) directly or indirectly should be given priority in employing workforces in different Project activities.</li> <li>Labour wage should be fixed based on the labour market and commodity prices of the area.</li> <li>Gender issue should be considered in employing labour.</li> <li>EPC Contractor should abide by the rules and regulations of BLA, 2006; ILO, 1998; EP-III and IFC PS-II.</li> </ul>	EPC Contractor	EHSU/PIU- BCIC	
Community health and safety	B13. Increase of equipment carrying heavy vehicle movement on the road may cause noise and vibration affecting workers, project staff and the nearby community.	<ul> <li>Construction vehicle movement near settlements will be limited to day time mostly.</li> <li>High noise producing equipment will be provided with mufflers or acoustic hood/enclosures.</li> <li>Install acoustic enclosures around generators and install temporary noise control barriers where appropriate to reduce noise levels.</li> <li>Fit high efficiency mufflers to appropriate construction equipment.</li> <li>Notify affected communities in advance regarding major noisy operation.</li> <li>Implement Noise Management Plan.</li> </ul>	EPC Contractor	EHSU/PIU- BCIC	
Land requirement and dispersion of dust	B14. Quarry/ burrowing activities for river protection works and associated pilling up of extracted earth may require additional land and	<ul> <li>Burrow/quarry areas will be developed close to the project area for extraction of earth material and aggregates for river protection works.</li> <li>No private lands or agriculture lands will be used for burrowing.</li> </ul>	EPC Contractor	EHSU/PIU- BCIC	



VECs/Issues	Environmental	Mitigation Massures	Institutional Responsibilities		
VECS/ISSUES	Impacts	Mitigation Measures	Implementation	Supervision	
	after being dried up dust particles may be dispersed.	<ul> <li>Minimize volume of burrowing material by using dredged material generated from the associated component of the Project.</li> </ul>			
		<ul> <li>Control of dust and associated air pollution by application of watering method.</li> </ul>			
Occupational Health and Safety	B15. Injuries leading to casualty, or death may be caused during transportation	<ul> <li>Proper health and safety training on hazard identification and how to handle hazardous equipment must be provided to the workers before starting any construction activities.</li> </ul>			
	of machinery and equipment to site, and their installation/	<ul> <li>Ensure rigorous standards for occupational health and safety are in place.</li> </ul>			
	erection, lifting heavy materials, working at heights, etc.	<ul> <li>Establish Occupational Health and Safety (OHS) procedures taking into account the inherent risks for this type of project.</li> </ul>			
		<ul> <li>An on-site medical team should be set up and emergency first-aid kit should be at hand in case of any accidental injuries (burns, cuts, broken bones etc.).</li> </ul>			
		■ The workers should use the appropriate PPEs.			
		<ul> <li>Ensure workers hygiene and health status. Conduct monthly health check-ups to monitor their health condition and provide appropriate treatment for any ailments.</li> </ul>	EPC Contractor	EHSU/PIU- BCIC	
		<ul> <li>Need proper danger signs/ posters to prevent accident from occurring at the construction site.</li> </ul>			
		<ul> <li>Contractor will establish a labor grievance mechanism and documenting its use for complaints about unfair treatment or unsafe living or working conditions without reprisal.</li> </ul>			
		<ul> <li>Provide health insurance for employees for the duration of their contracts.</li> </ul>			
		<ul> <li>Provide insurance for accidents resulting in disabilities or death of employees for the duration of their contracts</li> </ul>			
		<ul> <li>EPC Contractor should abide by the rules and regulations of BLA, 2006; ILO, 1998; EP-III and IFC PS-II.</li> </ul>			



VECs/Issues	Environmental	Mitigation Magazina	Institutional Re	esponsibilities
VECS/ISSUES	Impacts	Mitigation Measures	Implementation	Supervision
Cultural conflicts	B16. Immigrant workers will come from different parts of	■ Project-level GRM;		
	the country and abroad having cultural diversity, so	<ul> <li>Provision of information regarding Worker Code of Conduct in local language(s);</li> </ul>		
	there will be possible cultural conflicts among workers, and	<ul> <li>Provision of cultural sensitization training for workers regarding engagement with local community</li> </ul>		
	between communities and workers.	<ul> <li>Consultations with and involvement of local communities in project planning and implementation;</li> </ul>	EPC Contractor	EHSU/PIU- BCIC
		<ul> <li>Awareness-raising among local community and workers</li> </ul>		BCIC
		<ul> <li>Inclusion of relevant provisions in PESMP</li> </ul>		
		<ul> <li>Monitoring and taking appropriate actions to ensure CESMP provisions are met</li> </ul>		
		<ul> <li>Implementation support to verify compliance with PESMP and CESMP</li> </ul>		
Increased burden on public service	B17. The presence of construction workers and	<ul> <li>Workers' camps to include wastewater disposal and septic system for managing human excreta.</li> </ul>		
provision	service providers can generate additional demand for the provision of public services, such as water, electricity, medical services,	<ul> <li>Identification of authorized water supply source and prohibition of use from other community sources</li> </ul>		
		<ul> <li>Separate service providers for community and workers' camp/construction site</li> </ul>		
	education and social	<ul> <li>Worker Code of Conduct on water and electricity consumption</li> </ul>	EPC Contractor	EHSU/PIU-
	services.	<ul> <li>Contingency plans for temporary rise in demand for utilities and public service provision</li> </ul>	LFC Contractor	BCIC
		<ul> <li>Inclusion of relevant provisions in PESMP</li> </ul>		
		<ul> <li>Monitoring and taking appropriate actions to ensure CESMP provisions are met</li> </ul>		
		<ul> <li>Investment in and capacity building of local public service providers</li> </ul>		



VECs/Issues	Environmental	Mitigation Measures	Institutional Responsibilities		
VEC5/155ue5	Impacts	Milligation Measures	Implementation	Supervision	
		<ul> <li>Implementation support to verify compliance with PESMP and CESMP</li> </ul>			
Increased risk of communicable diseases	B18. Increased interactions between the incoming workforce and the local community may result in increasing rates of communicable diseases, including sexually transmitted diseases (STDs) and HIV/AIDS.	<ul> <li>Contracting of an HIV service provider to be available on-site;</li> <li>Implementation of HIV/AIDS education program;</li> <li>Information campaigns on STDs among the workers and local community;</li> <li>Education about the transmission of diseases;</li> <li>Provision of condoms</li> <li>Inclusion of requirements for education on STD/HIV prevention in the contract;</li> <li>Establishment or upgrade of health centers at camp and construction sites (unless designated as contractor responsibility);</li> <li>Free testing facilities;</li> <li>Monitoring of local population health data, in particular for transmissible diseases;</li> <li>Monitoring and taking appropriate actions to ensure CESMP provisions are met</li> <li>Community sensitization campaigns;</li> <li>Awareness raising about public health impacts from labor influx</li> <li>Inclusion of relevant provisions in PESMP and Legal Agreement</li> <li>Provision of advice on expected or likely issues based on Bank</li> </ul>	EPC Contractor	EHSU/PIU- BCIC	
Gender based violence	B19. Construction workers are predominantly younger males. Those who are away from home on the construction job are typically separated from their family and their normal sphere of	<ul> <li>experience</li> <li>Mandatory and regular training for workers on required lawful conduct in host community and legal consequences for failure to comply with laws;</li> <li>Commitment / policy to cooperate with law enforcement agencies investigating perpetrators of gender-based violence;</li> </ul>	EPC Contractor	EHSU/PIU- BCIC	



VEC-/leaves	Environmental	Mitigation Magazine	Institutional Responsibilities	
VECs/Issues	Impacts	Mitigation Measures	Implementation	Supervision
	social control. This can result in inappropriate behavior, such as sexual harassment of	<ul> <li>Creation of partnership with local NGO to report workers' misconduct and complaints/reports on gender-based violence or harassment;</li> </ul>		
	minors from the local	<ul> <li>Provision of opportunities for workers to regularly return to their families;</li> </ul>		
		Provision of opportunities for workers to take advantage of legal entertainment opportunities away from rural host communities		
		<ul> <li>Instruction and equipping of local law enforcement to act on community complaints;</li> </ul>		
		<ul> <li>Information and awareness-raising campaigns for community members, specifically women and girls</li> </ul>		
		■ Inclusion of relevant provisions in PESMP		
		<ul> <li>Monitoring and taking appropriate actions to ensure CESMP provisions are met</li> </ul>		
		<ul> <li>Increased security presence in nearby communities;</li> </ul>		
		Reinforcement of police force where needed;		
		Deployment of female police officers in project area;		
		<ul> <li>Application of long-term community-based approaches to address the issue</li> </ul>		
		■ Implementation support to verify compliance with PESMP and CESMP		
Public safety	B20. Increased Traffic on local roads will affect access	<ul> <li>Contractor will implement traffic management plan to ensure uninterrupted traffic movement during construction.</li> </ul>		
	to the trading center and, houses close to the road,	<ul> <li>Restrict truck deliveries, where practicable, to day time working hours.</li> </ul>	FDC Contractor	EHSU/PIU-
	deteriorate safety (especially the school children), spillage	Restrict the transport of oversize loads.	EPC Contractor	BCIC
	of fuels and chemicals, and damage to infrastructures	<ul> <li>Enforce on-site speed limit, especially close to the sensitive receptors, schools, health centres, etc.</li> </ul>		
		■ Implement ECP 10: Traffic Management		



VECs/Issues	Environmental	Mitigation Measures	Institutional Responsibilities		
V LO3/1330E3	Impacts	wittigation weasures	Implementation	Supervision	
	and properties due to vibration.	<ul> <li>Inspect structures within the close proximity of construction site for damages.</li> </ul>			
Health safety	B21. Operation of heavy equipment and transport	<ul> <li>Construction activities near settlements will be limited to day time only (8AM – 6PM).</li> </ul>			
	vehicles will cause noise and vibration affecting workers	<ul> <li>High noise producing equipment will be provided with mufflers or acoustic hood/enclosures.</li> </ul>			
	and the nearby population.	<ul> <li>Install acoustic enclosures around generators and install temporary noise control barriers where appropriate to reduce noise levels.</li> </ul>	EPC Contractor	EHSU/PIU- BCIC	
		Fit high efficiency mufflers to appropriate construction equipment.			
		<ul> <li>Notify affected communities in advance regarding major noisy operation.</li> </ul>			
		■ Implement Noise Management Plan			
Operation Phase (C	)			T	
Ambient air quality	C1. Ambient air quality might	<ul> <li>Regular monitoring of emission should be conducted.</li> </ul>			
	be deteriorated due to emission of NH3, NOx, PM10, PM2.5 SO2 and CO.	Online monitoring should be introduced.	BCIC	EHSU	
Ambient Noise	C2. Noise generation from	Regular monitoring of noise should be conducted.			
Level	cooling tower, boiler, ST, GEG, NH3 Plant, Urea Plant and other utility services	Noise hood should be installed where applicable.			
		Plantation program should be implemented for attenuating noise.	BCIC	EHSU	
	which may result disturbances and discomfort to the human helath.				
Surface water availability	C3. Water intake for the operation of the Project	<ul> <li>System loss during plant operation should be minimized as much as possible.</li> </ul>			
		■ Regular O&M should be conducted;	BCIC	EHSU	
		Regular monitoring of dry season water flow should be ensured.			
		Cooling water should be reused with due treatment.			



VECs/Issues	Environmental	Mitigation Massures	Institutional Responsibilities	
VECS/ISSUES	Impacts	Mitigation Measures	Implementation	Supervision
		<ul> <li>Rainwater Harvesting System should be installed in the factory level.</li> </ul>		
Ground Water Level	C4. Drawdown induced lowering of ground water level may cause crisis of	<ul> <li>The proponent should encourage and facilitate introduction of Rainwater Harvesting System (RHS) as a substitute for other local users of GW as part of CSR.</li> </ul>		
	household level availability of groundwater trhough hand	<ul> <li>Monitoring should be considered as one of the important components during ground water extraction.</li> </ul>		
	tubewell.	Water supply system should be leakage proof.	BCIC	EHSU
		<ul> <li>Aquifer recharge could be an effective option through groundwater injection well23 if groundwater drawdown effect is observed.</li> <li>Whole colony should be supplied with purified surface water for potable use.</li> </ul>		
Habitation of aquatic organisms	C7. Raw water abstraction through intake pumps with the	<ul> <li>Water intake pipe diameter should be increased to reduce intake velocity to around 0.3 m/s for avoiding fish entrainment.</li> </ul>		
	designed velocity (0.51 m/s) may destabilize habitation of aquatic organisms including	<ul> <li>Double layer strainer of adequate mesh size should be installed around the intake point for . Regular monitoring of dry season water flow should be ensured.</li> </ul>	2010	
	fish and causing the alterations to substrates and	Cooling water should be reused with due treatment.	BCIC	EHSU
	aquatic community structure and diversity.	<ul> <li>Rainwater Harvesting System should be installed in the factory level.</li> <li>System loss during plant operation should be minimized as much as possible.</li> </ul>		

<sup>23</sup> The U.S. Environmental Protection Agency (EPA) regulates around 850,000 underground injection wells through its Underground Injection Control program under the Safe Drinking Water Act: https://www.americangeosciences.org/critical.../what-underground-injection-wells-use.



VECs/Issues	Environmental	Mitigation Magaziros	Institutional Responsibilities		
VECS/ISSUES	Impacts	Mitigation Measures	Implementation	Supervision	
Fish mortality	C8. Water intake at the rate of 0.567 m3/s would generate velocity of about 0.51 m/s at (considering 24 m diameter of pipeline) that point may cause entrainment of fish which cannot sustain the resultant velocity.	<ul> <li>Maintaining minimum water velocity of 0.3 m/s during premonsoon and monsoon period</li> <li>Strainer with 6 mm mesh size should be placed before the intake of water;</li> <li>An additional reservoir should be constructed with regulated canal for conserving fish when dry down of the basin required.</li> <li>Acoustic Air Bubble Curtain using perforated pipe should be installed as a deterrent system for fish in order to be avoiding from water intake point.</li> </ul>	BCIC	EHSU	
Fish and other aquatic resources	C9. Fishery resources and others aquatic organisms along with benthic habitats may degrade along with the Gangetic River Dolphin.	<ul> <li>Minimize NOx emission by using low NOx burner.</li> <li>Ensure proper operation of Effluent Treatment Plant (ETP)</li> <li>Reuse of treated water</li> </ul>	BCIC	EHSU	
Heavy metal accumulation in fish due to effluent discharge	C10. Detritus feeders, marginal small fishes, planktivores and even predator fish would become susceptible to accumulate trace heavy metal	Keep functional ETP and do continuous monitoring for maintaining the accepted limit of heavy metal values in effluent	BCIC	EHSU	
Occupational health and safety hazards	C16. Injuries to the workers, even casualty or life loss in case of accident osccur during operation of plants (Amonia & Urea) and dispatch of urea.	<ul> <li>Need contingency fund for affected people to address accidental issues during operational period.</li> <li>Ensure proper emergency response team and facilities in place.</li> <li>Proper awareness program about possible accidents should be ensured and regular evacuation training for the employees.</li> <li>PIU will establish a grievance mechanism and documenting its use for complaints about unfair treatment or unsafe living or working conditions without reprisal.</li> </ul>	BCIC	EHSU	
Impact on Public Health and Safety	C17. In case of any serious accident, the Plant may become a risk factor for those	<ul> <li>Need contingency fund for affected neighboring people to address accidental issues during operational period</li> <li>Ensure proper emergency response team and facilities in place</li> </ul>	BCIC	EHSU	



VECs/Issues	Environmental	Missignation Managemen	Institutional Responsibilities		
VECS/ISSUES	Impacts Mitigation Measures		Implementation	Supervision	
	people who are living/working adjacent to it. Particularly, it may cause safety risk to the nearby residential areas, school and offices. It is apprehended that fatalities may take place if any accident occurs.	<ul> <li>Proper awareness program about possible accidents should be ensured for the neighboring people</li> <li>PIU will establish a grievance mechanism and documenting its use for complaints about unfair treatment or unsafe living or working conditions without reprisal.</li> </ul>			
Transportation of urea fertilizer	C21. Movement of various Cargoes and Lorries, carrying lube oils, chemicals and other volatile substances, may spill in to the road. Road accidents due to these spilled chemicals may cause injuries to passerby and workers. They may even cause damage to properties and structures. Besides, Vehicular traffic will increase for transporting the produced Urea around the country.	<ul> <li>Effective traffic management plan by EPC contractor</li> <li>Use of modern trucks with silencer for avoiding noise</li> <li>Regular maintenance of truck engine</li> <li>Schedule deliveries of material/ equipment during off-peak hours</li> <li>Depute flagman for traffic control</li> <li>Arrange for signal light at night</li> <li>Local routes will be kept free for use as much as possible. If unavoidable, alternative routes will be identified in consultation with the local community.</li> </ul>	BCIC	EHSU	

# 9.6 Corporate Social Responsibility (CSR)

658. The Corporate Social Responsibility will be suitably planned as per general instructions of the Government of Bangladesh and practices of different corporate bodies. However, the government is set to formulate a common guideline to regulate how profitable companies spend money on Corporate Social Responsibility. The guideline would focus on encouraging CSR processes at the company level and emphasize on how CSR should be integrated into business practices. The Planning Ministry came up with a draft CSR guidelines under the caption of "Developing the National CSR Guideline for Bangladesh" in 2016. The GPUFP will invest in construction of school premises, road networks to villages, conducting medical camps in nearby villages, construction of village ponds, plantation at road sides, other open places etc. The CSR activity for the coming years shall be added to the report after public hearing comments received by the GPUFP.

# 9.7 Budget for EMP

659. The cost of implementing the EMP is USD 2.94 million. Details of EMP and associated costs are given in Table 9.3.

Table 9.3: Estimated cost of EMP

SI. N	No.	Items	Unit	Quantity	Unit Rate (USD)	Amount (USD)	
		Instrument and Lab facilities to be considered in EPC Contract					
	1.1	Continuous Ambient Air Quality Monitoring Station (CAAQMS)	No.	2	250,000	500,000	
1	1.2	Continuous Effluent Quality Monitoring System (CEQMS)	LS	-	-	150,000	
	1.3	Noise attenuation measures	LS	-	-	15,000	
	1.4	Micro Weather Station	No.	1	40,000	40,000	
	1.5	Environmental Laboratory	No.	1	400,000	400,000	
	1.6	EHS Staff of Contractor (3)	MM	60	5,000	300,000	
	1.7	Contractor's HIV/AIDs Management	LS	-	-	40,000	
		Sub-Total=				1,445,000	
		Environment Management Plan					
2	2.1	Air Quality Management Plan	LS	-	-	50,000	
_		Plantation Program	LS	-	-	45,000	
	2.3	Emergency Preparedness and Response Plan	LS	-	-	1,000,000	
		Sub-Total=				1,095,000	
		Institutional Arrangements					
3	3.1	EHS Staff of EHSU (6 years) <sup>1</sup>				300,000	
	3.2	Capacity Building and Training	LS	-	-	100,000	
		Sub-Total=				400,000	
					Grand Total=	2,940,000	
Note:	e: 1 3 years during construction and 3 years during operation						

Note: 3 years during construction and 3 years during operation



# 10. Hazard and Risk Assessment

#### 10.1 Introduction

660. Hazard is any substance, phenomenon or situation, which has the potential to cause disruption or damage to people, their property, their services and their environment. Whereas, risk is the probability that negative consequences may arise when hazards interact with vulnerable areas, people, property and environment. Thus a risk assessment is conducted, to carefully examine the potential hazards, how they occur and the measures to prevent such hazards. Mismanagement of one particular hazard can have consequences that simultaneously impact to a varying degree on several risk types.

661. In this chapter, an assessment of probable hazards and risks are done and necessary mitigation measures against the assessed impacts are given. In addition to that, necessary emergency response plans have also been given.

# 10.2 Consequence Analysis

662. To ensure food security, use of fertilizer for agricultural purposes has been increased over the time period in Bangladesh. This is due to expansion of irrigation facilities and depletion of soil fertility induced by higher cropping intensity and cultivation of high yielding crop varieties. Statistical data reveals that, the major chemical fertilizers used for agricultural purposes are: Urea, TSP, DAP, MP, SSP, Ammonium Sulfate, Zinc Sulfate, Gypsum, and NPKS, of which Urea alone shares 70-75% of the total fertilizer use.

663. The proposed Project is a Urea Fertilizer Factory would be constructed at the PUFFL premise to replace the existing UFFL and PUFFL. Consequence analysis gives probable health hazards those could be occurred during demolition of the civil structures of the proposed site. Potential hazards have been identified in different stages of the Project, at various points and Project activities. Cause analysis has also been conducted for potential hazards for each of the Project activities. In addition to that, the damage for various release scenarios of toxic and flammable chemicals from ammonia plants during operation of the Project. The flammable substances that could pose hazardous situations are carbon monoxide and ammonia.

# 10.2.1 Potential Hazard and Risk during Pre-construction, Construction and Erection and Operation

664. Table 10.1 shows potential hazards and risk with their consequences during various period of activities of the proposed Project.



Table 10.1: Potential hazard and risk during pre-construction, construction and erection and operation

Location of hazard	Project Activities	Potential hazard	Root Causes	Consequences
Pre-construction Ph	ase			
GT area and other civil structures	Demolishing components of the existing fertilizer Plant including power plant, movement of the machinery, equipment and vehicles and other associated activities	<ul><li>Cuts and bruises</li><li>Noise generation</li></ul>	<ul> <li>Lack of safety training</li> <li>Fatigue or prior sickness of the workers</li> <li>Not abiding by general health and safety and traffic rules</li> </ul>	<ul><li>Health injury</li><li>Disability</li><li>Life loss</li></ul>
◆Project site	Vehicle and Bulldozer movement for site preparation	<ul> <li>Noise generation</li> <li>Air quality deterioration due to dust emission</li> <li>Exhaust emission</li> </ul>	<ul> <li>Running engine, hydraulic horns, sirens etc.</li> <li>Mechanical failure</li> <li>Old engine or engine parts/ lack of maintenance</li> <li>Generating noise from bulldozer due to leveling the land</li> </ul>	Health problems (e.g. respiratory, hearing and/or cardiac problems)     Disabilities
Construction and En				
Construction site	<ul> <li>Construction of building, steel structure and its foundation, cutting, welding, painting works, drilling work, etc.</li> <li>Work at heights</li> </ul>	<ul> <li>Accidents (burns, electric shocks etc.)</li> <li>Injuries from falls and slips</li> <li>Inhalation of dust</li> <li>Cuts and bruises</li> <li>Injuries from falls and slips (e.g. broken bones, fractures, traumas, etc.)</li> </ul>	<ul> <li>Fatigue or prior sickness</li> <li>Electric failure</li> <li>Equipment failure</li> <li>Lack of safety protocols (e.g. not putting up warning signs or enclosing the area to prevent entry of outside people)</li> <li>Not maintaining a designated place for backfilling storage</li> <li>Not maintaining enough lighting during the night (for those working overtime)</li> </ul>	<ul><li>Physical injury</li><li>Disability</li><li>Life loss</li></ul>



Location of hazard	Project Activities	Potential hazard	Root Causes	Consequences	
	Vehicle movement	<ul> <li>Noise generation</li> <li>Accidents</li> <li>Emission from vehicles</li> <li>Spread of dust and minute particles due to vehicle movement</li> </ul>	<ul> <li>Running engine, hydraulic horns, sirens etc.</li> <li>Mechanical failure</li> <li>Old engine or engine parts/ lack of maintenance</li> </ul>	<ul> <li>Injuries</li> <li>Health problems (e.g. respiratory, hearing and/or cardiac problems)</li> <li>Fatalities</li> <li>Disabilities</li> </ul>	
Occupational Hazard     Cuts, bruises and burns     Falls and slips     Health injuries     Sickness and illness			<ul> <li>Lack of safety awareness</li> <li>Carelessness in maintaining safety protocols</li> <li>Use of faulty machineries and equipment</li> <li>Improper hygiene</li> <li>Prior sickness or illness</li> <li>Heavy workload</li> </ul>	<ul> <li>Health injuries (burns, anxiety, depression etc.)</li> <li>Disabilities</li> <li>Fatalities</li> </ul>	
Operation Phase	Natural hazard	<ul> <li>Accidents</li> <li>Injuries from falls and slips</li> <li>Fire/ explosion due to short circuit</li> </ul>	Earthquake	<ul><li>Health injury</li><li>Disabilities</li><li>Casualty</li></ul>	
Chemical storage area	Handling of hazardous chemical	Accidental release of chemicals     Acute/chronic toxicity from exposures to chemicals     Fire/explosion from inflammable chemicals	<ul> <li>Chemical spillage</li> <li>Chemical fires</li> <li>Mishandling and misuse</li> <li>Lack of safety protocols</li> <li>Carelessness (e.g. smoking near chemical storage area)</li> <li>No proper bounding of chemical storage area</li> <li>Improper chemical storage (e.g. faulty/leaky containers, improper containers, improper sealing of containers etc.)</li> </ul>	<ul> <li>Health injuries (burns, anxiety, depression etc.)</li> <li>Disabilities</li> <li>Fatalities</li> <li>Loss of properties</li> <li>Degradation of air, water and soil quality</li> </ul>	
Hazardous     Elements from	Hazardous substances used in the ammonia	The flammable substances used in ammonia manufacture	Failure of ammonia storage tank     Toxic release from ammonia plant	Health injuries     Degradation of air, water	



Location of hazard	Project Activities	Potential hazard	Root Causes	Consequences
the Plant	plant • Effluents from ammonia and Urea Plants	e.g. nitrogen, water, methane, hydrogen and other toxic substances that could pose hazardous situations  • Air emission  • Waste water  • Wastes  • Noise	<ul> <li>Unplanned drainage of waste water and wastes from urea plant</li> <li>Leakage of sulfuric acid and caustic soda along with other chemicals</li> </ul>	and soil quality • Property damage • Environmental damage
	Producing hazardous elements in the plant	<ul> <li>Nearby waterbodies, paddy field and other vegetation might be affected</li> <li>Excessive gaseous event may occur</li> <li>Humans as well as crop field fauna might be affected due to soil contamination</li> </ul>	Excessive ammonia release from the plant     Toxic release from the plant	<ul> <li>Nearby paddy and other vegetation might be burnt</li> <li>Health hazard</li> <li>Environmental damage</li> </ul>
Turbine, generator and its ancillary components	Electricity generation through natural gas based Power Plant	<ul> <li>Mechanical hazard</li> <li>Fire hazard/ explosion</li> <li>Electrical hazard</li> <li>Noise generation</li> </ul>	Mechanical failure     Lack of sound buffers	Health injury     Fatalities     Property damage     Environmental damage
Non-functional lightning arrestor	Keeping the equipment safe from lightning.	Fire hazard	Malfunction or faulty equipment	Equipment damage     Fire due to arc flash/arc blast
Fertilizer factory and in the Power Plants	Natural hazard	<ul><li>Accidents</li><li>Injuries from falls and slips</li><li>Fire/ explosion due to short circuit</li></ul>	Earthquake	<ul><li>Health injury</li><li>Disabilities</li><li>Casualty</li><li>Equipment damage</li></ul>

# 10.2.2 Prediction of Hazards through Modeling

665. ALOHA (Areal Locations of Hazardous Atmospheres) software has been used to simulate the consequences of Ammonia storage tank failure. ALOHA is a tool to estimate threat zones associated with hazardous chemical releases, including toxic gas clouds, fires, and explosions. ALOHA has been applied to simulate the following sequential hazards:

- Flammable Area of Vapor Cloud Formation
- Thermal radiation from jet fire
- Thermal radiation from fireball

666. The basic assumptions on climatic condition, site condition and release conditions are provided in the corresponding simulations of the probable hazards. One of the key assumptions is wind direction, which has been considered from 'South' as year round maximum average wind flow. Average Wind speed has been considered as 2.8 m/s at 5 m height. The storage tank will be surrounded by main plant structure and vegetation that may obstruct free flow of wind in the proposed area.

#### Simulation of Flammable Area of Vapour Cloud Formation

667. The vapour cloud formed from a leakage of storage tank. ALOHA has been applied to estimate the possible flammable area of the vapour cloud. The explosion limit of ammonia is 5% (LEL) - 15% (UEL). The local area of flame can occur even though the concentration is below the lowest explosion limit (LEL). ALOHA considers 60% of the LEL to cause a flame.

668. 60% of the LEL level i.e., 90,000 ppm concentration has been considered as high threat zone (red) of occurring vapor cloud (flammable) and 10% of LEL i.e., 15,000 ppm is considered low threat zone (yellow). The model estimated the threat zone might spread up to 298 m. The details of the simulation results are shown in Figure 10.1 and Table 10.2.

**Table 10.2: Threat Zone of Vapor Cloud Formation (Flammable)** 

Items	Red Threat Zone (meter)	Yellow Threat Zone (meter)		
	LOC: = 90,000 PPM	LOC: = 15000 PPM		
Definition	Which is equal to the 60% of	Which is equal to the 10% of the		
Delimition	the Lowest Explosion Limit	Lowest Explosion Limit (LEL) of		
	(LEL) of Ammonia.	Ammonia.		
Flammable area of vapor cloud	92 m	268 m		
formation	92 111	208 111		

Note: LOC: Level of Concern

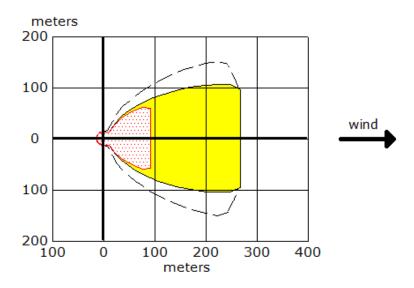


Figure 10.1: Flammable area of vapour cloud formation

SITE DATA: Location: GHORASAL, NARSINGDI, BANGLADESH

Building Air Exchanges Per Hour: 0.50 (sheltered single storied)

Time: December 10, 2018 1226 hours ST (using computer's clock)

CHEMICAL DATA: Chemical Name: AMMONIA

Molecular Weight: 17.03 g/mol

AEGL-1 (60 min): 30 ppm AEGL-2 (60 min): 160 ppm AEGL-3 (60 min): 1100 ppm

IDLH: 300 ppm LEL: 150000 ppm UEL: 280000 ppm

Ambient Boiling Point: -33.4° C

Vapor Pressure at Ambient Temperature: greater than 1 atm Ambient Saturation Concentration: 1,000,000 ppm or 100.0%

ATMOSPHERIC DATA: Wind: 2.8 meters/second from S at 3 meters

(MANUAL INPUT OF DATA) Ground Roughness: urban or forest

Cloud Cover: 5 tenths Air Temperature: 28° C

Stability Class: E (user override)

No Inversion Height
Relative Humidity: 50%

SOURCE STRENGTH: Leak from hole in vertical cylindrical tank

Flammable chemical escaping from tank (not burning)

Tank Diameter: 30 meters Tank Length: 21.1 meters

Tank Volume: 14880 cubic meters

Tank contains liquid Internal Temperature: 28° C

Chemical Mass in Tank: 9,315 tons Tank is 95% full

Circular Opening Diameter: 2 inches

Opening is 11.6 meters from tank bottom

Release Duration: ALOHA limited the duration to 1 hour

Max Average Sustained Release Rate: 2,620 kilograms/min

(averaged over a minute or more)

Total Amount Released: 157,043 kilograms

Note: The chemical escaped as a mixture of gas and aerosol (two

phase flow).

THREAT ZONE: Threat Modeled: Flammable Area of Vapor Cloud

Model Run: Heavy Gas

Red : 92 meters --- (90000 ppm = 60% LEL = Flame Pockets)

Yellow: 268 meters --- (15000 ppm = 10% LEL)

669. Liquid ammonia leakage from the tank may cause a jet fire if it ignites with fire; come to close proximity of thermal radiation, heat and toxic by-products. ALOHA software has been applied to estimate the threat zone of thermal radiation of the possible jet fire. The Figure 10.2 shows the predicted areas of different threat zone and Table 10.3 gives a narrative summary of the prediction.

Table 10.3: Threat Zone of Thermal Heat Radiation of a Jet Fire from gas leak

	Red Threat Zone (meter)	Orange Threat Zone (meter)	Yellow Threat Zone (meter)
Definition	LOC: 10 kw/m <sup>2</sup> Potentially lethal within 60 sec exposure if ignites	LOC: 5 /m <sup>2</sup> 2 <sup>nd</sup> degree burn within 60 sec exposure if ignites	LOC: 2 kw/m² Pain within 60 sec exposure if ignites
Heat radiation from jet fire	20 m	34 m	56 m

Note: LOC: Level of Concern

# Thermal radiation from jet fire

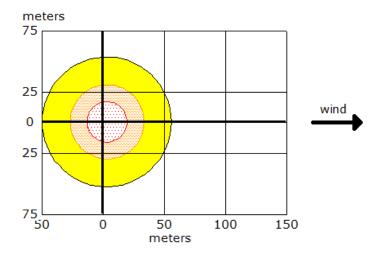


Figure 10.2: Thermal rediation from jet fire

SITE DATA: Location: GHORASAL, NARSINGDI, BANGLADESH

Building Air Exchanges Per Hour: 0.50 (sheltered single

storied)

Time: December 10, 2018 1226 hours ST (using computer's

clock)

CHEMICAL DATA: Chemical Name: AMMONIA

Molecular Weight: 17.03 g/mol

AEGL-1 (60 min): 30 ppm AEGL-2 (60 min): 160 ppm AEGL-3 (60 min): 1100 ppm

IDLH: 300 ppm LEL: 150000 ppm UEL: 280000 ppm

Ambient Boiling Point: -33.4° C

Vapor Pressure at Ambient Temperature: greater than 1 atm Ambient Saturation Concentration: 1,000,000 ppm or 100.0%

ATMOSPHERIC DATA: (MANUAL INPUT OF DATA) Wind: 2.8 meters/second from S at 3 meters

Ground Roughness: urban or forest

Cloud Cover: 5 tenths
Air Temperature: 28° C

Stability Class: E (user override)

No Inversion Height

Relative Humidity: 50%

SOURCE STRENGTH: Leak from hole in vertical cylindrical tank

Flammable chemical is burning as it escapes from tank

Tank Diameter: 30 meters Tank Length: 21.1 meters

Tank Volume: 14880 cubic meters

Tank contains liquid Internal Temperature: 28° C

Chemical Mass in Tank: 9,315 tons Tank is 95% full

Circular Opening Diameter: 2 inches

Opening is 11.6 meters from tank bottom

Max Flame Length: 27 meters

Burn Duration: ALOHA limited the duration to 1 hour

Max Burn Rate: 2,620 kilograms/min

Total Amount Burned: 157,043 kilograms

Note: Ammonia escaped from the tank and burned as a jet fire.

THREAT ZONE: Threat Modeled: Thermal radiation from jet fire

Red : 20 meters --- (10.0 kW/(sq m) = potentially lethal within 60 sec)

Orange: 34 meters --- (5.0 kW/(sq m) = 2nd degree burns within 60 sec)

Yellow: 56 meters --- (2.0 kW/(sq m) = pain within 60 sec).

# 10.3 Ecological/Habitat Risk Assessment

#### 10.3.1 General

670. Habitats and species provide essential benefits for people, including regulating, material, and non-material services. For example, wetland ecosystem provides valuable ecosystem services including breeding and rearing habitat for fish and shellfish, control pollution by absorbing excess nutrients and sediment, habitat for rare and endangered species and protection from flood by storing excess rain water. However, these valuable habitats are degrading due to increased human activities. Therefore, an understanding of the intensity of human impacts on valuable habitat ecosystems is an essential component of informed and successful terrestrial and aquatic resources management. Hence, the overall aim of this section of the report is to assess preliminary habitat/ecological risk due to fertilizer industry construction in Ghorasal area of Bangladesh.

# 10.3.2 Ecosystem Risk Assessment (ERA) Process

A quantitative ecological risk assessment matrix was applied for assessing the combined risk to habitats from fertilizer industry activities. Based on field observation, ecosystem risk was estimated. This was developed based on the cumulative impact and risk assessment literature for ecosystem components. These include different criteria for quantifying exposure and consequence. To estimate exposure of habitats to development activities, it requires information on (1) spatial and (2) temporal overlap between habitats and activities, (3) intensity of the activity and (4) effectiveness of management strategies for reducing exposure (Appendix 10.1). To estimate the consequence of exposure to human activities, the ERA process requires information about habitat-specific sensitivity to different activities and life history characteristics of the different taxa. So, the consequences criterion encompasses (1) change in area, (2) change in structure, (3) frequency of natural disturbance, and (4) resilience. For biotic habitats the resilience criterion encompasses the mortality, recruitment (e.g. artificial/natural) rate and recovery time of the habitat forming species. For non-living habitats, whose resilience cannot be captured through demographic rates, resilience is evaluated through estimates of recovery time to pre-disturbed conditions. The ERA produces exposure and consequence scores on a scale of 1 (lowest) to 3 (greatest) risks. Total of five sensitive habitat/ecosystems (i.e. Pond, Agricultural land, Homestead, Terrestrial Vegetation, River, and Beels) were identified during field visit.

#### 10.3.3 Ecological Risk Assessment Findings

672. Ecological risk assessment matrix shows that waterbodies, terrestrial vegetation and agricultural crop area will be at moderate to high risk due to tree felling, emission of toxic elements and water withdrawal from river (Table 10.4). High risk of terrestrial vegetation destruction can be minimized through green belt development and bush regeneration. Water bodies will also be at high risk due to emission of toxic elements and water withdrawal from



the river. The river water is mainly used for operating different industries like power plants, existing fertilizer factories, food processing, etc. along with irrigation in the surrounding agricultural field. The net intake of surface water from the Shitalakhya River for the proposed Project will be about 1,020 t/h (0.283 m³/s), whereas the gross intake will be about 2,040 t/h (0.567 m³/s). This net amount is much lower than the existing intake of the fertilizer factories (2,100 t/h (0.583 m³/s) and it is only 0.34% of the discharge (83 m³/s) of the river. Recently, the local people are using a combination of ground water and surface water for irrigation. According to the locals, they need to extract ground water from 300 feet deep (91.4 m), the depth is increasing day by day. All these issues creating risk to the river fishery and other aquatic resources (e.g. river dolphin) as well as surrounding agricultural ecosystem. Effective management approach such as effluent treatment plant, low NOx burner and open recirculation cooling machine will minimize the risk.

Table 10.4: Potential cumulative ecosystem risk due to Fertilizer Industry construction in the Project Site

		E	xpos criter		C	onseq e crite ensiti	eria	Cons	Consequence criteria— resilience		
Habitat/Ecosystem Name	Stressor Name	Spatial overlap	Intensity	Management effectiveness	Area Change	Structure Change	Disturbance Frequency	Mortality	Recruitment	Recovery time	
Pond	Tree harvesting	0	0	0	0	0	0	0	0	0	
Pond	Noise emission	0	0	0	0	0	0	0	0	0	
Pond	Emission of toxic elements	2	2	1	0	0	3	3	1	1	
Pond	Water withdrawal from river	0	0	0	0	0	0	0	0	0	
Agricultural land	Tree harvesting	0	0	0	0	0	0	0	0	0	
Agricultural land	Noise emission	0	0	0	0	0	0	0	0	0	
Agricultural land	Emission of toxic elements	2	3	1	0	0	2	3	0	1	
Agricultural land	Water Withdrawal from river	3	3	1	0	0	3	1	0	1	
Terrestrial vegetation	Tree harvesting	2	3	1	3	3	0	3	1	2	
Terrestrial vegetation	Noise emission	0	2	1	0	0	3	0	1	0	
Terrestrial vegetation	Emission of toxic elements	2	3	1	0	0	2	2	1	1	
Terrestrial vegetation	Water withdrawal from river	0	0	0	0	0	0	0	0	0	
River	Tree harvesting	0	0	0	0	0	0	0	0	0	
River	Noise emission	0	0	0	0	0	0	0	0	0	
River	Emission of toxic elements	3	3	1	0	0	2	3	1	1	
Rivers	Water withdrawal from river	3	3	1	0	0	3	2	0	2	
Homestead	Tree harvesting	0	0	0	0	0	0	0	0	0	
Homestead	Noise emission	1	1	1	0	1	1	0	1	0	
Homestead	Emission of toxic elements	2	1	1	0	0	2	1	1	1	
Homestead	Water withdrawal from river	0	0	0	0	0	0	0	0	0	
Beels/haors	Tree harvesting	0	0	0	0	0	0	0	0	0	
Beels/haors	Noise emission	0	0	0	0	0	0	0	0	0	



			xpos criter		C	onseq e crite ensiti	eria	Cons	Consequence criteria— resilience		
Habitat/Ecosystem Name	Stressor Name	Spatial overlap	Intensity	Management effectiveness	Area Change	Structure Change	Disturbance Frequency	Mortality	Recruitment	Recovery time	
Beels/haors	Emission of toxic elements	1	1	1	0	0	0	1	1	1	
Beels/haors	Water withdrawal from river	0	1	1	0	0	2	1	1	0	

Note: Low Risk-1, Medium Risk-2, High Risk-3, 0-No Risk/Not Applicable



# 10.3.4 Hazard Consequence & Frequency Scales

673. The potential impacts of the Project have been scaled and prioritized based on the magnitude of those potential impacts (consequence) and the likelihood of them occurring (frequency). The consequence of the said impacts have been classified and illustrated in Table 10.5.

**Table 10.5: Hazard Consequence Scale** 

Parameter	1 (Insignificant)	2 (Minor)	3 (Moderate)	4 (Major)	5 (Catastrophic)
Duration of	Temporary with no	Limited to	Medium Term	Long term	Permanent Damage
potential	detectable potential	construction period	(1 to 2 years)	(more than 2 years)	
impact	impact				
Spatial extent	Specific location within	Within Project	Beyond immediate Project	Widespread far beyond	Beyond Project boundaries
of the potential	Project component or site	boundary	components, site boundaries	Project boundaries with	extending to widespread
impact	boundaries with no		or local area	some community and	communities and wildlife
	detectable potential			wildlife habitat coverage	habitat
	impact				
Reversibility of	Baseline remains almost	Baseline returns	Potential impact requires a	Potential impact is long-	Potential impact is
potential	constant	naturally or with	year or so for recovering with	term, requiring	effectively permanent, with
impacts		limited intervention	some interventions to return	considerable	little to no chance of
		and within a few	to baseline	intervention to return to	returning to baseline
		months		baseline	
Compliance to	Complies with all	Meets minimum	Complies with limits given in	Complies partially with	Completely breaches
Legal	minimum requirements	national standard	national standards but	limits given in national	national standards and or
Standards	only some improvement	limits or	breaches international lender	standards but breaches	international guidelines/
before	opportunities to	international	guidelines in one or more	international lender	obligations
Mitigation	strengthen good	guidelines	parameters	guidelines	
Measures	practices				
Extent of	Minor pain, scratch,	Health injuries can	Health injury requires	Health injury may lead	Fatalities of workers more
health injuries	discomfort requiring no	be cured with first	hospitalization; may require	to permanent disability;	than 5 and or community
	medical attention	aid and/or some	long term recuperation; may	few fatalities of workers	people more than 2
		medical attention	lead to long term absence	and/or community	
			from work	people	



Parameter	1 (Insignificant)	2 (Minor)	3 (Moderate)	4 (Major)	5 (Catastrophic)
Impact on	Minimal disturbance	Disturbing habitat	Disturbing habitat of wildlife	Impact leading to	Impact may lead to deaths
wildlife	within compliance	of wildlife causing	causing decrease of prey	deaths of any	of 2 or more endangered
		discomfort	animals and forcing them to	endangered species	marine mammals and/or 5
			relocate	and decrease of their	of other endangered
				food source	species



674. Criteria for determining the frequency of occurrence of the potential hazard being occurred are outlined in Table 10.6.

Table 10.6: Criteria for Determining Frequency of the Potential Hazard

Frequency Scale Determination	Definition
1 (Rare)	Rare chance of occurrence, if not at all
2 (Low)	Very minimal chance of occurring
3 (Medium)	May occur considering if the conditions are abnormal or exceptional
4 (High)	Occurs more frequently and without any prior warnings
5 (Almost Certain)	Occurs under typical conditions

# 10.3.5 Developing Risk Matrix

675. Following the consequence and frequency scales, a risk matrix can be developed after analyzing the potential hazards for the Project. Table 10.7 shows the risk matrix for the potential hazards and how frequently they may occur. In Table 10.8, the risk evaluation based on the type of activities and potential hazards are shown.

**Table 10.7: Risk Matrix of Potential Hazards/Impacts** 

Eroguanov (E) of	Hazard Consequence (C) →								
Frequency (F) of Hazards ↓	(Incignificant)	2 (Minor)	3 (Madarata)	4 (Major)	5				
·	(Insignificant)	(Minor)	(Moderate)	(Major)	(Severe)				
1 (Rare)	1	2	3	4	5				
2 (Low)	2	4	6	8	10				
3 (Medium)	3	6	9	12	15				
4 (High)	4	8	12	16	20				
5 (Almost Certain)	5	10	15	20	25				

# **Color Legend:**

 Red (15-25)
 ≡ Top Priority
 : Action with follow-up verification & validation by authority needed before allowing work

 Orange (10-14)
 ≡ High Priority
 : Action needed under follow-up supervision before allowing work

 Yellow (5-9)
 ≡ Medium Priority
 : Require maintaining with routine monitoring & reporting

 Green (1-4)
 ≡ Low Priority
 : Only for awareness; no intervention action needed to start work

676. Based on the National Health Service (NHS) 2008, the risk for the potential hazard/impact is evaluated considering the combination of the hazard consequence and their frequency. In order to calculate the potential risk, the frequency of impact is multiplied with consequences; e.g. Level 1 of frequency of an hazard (Rare) is multiplied with Level 1 of hazard consequence (insignificant) to give a total score of 1 (1X1=1) and so on. In that regards, a score from 1 to 4 is considered low priority; a score from 5 to 9 is considered medium priority and; a score from 10 to 14 is considered high priority; and a score from 15 to 25 is considered top priority.



# 10.4 Risk Mitigation Measures

Based on the hazard consequence and frequency scales in Table 10.6 and Table 10.7 potential risk of a particular hazard/impact is estimated and given a score. The score is given in terms of the presence and absence of safeguards. The final evaluation of the potential risks is determined based on the combined score of hazard magnitude and its frequency. Table 10.8 shows the risk evaluation (risk ranking) according to the Project activities and its subsequent hazards (both before and after implementing necessary mitigation measures).





Table 10.8: Hazard consequence and frequency scales

Location of hazard	Project Activities  (Demolishing existing structu	Potential hazard	Cause Analysis	Hazard Consequence (Before Safety Measures)	Hazard Frequency (Before Safety Measures)	Risk Ranking (Evaluation) (Before Safety Measures)	Suggested Safety measures (Risk Management Plan)	Hazard Consequence (After Safety Measures)	Hazard Frequency (After Safety Measures)	Risk Ranking (Evaluation) (After Safety Measures)
<ul> <li>Machinery, necessary</li> </ul>	Demolishing components of	Trips and falls	Mechanical failure	3	3	9	Proper safety training should be	2	1	2
equipment and existing factory are to be shut down	the existing fertilizer Plant including power plant, movement of the machinery, equipment and vehicles and other associated activities	Cuts and bruises Noise generation	<ul> <li>Mechanical failure</li> <li>Lack of safety training</li> <li>Fatigue or prior sickness of the workers</li> <li>Not abiding to general health and safety and traffic rules</li> </ul>	3	9		<ul> <li>Proper safety training should be provided to all construction workers and lorry drivers, including the proper use of PPEs, before demolishing and associate other activities</li> <li>Arranging toolbox meeting before going out for work</li> <li>Regular inspection and maintenance of equipment</li> <li>A thorough lorry driver selection process via interviews, checking whether they have the proper licenses and from past experiences</li> <li>Training of traffic rules and regulation, including maintaining vehicle speed limit for different categories of road after the selection process is complete</li> <li>Limiting movement of vehicles after sunset and before sunrise</li> </ul>			2
Land development	Vehicle and Bulldogger movement	<ul> <li>Noise generation</li> <li>Air quality     deterioration due to     dust emission</li> </ul>	<ul> <li>Running engine, hydraulic horns, sirens etc.</li> <li>Mechanical failure</li> <li>Old engine or engine parts/lack of maintenance</li> <li>Generating noise from bulldogger due to leveling the land</li> </ul>	2	3	6	<ul> <li>Spraying water on dust at the plant site to minimize the moving particles in air due to vehicle movement and leveling the soil.</li> <li>Switch off engines/ equipment when not in use.</li> <li>Workers should use ear plugs and mask while working</li> </ul>	1	1	1
Construction and Erection	Phase									
Construction Site	Construction of building, steel structure and its foundation, placement generators, cutting, welding, painting works, drilling work, etc.	<ul> <li>Accidents (burns, electric shocks etc.)</li> <li>Injuries from falls and slips (e.g. broken bones, fractures, traumas, etc.)</li> <li>Injuries from falling of heavy objects/machineries</li> <li>Inhalation of dust</li> <li>Cuts and bruises</li> </ul>	<ul> <li>Fatigue or prior sickness</li> <li>Electric failure</li> <li>Equipment failure</li> <li>Lack of safety protocols (e.g. not putting up warning signs or enclosing the area to prevent entry of outside people)</li> <li>Not maintaining a designated place for backfilling storage</li> <li>Not maintaining enough lighting during the night (for those working overtime)</li> </ul>	3	2	6	<ul> <li>Arranging toolbox meeting before going out for work (during each construction activity.).</li> <li>A safety checklist with safety permit should be provided to each worker based on their works, before starting any activities.</li> <li>Regular inspection and maintenance of equipment, machineries are must.</li> <li>A registry file should be maintained for all equipment so that if there is any fault, necessary action can be taken instantly;</li> <li>No work should be done until the faulty machineries are replaced and</li> </ul>	2	2	4



Location of hazard	Project Activities	Potential hazard	Cause Analysis	Hazard Consequence (Before Safety Measures)	Hazard Frequency (Before Safety Measures)	Risk Ranking (Evaluation) (Before Safety Measures)	Suggested Safety measures (Risk Management Plan)	Hazard Consequence (After Safety Measures)	Hazard Frequency (After Safety Measures)	Risk Ranking (Evaluation) (After Safety Measures)
							<ul> <li>tested properly.</li> <li>Proper safety training should be provided to all workers as well as the employees those work in the construction site including the proper use of PPEs during work</li> <li>The construction area should be enclosed with yellow barricade tape to restrict local people in the site during the whole construction process.</li> <li>Spraying water on dust at the plant site to minimize the moving particles in air due to vehicle movement and leveling the soil.</li> <li>Put stockpile at a designated place and cover them with GI sheet; put up GI sheet fencing around the construction site.</li> <li>Equipment, machineries and electric wires should be checked for current and voltage ratings.</li> <li>Recording of any unusual activities and issuance of fines or suspensions if any rules are broken</li> </ul>			
	<ul> <li>Work at heights</li> <li>Lifting of machineries and equipment from tall heights</li> </ul>	<ul> <li>Accidents</li> <li>Injuries from falls and slips (e.g. broken bones, fractures, traumas, etc.)</li> <li>Fatalities</li> </ul>	<ul> <li>Fatigue or prior sickness</li> <li>Lack of safety protocols (e.g. not putting up warning signs or enclosing the area to prevent entry of outside people)</li> <li>Lack of awareness for abiding health and safety rules</li> <li>Use of limited light during the night</li> </ul>	4	2	8	<ul> <li>Proper safety training should be provided to all workers including the proper use of PPEs during Lifting of machineries and equipment from tall heights</li> <li>Recording of any unusual activities and issuance of fines or suspensions if any rules are broken</li> <li>Maintenance of an accident registry book.</li> <li>Not allowing workers working in dimly lit areas. Appropriate warning signs must be placed in hazard prone working areas with the hazard signs being fluorescent and perfectly readable from 3-4 meter distance.</li> <li>Restricting workers from working without appropriate safety measures in place during night times (e.g. wearing appropriate PPEs and safety harness etc.).</li> <li>Maintaining a registry on who is working night shifts and where.</li> <li>Overtime hours should be restricted</li> </ul>	3	2	6

Location of hazard	Project Activities	Potential hazard	Cause Analysis	Hazard Consequence (Before Safety Measures)	Hazard Frequency (Before Safety Measures)	Risk Ranking (Evaluation) (Before Safety Measures)	Suggested Safety measures (Risk Management Plan)	Hazard Consequence (After Safety Measures)	Hazard Frequency (After Safety Measures)	Risk Ranking (Evaluation) (After Safety Measures)
							to no more than two hours per day as per Bangladesh Labour Rules, 2015 (Chapter 9, article 99).			
	Vehicle movement	<ul> <li>Noise generation</li> <li>Accident</li> <li>Emission from vehicles</li> <li>Spread of dust and minute particles due to vehicle movement.</li> </ul>	<ul> <li>Running engine, hydraulic horns, sirens etc.</li> <li>Mechanical failure</li> <li>Old engine or engine parts/ lack of maintenance</li> </ul>	3	2	6	<ul> <li>Regular inspection and maintenance of equipment, machineries and vehicles.</li> <li>Training of traffic rules, including maintaining vehicle speed limit for different categories of roads.</li> <li>Spraying water on dust at the plant site to minimize the moving particles in air due to vehicle movement and leveling the soil.</li> <li>Regulate the use of hydraulic horns during construction. Set a limit on the amount of noise generated as stipulated in schedule III of ECR, 1997.</li> <li>Switch off engines/ generators/ equipment when not in use.</li> </ul>	2	1	2
	Occupational Hazard	Fire caused by mechanical/ electrical failure of generators Fire caused by mechanical/ electrical failure of vehicle oil and storage tanks Cuts, bruises and burns Falls, slips and trips Health injuries Sickness and illness Suffocation Falling of debris Release of toxic fumes	<ul> <li>Lack of proper maintenance of machineries, equipment, storage tanks and vehicles</li> <li>Lack of safety awareness</li> <li>Carelessness in maintaining safety protocols</li> <li>Use of faulty machineries and equipment</li> <li>Improper hygiene</li> <li>Prior sickness or illness</li> <li>Heavy workload</li> </ul>	4	2	8	<ul> <li>Regular inspection and maintenance of equipment, machineries, vehicles and acetylene cylinders.</li> <li>Training on how to use/ handle acetylene welding machines.</li> <li>Ensure proper usage of PPEs (gloves, safety mask etc.) before commencement of welding works.</li> <li>Ensure firefighting equipment such as fire extinguishers are at hands reach in case of a minor fire breakout.</li> <li>In case of severe fire break out, raise alarm and notify appropriate authorities and nearby firefighting departments.</li> <li>Raising awareness on occupational hazards. Arrange monthly health and safety training, electrical safety training and firefighting drills to all construction workers</li> <li>Maintenance of hygiene at construction site and providing appropriate training to workers in hygiene maintenance</li> <li>Supplying workers with safe drinking water</li> <li>Monthly health checkup of workers for any sickness or illness. Provide</li> </ul>	3	1	3



Location of hazard	Project Activities	Potential hazard	Cause Analysis	Hazard Consequence (Before Safety Measures)	Hazard Frequency (Before Safety Measures)	Risk Ranking (Evaluation) (Before Safety Measures)	Suggested Safety measures (Risk Management Plan)	Hazard Consequence (After Safety Measures)	Hazard Frequency (After Safety Measures)	Risk Ranking (Evaluation) (After Safety Measures)
							treatment/consultation accordingly. In serious cases of injuries or sickness, an ambulance should be on standby for transporting them to nearby hospital.  Work load should be managed effectively. Workers working every 2 hours should be given a mandatory 30 minutes break as stipulated in chapter 9 of Bangladesh Labour Rules, 2015 <sup>24</sup> .  Employment of child labour (children below the age of 18), pregnant women and elder citizens in hard labour and dangerous activities must be prohibited.  All other facilities (toilet, canteen, overtime hours, leaves etc.) should be followed as stipulated in Labour Rules, 2015			
	Natural hazard	<ul> <li>Accidents</li> <li>Injuries from falls and slips</li> <li>Fire/ explosion due to short circuit</li> </ul>	• Earthquake	3	2	6	<ul> <li>Awareness should be raised</li> <li>Necessary training should be provided on handling the hazardous situations</li> </ul>	1	2	2
Chemical storage area	Handling of hazardous chemical	from exposures to chemicals • Fire/explosion from inflammable chemicals Fire	<ul> <li>Chemical spillage</li> <li>Chemical fires</li> <li>Mishandling and misuse</li> <li>Lack of safety protocols</li> <li>Carelessness (e.g. smoking near chemical storage area)</li> <li>No proper bounding of chemical storage area</li> <li>Improper chemical storage (e.g. faulty/leaky containers, improper sealing of containers etc.)</li> </ul>	4	3		<ul> <li>Avoid siting ammonia storage tanks close to installations where there is a risk of fire or explosion;</li> <li>Install automated fire alarms and fire hydrant system in the Chemical storage room, where is the storage of flammable and/or combustible chemicals.</li> <li>Use refrigerated storage for large quantities of liquid ammonia since the initial release of ammonia in the case of line or tank failure is slower than in pressurized ammonia storage systems;</li> <li>Putting up "chemical hazard" warning sign in the entry of chemical storage areas.</li> <li>Set up awareness programs on how to handle/store chemicals.</li> <li>Leaked and faulty containers are to be changed immediately if found</li> </ul>	3	2	6

<sup>&</sup>lt;sup>24</sup> Bangladesh Labour Rules (2015). *Ministry of Labour and Employment*. Retrieved from http://www.dpp.gov.bd/upload\_file/gazettes/14079\_83432.pdf.

Location of hazard	Project Activities	Potential hazard	Cause Analysis	Hazard Consequence (Before Safety Measures)	Hazard Frequency (Before Safety Measures)	Risk Ranking (Evaluation) (Before Safety Measures)	Suggested Safety measures (Risk Management Plan)	Hazard Consequence (After Safety Measures)	Hazard Frequency (After Safety Measures)	Risk Ranking (Evaluation) (After Safety Measures)
							<ul> <li>Labeling chemical storage containers for easy recognition. Chemical containers should be labeled with appropriate warning labels (e.g. corrosive, toxic, flammable etc.)</li> <li>All flammable or corrosive chemicals should be stored separately and should have proper bounding</li> <li>A fire extinguisher/ fire hydrant should be installed nearby in case of any fire breakout.</li> <li>Implement and maintain a specific Emergency Management Plan providing guidance on emergency measures to protect both operators and local communities in the event of toxic ammonia releases.</li> <li>Emergency contact details for fire fighters and ambulance service should also be placed there.</li> <li>In case of a spillage, keep flammable substance away from the spillage area and inform on site EPC contractor immediately.</li> <li>Recording of any unusual activities and issuance of fines or suspensions if any rules are broken.</li> </ul>			
Hazardous Elements from the Plant	<ul> <li>Hazardous substances used in the ammonia plant</li> <li>Effluents from Urea Plants</li> </ul>	substances used in ammonia manufacture e.g.	<ul> <li>Failure of ammonia storage tank</li> <li>Toxic release from ammonia plant</li> <li>Unplanned drainage of waste water and wastes from urea plant</li> </ul>	4	3	12	<ul> <li>Implement maintenance programs, particularly in stuffing boxes on valve stems and seals on relief valves, to reduce NH<sub>3</sub> releases.</li> <li>Improve evaporation heater/separator design to minimize urea entrainment;</li> <li>Remove NH<sub>3</sub>, CO<sub>2</sub>, and urea from the process water in a process water treatment unit, and recycle the gases to the synthesis to optimize raw material utilization and reduce effluents;</li> <li>Provide adequate storage capacity for plant inventory to prepare for plant upset and shutdown conditions;</li> <li>Install submerged tanks to collect plant washings and other contaminated streams from drains</li> </ul>	3	2	6

Location of hazard	Project Activities	Potential hazard	Cause Analysis	Hazard Consequence (Before Safety Measures)	Hazard Frequency (Before Safety Measures)	Risk Ranking (Evaluation) (Before Safety Measures)	Suggested Safety measures (Risk Management Plan)	Hazard Consequence (After Safety Measures)	Hazard Frequency (After Safety Measures)	Risk Ranking (Evaluation) (After Safety Measures)
							for recycling to process or conveying to the process water treatment unit.  Segregate process areas, storage areas, utility areas, and safe areas, and adopting of safety distances.			
	Producing hazardous elements in the factory	and other vegetation might be affected  Excessive gaseous event may occur  Humans as well as crop field fauna might be affected due to soil contamination	from the plant  Toxic release from the plant	4	3		<ul> <li>Implement maintenance programs, particularly in stuffing boxes on valve stems and seals on relief valves, to reduce NH<sub>3</sub> releases.</li> <li>Arresting ammonia in the plant and bottling ammonia for other effective uses could be an effective measure.</li> <li>Effluent should pass through the ETP and oily water should pass through the oil separator.</li> </ul>	3	2	6
<ul> <li>Turbine, generator and its ancillary components</li> </ul>	Electricity generation through natural gas based Power Plant	<ul> <li>Mechanical hazard</li> <li>Leakage of fuel</li> <li>Fire     hazard/explosion (if     in contact with an     ignition source)</li> <li>Electrical hazard</li> <li>Noise generation</li> </ul>	<ul> <li>Mechanical hazard</li> <li>Fire hazard/ explosion</li> <li>Electrical hazard like short circuit</li> <li>Noise generation</li> <li>Engineering design fault</li> </ul>	4	2	8	<ul> <li>Regular inspection and maintenance of equipment, machineries and especially, safety harness. Maintain a registry for any faulty equipment found; inform site contractors and have those replaced immediately. No work should be done until the faulty machineries are replaced and tested.</li> <li>Using circuit breakers to prevent any damages caused by sudden electrical surges</li> </ul>	2	2	4
<ul> <li>Non-functional lightning arrestor</li> </ul>	<ul> <li>Keeping the equipment safe from lightning.</li> </ul>	Fire hazard	<ul> <li>Malfunction or faulty equipment</li> </ul>	3	2	6	<ul> <li>Regular inspection and maintenance of equipment, machineries and especially, safety harness.</li> </ul>	2	2	4
<ul> <li>Fertilizer factory and in the Power Plants</li> </ul>	Natural hazard	<ul> <li>Accidents</li> <li>Injuries from falls and slips</li> <li>Fire/ explosion due to short circuit</li> </ul>	Earthquake	3	2	6	<ul> <li>The Fertilizer Factory including Ammonia Plant will be constructed considering the BNBC Code.</li> <li>Awareness should be build up</li> <li>Necessary training should be provided on handling the hazardous situations.</li> </ul>	2	2	4



#### 10.5 Disaster Management Plan

- 677. The process that helps us to combat disasters efficiently, timely and effectively is commonly known as disaster preparedness. The disaster management plan is formulated with broad objective of safeguarding human life and minimizing human sufferings and property losses by localizing the emergency and to eliminate it as far as possible. History shows that where communities get prepared adequately to confront disasters, losses to life and property have been less and environment could be protected. There are three key stages of activities in disaster management:
- a) Before a Disaster (Pre Disaster): To develop the capacity and create resilience in the community (nearby villagers and municipality people along with colony people) and responders to minimize human, material or environmental losses caused by hazards.
- b) During a Disaster: To ensure that the needs and provisions of victims are met to alleviate their sufferings. Therefore, treatment, transport, firefighting facilities should be kept arranged.
- c) After a Disaster (Post Disaster): To achieve rapid and durable recovery which does not reproduce the original vulnerable conditions.
- 678. BCIC is currently running many fertilizer plants in Bangladesh. The Emergency Preparedness Plan as being followed by BCIC in its other operating plants will be followed in principle for GPUFP with further modernization of the system.

### 10.6 Emergency Response Plan

679. Possible emergency events during operational phase could be immediate evacuation due to personnel injury, kidnap and/or extortion (ransom), bomb threat, pandemic, significant business loss, pollution incident, fire and explosion, gas leak and structure collapse.

#### Emergency Management Strategy

- 680. This ERP during operation is intended to provide information, strategies and procedures relating to all aspects of emergency management which comprise:
  - a. Prevention of emergencies,
  - b. Preparation for emergencies.
  - c. Response to an emergency. and
  - d. Recovery following an emergency.



# Emergency Management Organization



The Incident Response Team (IRT)

- 681. The Incident Response Team (IRT), based on the Project location, is trained and responsible for dealing with all envisaged incidents and emergency situations which may occur at the location. Where additional support in the way of resources and advice may be required by the IRT at a remote location this will be requested through and provided by the Emergency Response Group (ERG) of Dhaka Office. On all occasions when an IRT is mobilized due to an incident or emergency situation, the ERG Manager must be notified immediately.
- 682. The IRT is chaired by the Plant Manager and includes senior staff from the Human Resources (HR), Health Safety Environment (HSE) and Logistics department within the plant.
- 683. The IRT is responsible for monitoring the safety of the repowering of existing plant and coordinating and responding to all emergency events during the demolition and construction of fertilizer plant and directly report to the ERG Manager.

#### The Emergency Response Group (ERG)

- 684. The Emergency Response Group (ERG) is based in the BCIC Head Office in Dhaka, and is responsible for providing tactical response, support, assistance and advice to all incident and emergency situations at site/location and for providing operational response to any emergency situation which may occur. This plan describes how the ERG should handle both the "technical" crises e.g. fire, explosion, oil spill, and "social" crisis e.g. illness, injury, kidnap, civil unrest. On all occasions, the Incident Response Chair must be notified immediately so that the ERG is mobilized if any incident or emergency situation arises.
- 685. The function of the ERG is to coordinate and oversee arrangements to ensure that the IRT meets its emergency management obligations. The Managing Director of GPUFP will be the Chair of the ERG and will nominate an Emergency Response Coordinator to coordinate with representatives from various agencies and also senior staff from HR, Finance, HSE, Logistic, Security, IT, and public affairs department within the BCIC.

# The Incident Management Team (IMT)

686. The Incident Management Team (IMT) is the corporate body located in the BCIC headquarters in Dhaka, with the responsibility to define and control strategy for major incidents. A strategic response is defined as a situation arising from a single or multiple incident/s or emergencies that escalate to a point beyond which significant damage to the

Company's business could result, including commercial and reputation damage, significant financial loss, shareholders' loss of confidence and damages resulting from litigation. When a potential strategic situation appears the IMT will be mobilized to manage issues pertaining to the reputation and the continued commercial well being of the Company. The IMT may however also be called upon to address some of the tactical roles that would normally be the responsibility of the ERG, for example, if the Dhaka Office were out of action or in the event of an evacuation from the Project site, which may equally limit the ERG's capability.

687. The IMT is chaired by the Director-Production of BCIC and includes high level representation from the Ministry of Industries (MoI), Army, Police Department, Fire Department, District Commissioner's Office and the Disaster Management Bureau (DMB) of the Bangladesh Government.

688. The detailed Emergency Response Plan is prepared separately and included in Vol. 2 of this EIA.





# 11. Environmental Monitoring Plan

#### 11.1 Monitoring Plan

689. A three tier monitoring program has been proposed comprising compliance monitoring, impact monitoring, and external or independent monitoring, as the key elements of the EIA. The main purpose of this monitoring program is to ensure that the various tasks detailed in the environmental management plan, particularly the mitigation measures are implemented effectively and also to evaluate Project's impacts on the key environment and social parameters. Different types of monitoring are presented in the following sections and the locations of monitoring are presented in Figure 11.1.

#### 11.1.1 Compliance Monitoring

- 690. Compliance monitoring is a very important aspect of environmental management for safeguarding the environment. The compliance monitoring plan is presented in Table 11.1. The monitoring will comprise surveillance to check whether the contractor is meeting the provisions of the contract during construction and commissioning phase of the Project including the responsible agencies for implementation and supervision.
- 691. For monitoring of physico-chemical parameters, any location near the baseline sampling points is suggested. Actual monitoring time and location will be decided by BCIC with the assistance of the Owner's Engineer (OE). The Contractor will be responsible for carrying out, or contracting to an approved third party, the monitoring of all the parameters as required frequency as shown in the table by his own cost during the construction phase. The measurement values are to be compared with the WBG's General EHS Guidelines and the national standards (Environmental Conservation Rules, 1997 and amended in 2005) for compliance.

#### 11.1.2 Impact Monitoring during Construction

692. The purpose of the impact monitoring is to ensure that the contractor implements the mitigation measures given in the EMP and implements timely. This monitoring will generally be carried out by BCIC with the assistance of OE using checklists prepared on the basis of the impact monitoring Plan (Table 11.2).

#### 11.1.3 Independent/External Monitoring

693. The BCIC will engage an independent organization for monitoring the EMP implementation. The main purpose of the Independent monitoring will be to ensure that all key entities including Environmental Health and Safety Unit (EHSU), Owner's Engineer, and contractors are fulfilling their designated role for EMP implementation, and that all the EMP requirements are being implemented timely and effectively. The ToR of the Independent monitor is presented in Appendix 11.1.





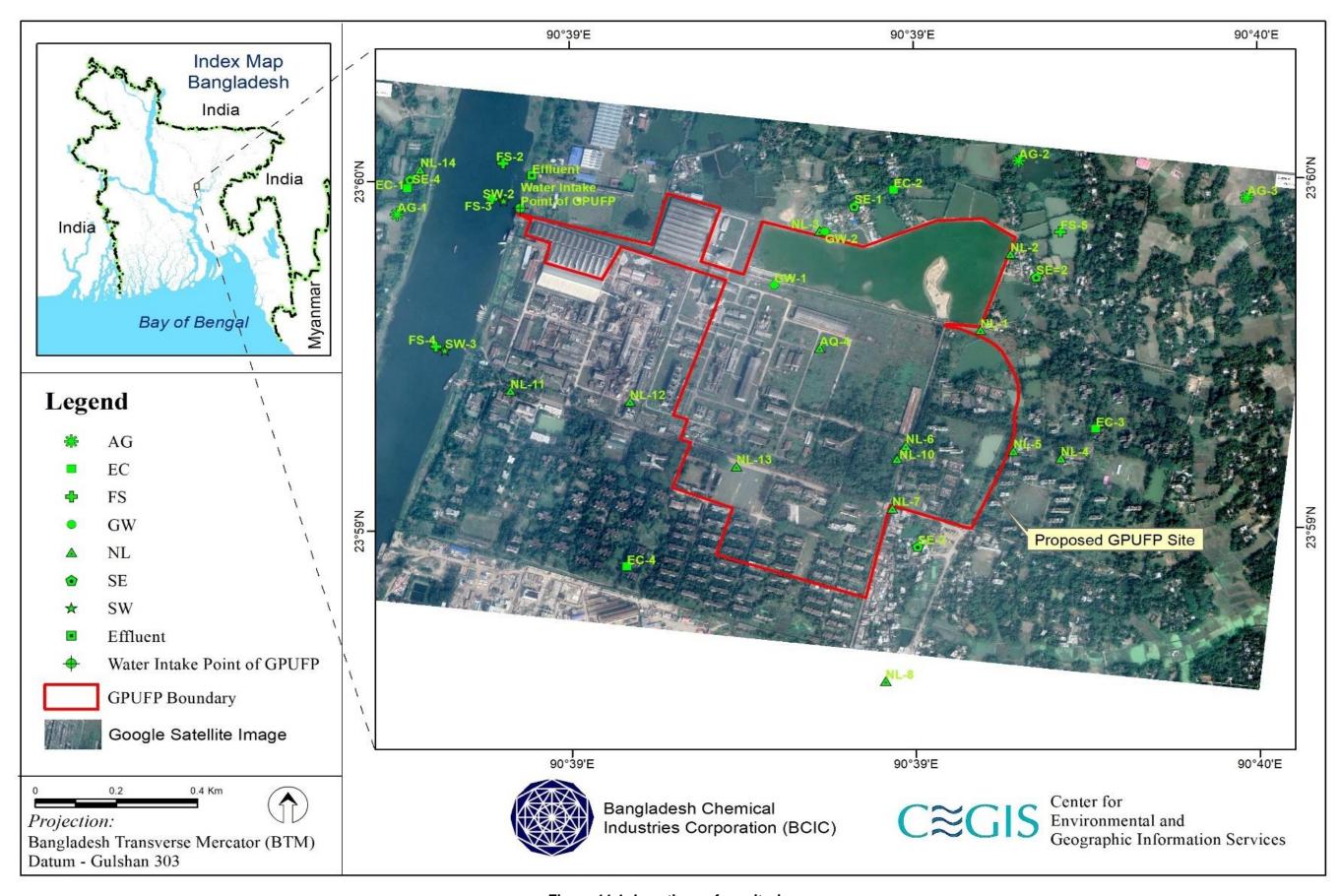


Figure 11.1: Locations of monitoring



Table 11.1: Environmental Compliance Monitoring Plan

SI no	Components	Monitoring	Locations	Frequency	Type/Duration of	Implemented by	
31 110	Monitoring	Indicators	Locations	Frequency	Sampling	Monitoring	Supervision
1.	Demolition and Site	Preparation Stage					
1.1.	Air Quality	Dust (SPM, PM10 and PM2.5)	Two Locations: 100 m downwind and upwind of the Confined area for Demolition	Fortnightly	24hr	Contractor	IMA, OE, BCIC
1.2.	Soil Quality	General soil properties	Three Samples: As shown in Map (Figure- 11.1)	Quarterly	Composite Sampling	Contractor	IMA, OE, BCIC
1.3.	Water Quality	Oil and Grease, Total Residual CI, alkalinity, Nitrogen, Free Ammonia, Total Cr, Fe, Ca, Zn, Cu, etc.	Surface Water: Three Locations Ground Water: Two Locations As shown in Map (Figure- 11.1)	Quarterly	Grab Sampling	Contractor	IMA, OE, BCIC
1.4.	Noise	LAeq	14 locations in and around the Project Site as mentioned in Figure 11-1	Weekly	Three Samples during day time and one sample during night, 15 min sampling each time.	Contractor	IMA, OE, BCIC
	Occupational health	Noise (LAeq)	Two Location: Construction site Labor Shed	Weekly	Three Sample during day time and one sample during night, 15 min sampling each time.	Contractor	IMA, OE, BCIC
1.5.	Occupational health and Safety	Use of PPEs and practice of Safety Procedure	Employers involved in Demolition activities	Daily	Purposive Sampling from Employers involved in Demolition activities	Contractor	IMA, OE, BCIC
		Health Checkup		Monthly		Contractor	IMA, OE, BCIC
1.6		Tree felling	Project Site	Monthly	Direct Counting	Contractor	



SI no	Components	Monitoring	Locations	Frequency	Type/Duration of	Implem	nented by
31 110	Monitoring	Indicators	Locations	Frequency	Sampling	Monitoring	Supervision
	Ecosystem and Biodiversity	Biodiversity			Public Consultation		IMA, OE, BCIC
2.	Construction Phase						
2.1.	Ambient Air Quality	NOx, SOx, SPM, NH <sub>3</sub> PM <sub>10</sub> , PM <sub>2.5</sub> , CO, O <sub>3</sub>	Five Locations: As shown in Map (Figure-11.1)	Quarterly	24 hour	Contractor	IMA, OE, BCIC
2.2.	Ambient Noise	Day time (6:00 – 21:00) and Night time (21:00 – 6:00) L10, L90	14 locations in and around the Project Site as mentioned in Figure 11-1	Quarterly	Three Sample during day time and one sample during night, 15 min sampling each time.	Contractor	IMA, OE, BCIC
2.3.	Water Quality	pH, TSS, TDS, Oil and Grease, Total Residual CI, Total Cr, Fe, Ca, Zn, Pb, Cd, Hg, As, total alkalinity, Free Ammonia, BOD <sub>5</sub> , COD, EC, Temp etc.	Surface Water: Three Locations Ground Water: Two Locations As shown in Map (Figure- 11.1) a. At the point of effluent discharge b. 500m u/s of the discharge point c. 500m d/s of the discharge point d. Water intake point	Bi-monthly	Grab Sampling	Contractor	IMA, OE, BCIC
2.4.	Ecosystem and Biodiversity	Plant Growth, Canopy Coverage, Disease, etc.	Green belt area within GPUFP Complex along with other four locations as shown in Figure 11.1.	Yearly	Plot Survey	Contractor	IMA, OE, BCIC
2.5.	Fish Diversity and Composition	Diversity Index, Richness, Composition, Habitat Suitability Index, etc.	Capture Fishery: Four locations Culture Fishery: One location	Quarterly	Fish Catch Assessment, Fishers' interview	Contractor	IMA, OE, BCIC



SI no	Components	Monitoring	Locations	Frequency	Type/Duration of		ented by
OI IIO	Monitoring	Indicators	2004110110	Troquency	Sampling	Monitoring	Supervision
			As shown in Figure 11.1.				
2.6.	Agricultural Production	Crop Production Loss	Three locations: As shown in Figure 11.1.	Six monthly following cropping patterns	Agricultural Survey	Contractor	IMA, OE, BCIC
2.7.	Occupational Noise	LAeq	Two locations: Construction site, Labor shed	Quarterly	Three Sample during day time and one sample during night, for noise 15 min sampling each time. by using: ANSI Type II Noise Meter	Contractor	IMA, OE, BCIC
2.8.	Health and Sanitation	Availability of Potable Water, Drinking water quality, Availability of Hygienic Toilet	GPUFP Complex	Quarterly	Inspection and interview of labor, project personnel	Contractor	IMA, OE, BCIC
2.9.	Community Health, Safety and Security	Implementation of EMP	As specified in the EMP	Quarterly	Inspection and interview of local people followed by a checklist	Contractor	IMA, OE, BCIC
3.	<b>During Operation Ph</b>	ase		•			
3.1.	Physical Environment						
	Stack Emission	NOx, SOx, SPM, CO, CO <sub>2</sub>	Stack Points	Continuous	Continuous	EHSU /GPUFP	IMA/ BCIC
	Ambient Air Quality	NOx, SOx, SPM, NH <sub>3</sub> , PM <sub>10</sub> , PM <sub>2.5</sub> , CO, O <sub>3</sub>	Five Locations:  1. As shown in Map (Figure- 11.1)	Continuous	24 hour	EHSU/ GPUFP	IMA / BCIC
	Ambient Noise	Day time (6:00 – 21:00) and Night time (21:00 – 6:00) LAeq, L10, L90	Housing colony     Township Area     Fertilizer Factory     (Outside Boundary)     Nearest Community	Monthly	Three Sample during day time and one sample during night, 15 min sampling each time.	EHSU/ GPUFP	IMA / BCIC



SI no	Components	Monitoring	Locations	Fraguenay	Type/Duration of	Implemented by	
SI 110	Monitoring	Indicators	Locations	Frequency	Sampling	Monitoring	Supervision
			As shown in Figure 11.1				
	Leak detection	Along corridors to locate secondary indicators and walking the corridor with a "sniffer"	RMS and pipeline corridor	Every 3-5 years	Visual Observation for stressed vegetation and with a "sniffer"	EHSU/ GPUFP	IMA / BCIC
		pH, TSS, TDS, Temperature, EC	Effluent Discharge Point	Quarterly	Continuous	EHSU/ GPUFP	IMA / BCIC
	Effluent (Waste Water)	Oil and grease, Total Residual Cl, Cu, Fe, Zn, Pb, Cd, Hg, As, COD, BOD	Effluent Discharge Point Quarterly Grab Sampling	Grab Sampling	EHSU/ GPUFP	IMA / BCIC	
	Water Quality: Surface Water	pH, TSS, TDS, Oil and Grease, Total Residual CI, Total Cr, Fe, Ca, Zn, Pb, Cd, Hg, As, total alkalinity, Nitrogen, Free Ammonia, BOD <sub>5</sub> , COD, EC, Temp., etc. <sup>25</sup>	Three Sampling Locations 1. 500m u/s of the discharge point 2. 500m d/s of the discharge point 3. Water Intake Point	Quarterly	Grab Sampling	EHSU/ GPUFP	IMA / BCIC
	Water Quality: Ground Water	pH, Total Hardness, Color, CI, Total Coliform, F, Fe, Mn, As, PO <sub>4</sub> , SO <sub>4</sub> , etc.	GPUFP Area	Monthly	Grab Sampling	EHSU/ GPUFP	IMA / BCIC
3.2.							
	Generation of Non Hazardous Solid	Types and Quantity, Characteristics	Waste Disposal Point	Quarterly	Visual Inspection, waste classification	EHSU/ GPUFP	IMA / BCIC



<sup>&</sup>lt;sup>25</sup> These monitoring parameters will be revised after monitoring the effluent water quality from the discharge channel. Some parameters might become redundant if the effluent water does not contain them.

SI no	Components	Monitoring	Locations	Frequency	Type/Duration of	Implemented by	
31 110	Monitoring	Indicators	Locations	Frequency	Sampling	Monitoring	Supervision
	Waste (Domestic waste, Office Waste,)						
	Generation of Hazardous Solid Waste	Types and Quantity, Characteristics	Waste Disposal Point, Waste Generation Sources	Quarterly	Visual Inspection, waste classification	EHSU/ GPUFP	IMA / BCIC
	Generation of Hazardous Liquid Waste, Sludge (return from Water Treatment Plant, Sludge from clarifier, neutralization pond)	Quality of Water in effluent pit e.g., corrosivity, reactivity.	Hazardous Liquid Waste and Sludge Disposal site (i.e. effluent pit)	Quarterly	Visual Inspection, waste classification	EHSU/ GPUFP	IMA / BCIC
	Waste Management	Condition of waste bins, waste transportation vans	N/A	Quarterly	Visual inspection and document checking	EHSU/ GPUFP	IMA / BCIC
		Capacity of Waste Disposal Site	Waste Disposal Point	Quarterly	Visual inspection and document checking	EHSU/ GPUFP	IMA / BCIC
	Hazardous Waste Management	Labeling of Hazardous Materials, hazardous waste, documentation of hazardous chemical use, etc.	Chemical Storage, Hazardous Material Storage area, Hazardous Waste Disposal Area.	Quarterly	Visual inspection, and document checking	EHSU/ GPUFP	IMA / BCIC
3.3.	Ecosystem and Biodiv	versity					
3.3.1.	Plant Health	Plant Growth, Mortality, Canopy Coverage, Disease, etc.	Greenbelt area in GPUFP Complex     Four locations as shown in Figure 11.1.	Yearly	Proposed Greenbelt area in GPUFP: Four Plots of 25m X 25m (one plot at each corner of GPUFP Complex ) Plot Survey	EHSU/ GPUFP	IMA / BCIC



SI no	Components	Monitoring	Locations	Frequency	Type/Duration of	Implemented by	
31 110	Monitoring	Indicators	Locations	Frequency	Sampling	Monitoring	Supervision
3.3.2.	Occurrence of Wildlife	Species Composition and Status	Same as above	Six monthly	Same as above	EHSU/ GPUFP	IMA / BCIC
3.3.3.	Dolphin Abundance	Presence-absence of Dolphin	Shitalakhya River nearby Project site	Six monthly	Visual Sighting	EHSU/ GPUFP	IMA / BCIC
3.3.4.	Fish Diversity and Composition	Diversity Index, Richness, Composition, Habitat Suitability Index, etc.	Capture Fishery: Four locations Culture Fishery: One location As shown in Figure 11.1.	Quarterly	Fish Catch Assessment, Fishers' interview	EHSU/ GPUFP	IMA / BCIC
3.3.5.	Aquaculture habitat	Fish mortality	Culture Fishery: One location As shown in Figure 11.1.	Quarterly	Fish farmer interview	EHSU/ GPUFP	IMA / BCIC
3.4.	Land and Agricultural	Resources					
3.4.1.	Land use and Land Cover change	Land cover and Land use	5 km radius area of the plant	Once in three years	Satellite Image (5 km radius area of GPUFP) Analysis	EHSU/ GPUFP	IMA / BCIC
3.4.2.	Agricultural Production	Crop Production Loss	Agricultural land around the GPUFP complex as shown in Figure 1.1.	Yearly	Farmers' Interview, Secondary Data from DAE	EHSU/ GPUFP	IMA / BCIC
3.5.	Occupational Health a	and Safety					
3.5.1.	Occupational Noise and vibration	LAeq, L10, L90, Noise Exposure	a. Inside GPUFP Area (Turbine hall, RMS, etc.) b. Control room c. Administrative building	Quarterly	Three Samples during day time and one sample during night, for noise 15 min sampling each time. by using: ANSI Type II Noise Meter Inspection of record of shifting hour, workers' roster	EHSU/ GPUFP	IMA / BCIC
3.5.2.	Worker Health	General Health Condition, Hearing health, skin disease, etc.	Workers involved in the Plant operation and maintenance	Quarterly	Health Check up	EHSU/ GPUFP	IMA / BCIC



SI no	Components	Monitoring	Locations	Frequency	Type/Duration of	Implem	ented by
31 110	Monitoring	Indicators	Locations	Frequency	Sampling	Monitoring	Supervision
3.6.	Labor and Working Co	ondition					
3.6.1.		Availability of Potable Water	Power Plant Complex	Six monthly	Visual Inspection and Record Checking	EHSU/ GPUFP	IMA / BCIC
	Health and Sanitation	Drinking water quality (As per ECR, 1997)	Water Supply System	Six monthly	Three samples from Drinking water supply system	EHSU/ GPUFP	IMA / BCIC
		Availability of Hygienic Toilet	Office Building, Township Area, Common Places, etc.	Monthly	Visual Inspection	EHSU/ GPUFP	IMA / BCIC
3.7.	Community Health, Sa	afety and Security					
3.7.1.	Community Health	Status of Communicable Diseases Status of Vector Borne Diseases	Township Area, Nearest Community	Six monthly	Inspection of Disease Profile/Records in Health Camps/Clinic in GPUFP, nearby area Hospital	EHSU/ GPUFP	IMA / BCIC
		Emergency Preparedness and Response of GPUFP	N/A			EHSU/ GPUFP	IMA / BCIC
	Safety and Security	Community Relation Program/ Community Awareness Program, Training	N/A	Six monthly	Visual Inspection and Record Checking	EHSU/ GPUFP	IMA / BCIC



**Table 11.2: Impact Monitoring Plan** 

Parameter /		Moone of		Responsible Agency		
Activity	Location	Means of Monitoring	Frequency	Implemented By	Supervised By	
		Demolition and Site	Preparation	T		
Removal of asbestos sheet	Warehouse	Visual inspection to see whether the asbestos cement sheets are detaching from the structure in intact form	Twice Weekly	Contractor	BCIC/IMA	
<b>During Const</b>	ruction					
Hydrocarbon and chemical storage	Construction camps	Visual Inspection of storage facilities	Quarterly	Contractor	BCIC/IMA	
Damage to local roads	Approach Roads to the construction sites	Visual inspection to ensure local roads are not damaged	Quarterly	Contractor	BCIC/IMA	
Traffic Safety	Haul Roads	Visual inspection to see whether proper traffic signs are placed and flag-men for traffic management are engaged	Quarterly	Contractor	BCIC/IMA	
Air Quality (dust, - smoke)	Construction sites	Visual inspection to ensure good standard equipment is in use and dust suppression measures (e.g., spraying of waters) are in place.	Daily	Contractor	BCIC/IMA	
	Batch mixing Plant	Visual inspection to ensure batch plant is located >500 m from residential areas	Monthly	Contractor	BCIC/IMA	
	Material storage sites	Visual inspection to ensure dust suppression work plan is being implemented	Monthly	Contractor	BCIC/IMA	
Noise	Construction sites	Physical inspection to ensure good standard	Twice Weekly	Contractor	BCIC/IMA	



Danamatan (		Manualat		Responsible Agency			
Parameter / Activity	Location	Means of Monitoring	Frequency	Implemented By	Supervised By		
		equipment are in use;					
	Construction sites	Visual inspection to ensure ear plugs are in use by the construction workers	Fortnightly	Contractor	BCIC/IMA		
		Ensure work restriction between 8:00- 18:00 hrs. close to the sensitive locations	Fortnightly with surprise visit	Contractor	BCIC/IMA		
Plantation	Designated sites	Visual inspection to observe growth of saplings in the green belt site	Six monthly	Contractor	BCIC/IMA		
Waste Management	Construction camps	Visual inspection that solid waste is disposed at designated site Solid Wastes are managed in efficient way	Monthly	Contractor	BCIC/IMA		
Hazardous Waste Handling	Hazardous Material Storage Area Hazardous Waste Disposal Area	Visual Inspection of safe handling and storage of hazardous waste and hazardous materials	Monthly	Contractor	BCIC/IMA		
Drinking water and sanitation	Camps, offices	Ensure the construction workers are provided with potable water and sanitation facilities in the site	Monthly	Contractor	BCIC/IMA		
Cultural and archeological Sites	At all work sties	Visual observation for chance finds	Daily	Contractor	BCIC/IMA		
Restoration of Work Sites	All Work Sites	Visual Inspection	After completion of all works	Contractor	BCIC/IMA		
Safety of workers	At work sites	Usage of Personal Protective	Monthly	Contractor	BCIC/IMA		



Damana atau /		Manualat		Responsil	ole Agency
Parameter / Activity	Location	Means of Monitoring	Frequency	Implemented By	Supervised By
Monitoring and reporting accidents		equipment, Safety Sign, Safety Documentation, safety training, etc.			
Emergency Response Plan	At work sites	Inspection of Emergency Preparedness and Response mechanism	Six monthly	Contractor	BCIC/IMA
Grievance Mechanism	At work site	Visual inspection and enquiry to know the Grievance Mechanism.	Monthly	Contractor	BCIC/IMA
	tion and Maintena	ince			
Monitoring of Environment al Quality (Ambient Air, Noise, Water, effluent, Soil, etc.)	As specified in Table 11.1	Inspection and Record checking of Monitoring activities carried out by EHSU circle of GPUFP	Quarterly	IMA	BCIC
Environment al Laboratory	GPUFP Complex	Inspection of laboratory Condition, accreditation and certification (from GOB) status	Six-monthly	PIU	IMA, BCIC
Meteorologic al Condition	GPUFP	Checking and compiling climatic data collected and recorded by micro weather station installed in GPUFP	Quarterly	IMA	BCIC
Ambient Noise Level	Township area, Administrative area and nearby community	Noise nuisance/ disturbance perceived by power plant personnel and nearby community to be surveyed by interview and FGD	Six-monthly	IMA	BCIC
Fisheries	Shitalakhya River around the water intake	Visual inspection of fish mortality	Six-monthly	IMA	BCIC



Parameter /		Magna of		Responsit	ole Agency
Activity	Location	Means of Monitoring	Frequency	Implemented By	Supervised By
	point, effluent discharge point	Interviewing local fishermen			
Plant Health	Blooming of flowers and fruits in plants within the GPUFP, number of tree felling	Visual inspection	Six-monthly	IMA	BCIC
Land use and land cover	5 km buffer area of the plant	Satellite image analysis of land use and land cover	yearly	IMA	BCIC
Hazardous Waste and Hazardous Material Handling	Hazardous Material Storage Area and Use Area Hazardous Waste Disposal Area At monitoring well location	Visual Inspection of safe handling and storage hazardous waste and hazardous materials	Quarterly	EHSU	IMA, BCIC
Grievance Mechanism	GPUFP complex and nearby community	Interview of local population to check whether grievance mechanism is working or not. Checking records of complaints and redresses	Quarterly	EHSU	IMA, BCIC
Emergency Response Plan	At work sites	Inspection of Emergency Preparedness and Response mechanism	Quarterly	EHSU	IMA, BCIC
Health and Safety Preparednes s	GPUFP Complex	Inspection of training list, safety meetings records, means of awareness growing	Quarterly	EHSU	IMA, BCIC
Community Relation	GPUFP Complex, Nearby Community	Inspection of community relation maintaining procedures, relation building	Quarterly	EHSU	IMA, BCIC



Parameter /		Means of		Responsit	ole Agency
Activity	Location	Monitoring	Frequency	Implemented By	Supervised By
		activities, FGD with community			
CSR Program	GPUFP Complex, Nearby Community	Inspection of record completed and planned CSR programs and activities	Six-monthly	IMA	BCIC

# 11.2 Implementation of Environmental Monitoring Plan

# 11.2.1 Responsible Agency

694. The Project Director of GPUFP is responsible for administering and implementing the Project and will also implement environmental monitoring program during construction and operation of the Project. During construction stage, the Environmental Compliance Monitoring will be conducted by the Contractor(s) and supervised by Owner's Engineer and Environmental Impact Monitoring will be carried out by OE with the assistance of the Contractor(s). In addition, an Independent Monitoring Agency (IMA) will also be retained by PIU during three years of construction and by GPUFP during three years of post-construction (operation stage). The EHSU of GPUFP will implement the monitoring program during operation stage.

# 11.3 Action during Emergent Operation

- 695. Emergency situation may arise if there is a major failure of control system, plant component, power or fire, etc. Normally, the modern distributed control system (DCS) is capable to handle all such emergencies. Otherwise, the plant operator/shift in-charge can change the plant control to manual mode and handle the situation.
- 696. The plant will be operated ensuring all pollution control devices are in order. In case of malfunction of a pollution control device, immediate action for resolving the problem will be taken. If any emergent situation arises during operation, the shift in-charge will be immediately notified to take corrective measures.

#### 11.4 Performance Indicators

- 697. For evaluating the performance of the environmental management and monitoring plan, performance indicators are identified to, for efficient and timely implementation of measures/actions proposed in EMP. The indicators are defined both for construction and operation phases. OE will be responsible for compiling the information on these indicators and report to BCIC.
- 698. Separate performance indicators for each environmental issue have been specified in Table 11-1 and Table 11-2. To measure the overall environmental performance of the project, an additional list of performance indicators is provided below:
  - Number of inspections carried out by OE per month
  - Number of non-compliances observed by OE or EHSU.



- Continuous period of non-compliance
- · Number of grievances received.
- Number of grievances resolved.
- Number of construction and occupational related accidents.
- Timely reporting of documents (as defined in EMP and monitoring plan)
- Availability of environmental and H&S specialists in EHSU.
- Availability of environmental and H&S specialists in OE.
- Availability of environmental specialists and H&S with contractors.
- Number of trainings imparted to stakeholders/other capacity building initiatives.

# 11.5 Reporting and Feedback Mechanism

- 699. The monitoring activities will require proper documentation. In case of IMA, the monitoring results and relevant document should be properly reported to the project implementation authority. The project authority would submit the report to the Department of Environment and to the Financer (HSBC and JBIC in this case).
- 700. During construction stage, the environmental specialist of Owner will be engaged in monthly discussion meeting with the project implementation unit and the Contractor(s) for giving necessary feedback. The project implementation unit may arrange a discussion meeting quarterly with the financer regarding environmental compliance.
- 701. During the operation phase, the EHSU will carry out the monitoring activities and keep all the records and results of monitoring with proper documentation and will produce quarterly reports on Environmental Monitoring. Besides, the third party Independent Monitor would prepare and submit environmental compliance monitoring report annually to the GPUFP authority. All the reports should be submitted to DoE which is a condition of renewing the Environmental Clearance Certificate from DoE and to the Banks for post-completion monitoring and evaluation of the project.
- 702. During operation, the EHSU will give necessary feedback instantly to the person in concern. The EHSU will arrange a monthly meeting to disclose the results of environmental monitoring to the personnel.

## 11.6 Budgets for Monitoring

703. Summary costs of monitoring including investments costs are presented in Table 11-3 and Table 11-4.



**Table 11.3: Environmental Compliance Monitoring Cost** 

SI.	Activities	<b>Estimated Cost</b>
No.	Activities	(USD)
Durin	g 4 years of pre-construction and Construction (borne by EPC C	Contractor)
1	Environmental quality (air, water, noise, soil) monitoring	67,219
2	Occupational health, safety, and sanitation	5,680
3	Ecosystem, Biodiversity, Fisheries Resources and Agricultural	22,722
	Resources Monitoring	22,122
	Sub-Total=	95,621
Durin	g 3 years of operation (to be included in O/M cost)	
1	Environmental quality (air, water, effluent, noise, soil) monitoring	37,633
2	Waste Generation and Management	5,680
3	Ecosystem and biodiversity and fisheries	13,633
4	Land and agriculture resources	4,260
5	Health, safety, and sanitation	5,680
	Sub-Total=	66,888
	Total Monitoring=	162,509

704. The investment cost of Environmental Monitoring during construction period is considered under EPC Contract attributed in Section 9.6 and Table 9.5. The Environmental Monitoring equipment would be handed over to the Project Authority after commissioning of the Project. For this reason, the investment cost of environmental monitoring is not considered here.

**Table 11.4: Cost of Independent Monitoring Agency** 

SI. No.		Activities	<b>Estimated Cost</b>
	31. NO.	Activities	(USD)
	1	Independent Monitoring Agency for a six (6) years period including 3 years of operation (only fees and cost)	426,036



# 12. Institutional Arrangements and Capacity Building

# 12.1 Manpower and Management

705. The Project will require three sets of manpower and management as the implementation proceeds through stages such as preparatory, execution and operation. The preparatory phase of the Project is almost over and this is not considered in this purview. In the execution stage of the Project, there is a provision of a total of 125 manpower at different levels. There are eight (08) Divisions including Project Director's Office considered for execution of the Project. As per the provision, the Project Director's Office is headed by a Project Director with four (04) staff; Production Division has 33 personnel headed by a General Manager; MTS Division has 30 personnel headed by General Manager; Construction Division has 9 personnel headed by General Manager; Commercial Division has 8 personnel headed by Deputy General Manager; and Administrative Division has 13 personnel headed by Deputy General Manager. The Organogram of manpower considered for execution of the Project is presented in Figure 12.1.

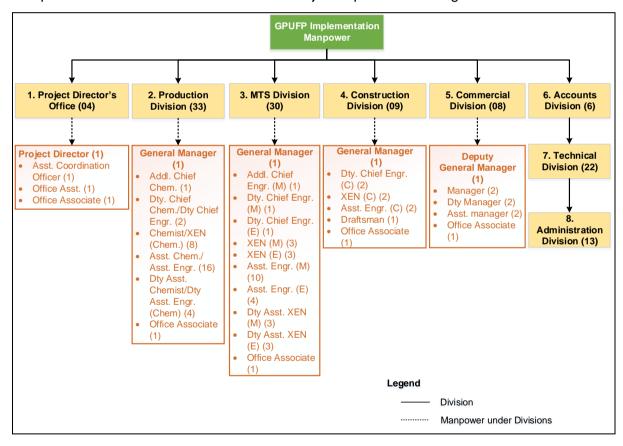


Figure 12.1: Organogram of manpower for Project implementation

#### 12.1.1 Strengthening of the Proposed Environmental, Health and Safety Circle

706. In order to comply with the EMP requirements that has been proposed in this EIA, an effective EHSU with experienced and dedicated staff are essential. After a careful review of the proposed organogram of the Project, the Consultant made a proposal to strengthen the

proposed organization structure, which is presented in Figure 12.2. The key highlights of the strengthening are presented below:

- One Deputy Manager for environmental health and safety (EHS).
- One engineer with environment background under Deputy Manager (EHS).
- One Medical Officer, two Asst. Medical Officers, four nurses and four Office Asst. (Occupational Health and Safety) under Deputy Manager (EHS) for the Health Center located inside the Project. The Health Center should be accessible to the outside people around the Project area as a part of the Corporate Social Responsibility (CSR).

707. Since, it will be difficult to get staff within BCIC who has experience in environmental, health and safety background, it is recommended that EHSU should be supported by an EHS Consultant in environmental, health, and safety aspects of the project implementation.

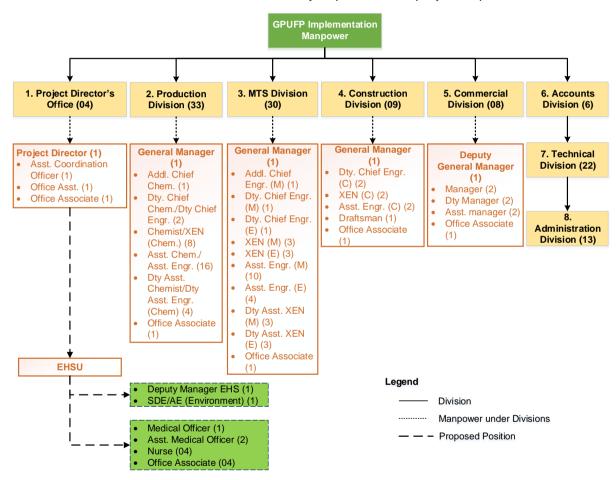


Figure 12.2: Organogram of GPUFP Proposed by the Consultant

#### 12.2 Institutional Arrangements

708. The Project Implementation Unit (PIU) is headed by the Project Director (PD). An Environment and Social Unit (ESU) has been established and recruitment of qualified are underway. This ESU will assist the PIU on issues related to environmental and social management and oversee the contractors and will compile quarterly mitigation and monitoring reports on EMP compliance, to be sent to the Project Director and also shared with the relevant authorities throughout the construction period. The ESU will also provide trainings to the BCIC field personnel responsible for monitoring of environmental compliance during both



construction and O&M phases of the Project. The organogram during Project implementation is shown in Figure 12.3.

- 709. The overall responsibility of environmental performance including ESMP implementation of the Project will rest with PD. Aside from their in-house environmental and social specialists, consultants to oversee execution of construction-related environmental and social management requirements and measures. They will ensure adherence to the design including quality requirements, as well as all EMP measures related to construction.
- 710. For effective EMP implementation, there will be environmental and social monitors who will supervise and monitor the contractors for effective EMP implementation. The contractors in turn will also have EHS supervisors who will ensure EMP implementation during construction activities and will be tasked to develop necessary detailed EHS plans (CEAP and OHS) as per this ESMP, and oversee their implementation.

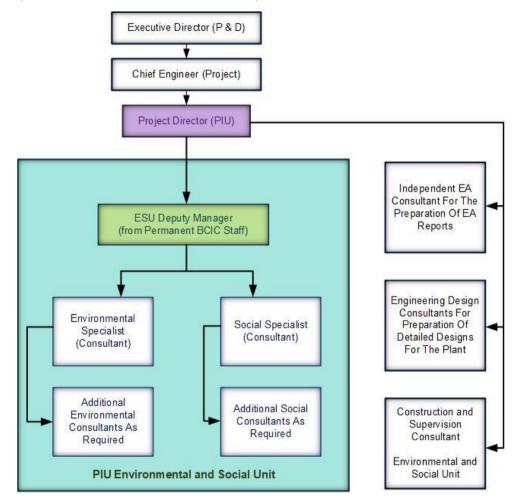


Figure 12.3: Organogram for Environmental and Social Management of the Project

711. The roles and responsibilities of PIU and its consultants are presented in Table 12.1.

Table 12.1: Roles and Responsibilities for EMP Implementation

Organizations	Responsibilities			
PIU	Ensure that all project activities are well-managed and coordinated.			
	Recruitment of consultants for ESA and engineering designs; and obtain			
	approval of ESA from the DoE			



Organizations	Responsibilities
	Procurement of works and goods.
	Payment of compensation to the project affected people
	Recruitment and supervision of Construction Supervision Consultants (CSC)
ESU within PIU	<ul> <li>Responsible for screening and determining scope of EA work required for studies, assisting PD with developing ToRs and hiring of consultants to carry out any required environmental assessment work, reviewing consultant's deliverables related to environmental assessment, reviewing bid documents for inclusion of ESMP measures, supervising construction activities, producing periodic monitoring reports,</li> <li>Ensuring inclusion of ESMP in bidding documents</li> <li>Providing training on ESMP principles and requirements to BCIC and its field staffs, and others as needed to ensure effective implementation of ESMP</li> <li>Supervising CSC for the implementation of ESMP</li> <li>Closely coordinate with other concerned agencies, local governments and communities to support implementation of ESMP</li> <li>Preparation of progress reports on implementation of ESMP.</li> <li>Ensure effective implementation of ESMP components not directly tasked to the contractor including components dealing with indirect, induced and cumulative effects, as well as operations and maintenance stage plans and measures.</li> <li>Commissioning and oversight/review of consultant reports for EIAs/EMPs to</li> </ul>
ESA Consultants	<ul> <li>be developed for the subcomponents of the Project</li> <li>Carrying out an independent EA studies in compliance with the GoB and</li> </ul>
EGA Gorisultants	World Bank guidelines  • Preparing EMP for inclusion in the bid documents
CSC	<ul> <li>Supervise civil works, ensuring compliance with all design parameters including quality requirements</li> <li>Supervising contractors for EMP implementation</li> <li>Prepare monthly reports and submit to PIU</li> <li>CSC will have dedicated environmental, occupational health and safety and social staffs</li> </ul>
Contractor	<ul> <li>Responsible for implementation of mitigation and monitoring measures proposed in the EMP</li> <li>Each contractor will recruit Environmental, Health, and Safety Manager, who will be responsible for implementing the contractors' environmental, health and safety responsibilities, and liaising with government agencies. S/he will have adequate number of staffs to support him/her for these tasks.</li> </ul>

## 12.3 Other Relevant Organizations

712. Other relevant organizations involved in the implementation of EMP are: (a) Department of Environment (DoE) oversee implementation of all development projects in the country verifying that the environmental requirements are fulfilled, government guidelines and procedures followed and environmental standards are maintained. DoE will be consulted in case of complicated issues and if it requires any further environmental clearance certificates (ECC), (b) Department of Fisheries (DoF) is responsible for fisheries resources, (c) Department of Public Health Engineering (DPHE) is responsible for maintaining the quality of drinking water and addressing sanitation issues, and (d) District administration and municipality are responsible for traffic management, law and order and resolving the social disputes that may arise during construction activities.



# 12.3.1 Independent Monitoring Agency

713. Besides internal monitoring and evaluation by the PD/BCIC for environmental management and monitoring, independent/external monitors will be retained by BCIC, to undertake monitoring of all compliance and impact monitoring components. These external monitors will carry out monitoring implementation of the different components and submit an independent monitoring and appraisal report to the PIU, BCIC and to the Lenders.

#### 12.4 Contractors

Each Contractor procured under this Project (especially demolition civil structures Contractor and EPC Contractor) will be recommended to be a compliant of ISO 14001 Environmental Management System (EMS) certification. EPC contractor will be recommended to have one Environmental Specialist and one Occupational, Health and Safety Specialist, who will be working in close coordination with the environmental staff of Owner.

# 12.5 Capacity Building

Capacity building for effective implementation of the environmental and social safeguard requirements is a key element of EA/EMP. Capacity building for environmental and social safeguard management will need to be carried out at all tiers of the project, including BCIC head and Project offices, ESU and contractor. At the construction site, CSC will take the lead in implementing the capacity building plan, though the contractor will also be responsible to conduct trainings for their own staff and workers. The various aspects that are covered under the capacity building will include general environmental and social awareness, key environmental and social sensitivities of the area, key environmental and social impacts of the project, ESMP requirements, OHS aspects, and waste disposal. Table 12.2 provides a preliminary list of various aspects of the environmental and social trainings to be conducted at the construction site. This will be revised by intendent EA consultant during the EA study and ESU during the project implementation as required.

716. During the O&M phase of the project, these trainings will continue to be conducted by ESU staff for all relevant O&M personnel and community.

**Table 12.2: Environmental and Social Trainings** 

Contents	Participants	Responsibility	Schedule
General environmental and socioeconomic awareness; Environmental and social sensitivity of the project influence area; Key findings of the EA; Mitigation measures; EMP; Social and cultural values of the area.	Selected staff of BCIC, CSC, and contractors	CSC	Prior to the start of the project activities. (To be repeated as needed.)
EMP; Waste disposal; OHS	Construction crew	Contractors	Prior to the start of the construction activities. (To be repeated as needed.)
Road safety; Defensive driving; Waste disposal; Cultural values and social sensitivity.	Drivers	Contractors	Before and during the field operations. (To be repeated as needed.)



Contents	Participants	Responsibility	Schedule
Camp operation; Waste disposal; OHS; Natural resource conservation; Housekeeping.	Camp staff	Contractors	Before and during the field operations. (To be repeated as needed.)
Restoration requirements; Waste disposal.	Restoration teams	Contractors	Before the start of the restoration activities.

## 12.6 Project Benefits

#### 12.6.1 Introduction

- 717. Chemical fertilizers, particularly the urea fertilizer, have played a vital role in the success of Bangladesh's green revolution and consequent self-reliance in food-grain production. The increase in fertilizer consumption has contributed significantly to sustainable production of food grains in the country.
- 718. The Government of Bangladesh has been consistently pursuing the construction of fertilizer factory to increase the availability and consumption of fertilizers in the country. It is to be noted that the proposed plant is of state-of-art technology, modern, higher production capacity and environment friendly. It will improve agricultural productivity of the country and create direct and indirect employment. This project is of strategic importance to the country as it will save foreign exchange and reduce government subsidy costs.
- 719. The fertilizer plant will incorporate the latest commercially available process and equipment designs and have technology to minimize environmental impacts, and in some areas, bring added value to certain environmental issues including carbon sequestration opportunities and water management. The management plans and strategies that are developed will form the basis of all reporting and longer term environmental management. The proposed greenbelt cover will further mitigate and reduce noise and air pollution effects in the surrounding areas.

#### 12.6.2 Energy Benefits

720. The proposed natural gas-based fertilizer plant is based on state of the art technologies which are more energy efficient and the specific energy consumption per ton of Ammonia and Urea produced shall be considerably less as compared to the earlier plants. The plant design will ensure optimum utilization of resources and less energy consumption.

## 12.6.3 Environmental Benefits

721. The proposed gas-based Fertilizer Plant is based on State of the art technologies which are more energy efficient and emissions from the Fertilizer complex shall be minimum. The plant design and other facilities as proposed are aimed at providing a safe process and a clean environment. Proper greenbelt development shall be undertaken to mitigate the emission and pollution from the fertilizer complex. Being a gas based plant, emissions from the plant are projected to be very low, further all required operational and safety measures shall be employed to ensure a controlled and safe operation of the Plant. Operation of the proposed Plant will trigger the shutdown of the existing plant (UFFL) and will help in outweighing the present ammonia odor and ammonia induced death toll to aquatic animal problems. Moreover, capturing of CO<sub>2</sub> in the reformer will assist in producing about 10% more granulated urea with same feedstock and energy.



# 12.6.4 Socio-Economic Benefits

722. The socio-economic scenario in the region will certainly change with positive impact on the existing regional socio-economic pattern. Some of the benefits are given below:

- The proposed project would generate direct and indirect employment opportunities, which will benefit the local people during construction and operation period.
- The local vehicles for transport of raw material for construction can be used.
- Preference will be given to the project affected people for employment in skilled or unskilled category.
- Induced secondary development in the area.
- Increased cash flow and stimulation of local economy within the host community and localized economic benefits from materials supplies by local contractors
- Training and skill development of the local population for their better livelihood.
- Indirect business opportunities to the local people shall be available during the construction as well as the operation phase.
- Development in housing, electrification, medical, health sector will improve.
- Enhancement in infrastructure facilities and utilities further improving the living conditions in general.
- It will result in improvement in the economy of the local vendors.

723. The major project benefits are summarized below:

- Shortfall of fertilizers to be met nationally.
- Reduce dependency on Urea imports.
- Urea is the major source of nitrogen for the soil and is the most extensively used fertilizer in Bangladesh.
- Mostly preferred by small and marginal farmers direct employment at peak over 4,000 employees during thirty nine months construction phase.
- Direct employment of about 1,000 operational workforce, most of them will live in Fertilizer Township.
- Increased local and regional business activity in the form of maintenance, supply, cleaning and security.
- Increased local community activity, especially during the construction phase, when new families become established in the area requiring education, health and commercial services.
- Contribution to local training and employment programmes for employees, including dedicated local indigenous training programmes.
- Added stimulus to the local business sector, including manufacturing, construction, transport, engineering and related consultancies as a result of the project.
- Savings in foreign exchange and subsidy for the Government of Bangladesh.
- With no current capacity in the country, the plant will meet the needs of a core marketcustomers, in doing so; it will reduce country's reliance on imports.





# 13. Public Consultation and Information Disclosure

#### 13.1 Introduction and Definition

724. The Environmental Impact Assessment (EIA) process included public participation and consultation to assist BCCI to achieve public acceptance of the Project. Public consultation is a regulatory process by which the public's input on matters affecting the community is involved and their suggestions solicited.

725. Public consultation is preferred for the EIA study of any development Project according to the DoE Guidelines of Environmental Assessments, 1997. The World Bank Operation Policy requires that public consultations to be included in the EIA process.

#### 13.2 Regulatory Requirements

# 13.2.1 Bangladesh Guidelines

726. The EIA guideline formulated by DoE in 1997 (Chapter 4, Section 4.11) stated that since the general public is the ultimate recipient of the economic benefit and environmental damages, an EIA study should involve the public as part of decision making process development. To achieve effective public participation, it is necessary to communicate with as many people as possible, as early as possible and through as many different ways as possible. This requires pre-planning, resources, identification of target groups and several of techniques for effective communication.

#### 13.2.2 World Bank Group Requirements

Consultation: The World Bank Group recognizes and endorses the fundamental importance of transparency and accountability to the development process. The Bank's policy is to be open about its activities and to welcome and seek out opportunities to explain its work to the widest possible audience. The Environmental and Social Standard (ESS10) signifying Stakeholder Engagement and Information Disclosure (SEID) recognizes the importance of open and transparent engagement between the Borrower and project stakeholders as an essential element of good international practice. Effective stakeholder engagement can improve the environmental and social sustainability of projects. acceptance, and make a significant contribution to successful project design and implementation. According to stakeholder Engagement and Information Disclosure are set out in ESS10 of Environmental and Social Framework (ESF) of World Bank: Environmental Assessment' for Category A and B projects the borrower should consult with the projectaffected groups and local nongovernmental organizations (NGOs) about the project's environmental aspects and takes their views into account. Consultations should be conducted twice: (a) shortly after environmental screening and before the terms of reference for the EIA are finalized; and (b) once a draft EIA report is prepared. In addition, the borrower should consult with such groups throughout the project construction/implementation phase as necessary to address EIA-related issues that affect them.

728. *Disclosure:* For a Category 'A' and 'B' projects, the borrower should provide relevant information on project interventions in a timely manner prior to consultation and in a form and language that are understandable and accessible to the groups being consulted. The borrower should provide a summary of the proposed project's objectives, description, and potential

impacts for the initial consultation. For consultation after the draft EIA report is prepared, the borrower should provide a summary of the EIA's conclusions. In addition, for a Category 'A' and 'B' projects (as per Principle-V of the Equator Principles), the borrower makes the draft EIA report available at a public place accessible to project-affected groups and local NGOs. The borrower also ensures that EIA report for Category A project are made available in a public place accessible to affected groups and local NGOs. The document needs to be translated into Bengali. Public availability of the EIA report for Category A project in the borrowing country and official receipt by the Bank are prerequisites to the Bank's appraisal of these projects.

#### Grievance Redress

- 729. The borrower will respond to concerns of the project-affected communities related to the project in a timely manner. For this purpose, the borrower will provide a grievance mechanism, process or procedure to receive and facilitate resolution of stakeholders' concerns and grievance regarding the Borrower's environmental and social performance. The grievance mechanism will be scaled to the risks and potential adverse impacts of the project. Where possible, such grievance mechanism will utilize the existing formal or informal grievance mechanisms suitable for project purpose, supplemented as needed with project-specific arrangements.
  - a) The grievance mechanism, process or procedure is expected to address concerns promptly and effectively, in a transparent manner that is culturally appropriate and readily accessible to all segments of the project-affected communities, at no cost and without retribution. The Borrower will inform the project-affected communities about the grievance process in the course of its community engagement activities, and will make publicly available a record documenting the responses to all grievances received; and
  - b) Handling of grievances will be done in a culturally appropriate manner and be discreet, objective, sensitive and responsive to the needs and concerns of the project-affected communities. Where there is a threat of reprisal, the mechanism will also allow for anonymous complaints to be raised and addressed.

#### 13.3 Consultation Methodology

730. Consultation Approach: **Participatory** followed approach was for identifying stakeholders for conducting consultations (Figure 13.1). The study team consulted the project proponent (BCIC) for understanding the project brief and identifying the potential stakeholders. Therefore, the key stakeholders include occupational groups, such as farmers, fishermen, traders, elite persons, etc. whose activities are likely to be impacted due to implementation of the proposed project. Furthermore, local population, interested groups, and BCIC officials were considered as the potential stakeholders and were also consulted at this EIA stage.

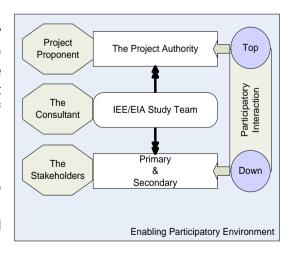


Figure 13.1: Overall consultation approach

- 731. An expert multidisciplinary team made a number of visits to the study area for conducting informal consultations with the predefined stakeholders. Furthermore, a formal public consultation meeting was conducted at Conference Room, Guest House, Polash Urea Fertilizer Factory Ltd. informing the stakeholders through communicating formally by invitation letters. A comment sheet was prepared, covering all potential environmental and social issues of the project and distributed to the participants. This comment sheet was used in the meeting to receive and record peoples' perception and opinions on the proposed project along with suggestions. The team also informed the stakeholders about the project activities and potential impacts that may surface during implementation and eventually during operation of the Plant. The team sought stakeholders' views on various aspects of the Project, and recorded all findings for analysis and eventual incorporation in the report.
- 732. **Stakeholder identification:** Stakeholders include all those who affect and are being affected by policies, decisions or actions within a particular system. Stakeholders can be groups of people, organizations, institutions and sometimes even individuals. Stakeholders can be divided into primary and secondary stakeholder categories.
- 733. Primary stakeholders are people who would be directly benefited or impacted by the proposed project. In this context, people who had land within the project boundary and reside in close proximity to the proposed site were considered as the primary stakeholder/s.
- 734. The second category of stakeholders (secondary stakeholders) pertains to those who may not be directly affected but have interests that could contribute to the study, play a role in implementation at some stage, or affect decision making on Project aspects. In this project local elite persons, people who live at the close vicinity, occupational groups, government departments and line agencies fall under this category.

# 13.4 Details of Consultation Meetings

- 735. The details of consultation meetings are presented below:
- 736. Informal consultation: A number of occupational groups and other relevant stakeholders were consulted informally. These consultations were made on spot when the team was visiting the project area. This was done to create awareness and clear dispense any misunderstanding about the project and eventually obtain support from the local communities to conduct baseline environmental, ecological, fisheries, and socio-economic surveys. No formal questionnaire was used for this purpose rather people were consulted by the individual team member in terms of sectors (i.e. agriculture, fishery, socio-economic, etc.) to which he/she is assigned.
- 737. Expert/Institution Consultation: Experts were consulted through individual and group meetings during the study, selected individuals and organizations with professional knowledge of EIA processes. The meetings were conducted with the objective to identify people to be consulted, to brief stakeholders about the project components, and to discuss potential environmental and social impacts of the Project. The outcomes of those consultations were used to identify valued environmental components, stakeholders for public consultation and institutional strengthening of BCIC to implement the EMP.
- 738. Consultation: Informal public consultation meetings were held at Guest House of Polash Urea Fertilizer Factory ltd. (PUFFL) on 19 January, 2019. Affected people were invited through invitation letter. Additionally, they were communicated through the local representatives and leaders for ensuring their presence. A public holiday was chosen for



conducting the public consultation meeting as it will allow for the participation of various local resident officers and people of different occupational levels. A total of 24 participants were attended in the meeting as given in Table 13.1, which comprised of laborers, farmers, occupational groups, businessmen, etc. Figure 13.2 illustrates the photographs of different consultations in the field.



Informal Public Consultations at Guest House, PUFFL



Project Site Visit and Local People COnsultation



Information Collection through RRA



Information Collection through RRA

Figure 13.2: Participants of Public Consultation Meeting and RRAs

Table 13.1: List of participants during Informal Consultations

SI	Name	Age	Occupation	Mobile
1	Md. Mojibur rahaman	55	labor	01963287294
2	Md. Jashim Uddin	60	Farmer	-
3	Md. Ripon Mia	28	Painter	01922426875
4	Md. Jashim Uddin	62	Labor	-
5	Md. Mamun Bhuiya	38	Business	01726144370
6	Md. Shahjahan Miya	60	Business	01779972059
7	Md. Abdul Khaleq	60	Rickshaw Puller	-
8	Md. Osman Molla	45	Contractor	01969413798
9	Md. Moti Miya	45	Labor	-
10	Md. Imon Miya	19	Service	01999133781
11	Md. Shakil	17	Student	01689228017
12	Md. Nurul Islam	58	Agriculture	-
13	Md. Wahiduzzaman Miah	56	Service	01717439693
14	Md. Azizur Rahaman	58	Service	01712727161
15	Md. Golam Mostafa	44	Service	01712017512



SI	Name	Age	Occupation	Mobile
16	Md. Zakaria	41	Service	01711447311
17	Bellal Ahmed	51	Service	01717649908
18	Md. Jashim uddin	50	Service	01757776899
19	Md. Tazul Islam Bhuyan	43	Service	01720965884
20	Mrs. Shahida Akhter	47	Teacher	01741500458
21	Shahida Pervin	52	Teacher	01953599413
22	Tania Begum	30	Teacher	01761426109
23	Naznin Sultana	40	Teacher	01723338587
24	Nilima Yasmin	26	Teacher	01833280200

## 13.5 Consultation Outcome

# 13.5.1 Stakeholder Consultations

739. Table 13.2 presents the comments, suggestions, and concerns obtained and action points taken to address them during the informal discussions and formal public consultations.

Table 13.2: Outcome of stakeholder consultations

Groups/ Comments/Suggestions/ Concerns Action Points				
Groups/ Sectors	Comments/Suggestions/ Concerns	Action Points		
Socio- economic Resources	<ul> <li>The participants stated that they have no objection on new fertilizer plant project. Rather they thought it will expedite the agricultural production as fertilizer is one of the main raw materials for agriculture.</li> <li>They also believe that the successful operation of the proposed project will yield considerable employment opportunities for local people.</li> <li>They stated that sound and odor is a serious problem in this area that is produced from the existing two plants. If this new fertilizer plant project produces more sounds and odors as such it will exacerbate this problem.</li> <li>Respiratory disease is alarming in the study area that is brought out by the present fertilizer plants due to ammonia absorbent. The participants urged that the proposed plant should manage the Ammonia properly.</li> <li>Child labor is also found notable in the study area. The participants stated that if produced power eventually encourages industrial expansion the current rate of child labor may be increased.</li> </ul>	<ul> <li>Possible mitigation measures suggested includes sound proofing turbines or structures that emit loud noise, plantation around the plant area which will act as noise barriers, noise dampening wall etc.</li> <li>The design has considered the treatment of effluent by construction of an ETP plant.</li> <li>Effluent treatment complying with national and international standards before discharge is recommended.</li> <li>Child labor will be prohibited in the construction work of the proposed GPUFP.</li> <li>EMP has covered mitigation and enhancement measures for the impacts of air pollution and risk of hazardous materials.</li> <li>EMP has covered mitigation and enhancement measures for the impacts of air pollution and risk of hazardous materials.</li> </ul>		
Water Resources	<ul> <li>Waste water disposed to lagoon and it creates adverse effects on everything. Such as, it hampers daily life of villagers, contaminats</li> </ul>	■ NH <sub>3</sub> water should be discharged after proper treatment. Effluents should		



Groups/	Comments/Suggestions/ Concerns	Action Points
Sectors	surface water, increases of Ground water use, burns of vegetables, results in improper growth of cattle and also hampers livestock.  NH <sub>3</sub> mixed water injects into the lagoon and after dilution and settling down, this water discharges in Shitalkhya River. So, this contaminated water also harms the natural environment of Shitalakhya River. Gradually, it hampers the Aquatic Eco system of Shitalakhya River. Leftover part of the lagoon (6 acres) will be used for UFFL and emergency use of GPUFP construction time. It may also cause pollution as seen in the current situation.  Contaminated water causes a lot of diseases among the village people who lives near the lagoon. The diseases are bronchitis, allergy, eye irritation, skin diseases, lung cancer and so on. The affected people consider this problem as their fate.  Due to improper and inadequate drainage system now a days the drainage system malfunction occurs. During rainy season the factory people face a lot of problems and almost every year they have to clean all the drains inside the factory. Clogged drains and blocked pipes may start as minor issues but can quickly escalate into major problems. Drains gets filled up by sediment almost every year. Erratic rainfall may clog the drainage system. They also could not properly clean the drains as the drains are under fixed slab in most cases. When rainfall intensity is high, runoff also gets high and thus, the factory people face water logging problem inside the factory. When fertilizer production is in peak level, they have to use their road to store the excessive products. On that case, due to water logging they could not use the road.  The people of Polash Upazila uses both surface water and ground water. Surface water and GW are used for different purposes including potable water. People inside the factory area also use conjunctive use of water Excess use of ground water depletion of water layer occurs very fast. It is a threat to the future generation. Now, people around the factory area are using not only hand	be treated through ETP and oil mix water should be treated separately. After completion of whole treatment cycle no contaminated (zero discharge) water will be discharged in the river. Some water may be used for gardening and other purposes.  Water from new fertilizer factory would be treated properly and monitored as suggested in the monitoring plan.  Effluent treatment complying with national and international standards before discharge is recommended.  During construction of new factory, plinth of urea stack should be heightened for saving from drainage congestion induced drowning and damage.  In case of drainage system, the designer would consider the rainfall intensity and maximum rainfall level to design a proper drainage system. In future, rainfall intensity may get higher and it might be considered during the time of drainage design.  To resolve this ground water scarcity problem, people will be urged to follow rainwater collection methodology for drinking and harvesting purposes. Now a days rainwater harvesting system has become very popular in developing countries. In our country, some people in coastal area also started using this process. Gradually, the dependability over ground water should be minimized and uses of surface water must be increased. Also

Groups/	Comments/Suggestions/ Concerns	Action Points
Sectors	Those who are not solvent enough to install a pump use hand pump and they also carry water from other's houses. In the dry period these poeple face a lot of hassles to meet up their basic need of water. On the other side of the river, villagers also pump to extract water below 300ft.So, it indicates a ground water layer depletion problem.	because excessive ground water may cause land slides. Among the mitigation measures rainwater harvesting system was also considered as a mitigation point to reduce this ground water depletion problem.
Fisheries	<ul> <li>According to the opinion of the participants, before the emergence of various industries, once the area had lots of open water bodies that were habitats for various fisheries including seasonal floodplains, beels and interconnected canals that connected with the Shitalakhya River.</li> <li>Decades ago there were lots of fishermen fishing in those water bodies. However, their numbers are greatly reduced.</li> <li>The main reasons being the unavailability/decreased availability of fishes in and around the Shitalakhya River.</li> <li>One of the major reasons for this decreased availability of fishes in those habitats is because of lowering of the water level of the Shitalakhya river due to the less or unavailability of water from the Old Brahmaputra River during the dry season.</li> <li>According to the participants the development of various industries has caused the people to expand the land areas towards the river through encroachment, which means narrowing down the river conveyance area. This narrowing down of the river causes increased river erosion which leads up to the accumulation of silt, decreasing the river area and depth, as a result aquatic habitats has been depleted.</li> <li>Overfishing, by fine mesh nets, also lead to the death of many fingerlings and fish species.</li> <li>The development of various industries close to the river bank discharge untreated effluent causing severe water pollution. They believe the fertilizer factory near the bank of the Shitalakhya River, in particular, released untreated-toxic gas into the river that has been killing many fish. Periodically the river reach along the Ghorashal Fertilizer factory and its surrounding reach become void of fish at the time of gas-mixed water release.</li> <li>Water pollution of the Shitalakhya River from different point and non-point sources creates havoc for fisheries.</li> </ul>	<ul> <li>Effluent treatment complying with national and international standards before discharge is recommended.</li> <li>The proposed GPUFP Project will cover the fertilizer factory related allegation from the public.</li> </ul>



Groups/ Sectors	Comments/Suggestions/ Concerns	Action Points
Agriculture	<ul> <li>The participants also stated that the warm water discharge from the current Ghorashal Power Station contributes higher temperature of river water killing many small and soft fish and fingerlings or causing them to migrate away from the Shitalakhya River.</li> <li>The lack of availability of fish caused many fishermen to look for alternative sources of income.</li> <li>Participants also stated that fish was one of the major sources of protein and due to the depletion of fish species in Shitalakhya River, people are deprived of the source of protein and are now suffering from various protein-deficient diseases.</li> <li>They suggested appropriate measures, such as, cooling the discharged water before dumping them into the river water and arrange proper advocacy measures so that the fertilizer factory could stop the release of untreated toxic gas into the river by setting up appropriate treatment plants.</li> <li>Local people mentioned that burning of tender</li> </ul>	■ The temperature of water
	plant and their leaves due to emission of excess urea dust and NH <sub>3</sub> gas (periodical) in turn would affect the crop yield and ultimately reduce the crop production.	should be kept close to ambient temperature before discharge to the river.  Regular maintenance of the machineries of the plant may help in avoiding the abnormal condition of releasing NH3 gas.  BCIC should take care of Ammonia release and emission of excess urea dust issue.
Ecology	<ul> <li>Faunal species will be disturbed during the construction phase for noise emission and movement of human and machineries.</li> <li>Complete loss of valuable timber plantations within the project component area. Approximately 3,750 trees will be removed. Wildlife and local birds will lose their habitat.</li> </ul>	<ul> <li>Raise awareness among laborers/ workers about wildlife disturbance and noise relation through workshop.</li> <li>Installation of barriers (e.g. concreate, wood, metal and other barrier fences) between the noise source and the receiver (e.g. wildlife).</li> <li>Need to initiate plantation activities in the project site to restore biodiversity. Plantation will also act as a major source of carbon storage.</li> </ul>



#### 13.6 EIA Disclosure

The regulatory aspect (ECR, 1997 and Exhibit V of the Equator Principles) of an EIA study is to disclose Project related information to the stakeholders through a consultation process and to collect their comments and feedback and address those in the EIA report in proper manner. Mingling all sorts of information collected using different tools and techniques are presented in the report. Disclosing the findings of the study in different means like uploading in the website and through disclosure meeting with the stakeholders is also a part of regulatory aspect. The EIA, documenting the mitigation measures and consultation process will be made available for public review in both English and Bengali. The Executive Summary of the EIA will be published on the BCIC, DoE, and the Bank's websites, and the full ESIA will be made available upon request from the Bank and will also be accessible in BCIC website. The findings of the EIA study on the fertilizer plant have been disclosed to the local stakeholders at Polash Upazila at the project area. The principal aim of the meeting was to present the findings of the draft final EIA report and to obtain feedback from the participants of the meeting for the finalization of the report. In this regard, advertisements in the local daily newspapers 'The Daily Somoyer Muktochinta' and 'The daily Narsingdir Kagaj' were done separately for letting people know about the venue, date, time and purpose of the disclosure meetings (Figure 13.3). Besides invitation letter was issued for different officials and local administrators and political leaders. The detail schedule of the Public Disclosure Meetings (PDMs) is presented in Table 13.3 and some photographs of these meetings are given in Figure 13.4. The EIA, documenting the mitigation measures and consultation process, will be made available for public review in English. The Executive Summary of the EIA will be published on the BCIC, DoE, and the Bank's websites, and the full EIA will be made available upon request from the Banks and will also be accessible in BCIC website. During the consultations, the affected people and the local communities expressed support for the Project as they clearly saw the benefit to the community as well as in country. Consultations and public disclosure of information will continue during project implementation through:

- (i) The preparation and dissemination of a brochure in Bengali including the procedure for recording grievances; and
- (ii) Setting up of two grievance redress committees (GRCs): local grievance redress committee (LGRC); and project grievance redress committee (PGRC) with a representation from BCIC, Ward Councilor, Member, women representative, representative of Civil Society, Owner's Engineer, and the Contractor in the project area to ensure participatory process and to allow voices of the affected communities in the grievance procedures.
- 741. After finalization, the EIA will be submitted to the DoE for their review and clearance.

Table 13.3: Schedule of public disclosure meeting

SI. No.	Meeting Venue	Type of consultation	Meeting date	Time
1	Conference Room, Guest House, Palash Uriea Fertilizer Factory Ltd. Palash, Narsingdi.	PDM	23 <sup>rd</sup> February, 2019	10:00 hrs to 14:00 hrs

